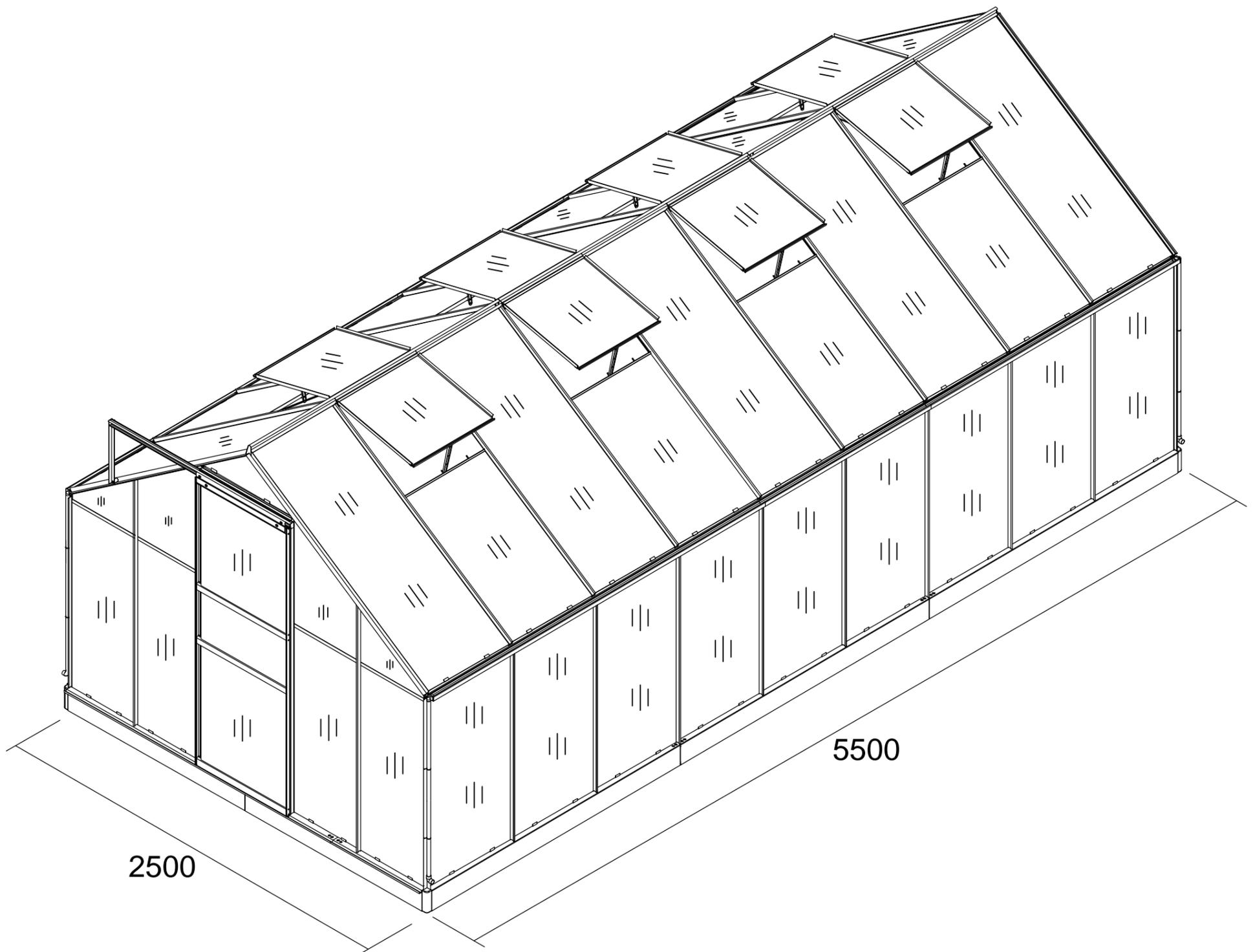


# Montageanleitung/Assembly Instruction

Art. Nr./Item No. : 80304/80305/80306/80153



## **Warnhinweis**

*Befolgen Sie alle Sicherheitsvorkehrungen in dieser Bedienungsanleitung, um eine sichere Nutzung zu gewährleisten. Unsachgemäßer Gebrauch kann zu ernsthaften Verletzungen führen.*

## Einleitung

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Lieber Kunde, herzlichen Glückwunsch zum Kauf dieses Qualitätsprodukts.

Damit Sie an Ihrem neuen Produkt möglichst lange Freude haben, bitten wir Sie, die Betriebsanleitung / Gebrauchsanweisung und alle Sicherheitshinweise vor Ingebrauchnahme sorgfältig durchzulesen.

Bewahren Sie die Gebrauchsanweisung auf, damit Sie sich die Funktionen und den Aufbau des Produkts jederzeit wieder ins Gedächtnis rufen können.

Im Rahmen ständiger Produktweiterentwicklung behalten wir uns vor, technische Änderungen, die der Verbesserung dienen, umzusetzen.

**Abbildungen können daher abweichen.**

Bitte überlassen Sie das Produkt nur Personen, die diese Gebrauchsanleitung gewissenhaft gelesen haben.

Bitte folgen Sie den Hinweisen zur Pflege und Instandhaltung sorgfältig, um die optimale Lebensdauer des Produkts und die Sicherheit in der Handhabung zu gewährleisten.

Bitte kontaktieren Sie uns, falls Sie Fragen zu dem Produkt haben sollten.

## **1 Sicherheitshinweise**

Bitte beachten Sie zur Vermeidung von Fehlfunktionen, Schäden und gesundheitlichen Beeinträchtigungen die folgenden Sicherheitshinweise:

- Lagern Sie keine entflammaren Flüssigkeiten (Benzin, Propan etc.) und verwenden Sie keine offenen Zündquellen (Zigaretten, Grills, Feuerstellen etc.) im Gewächshaus oder in unmittelbarer Nähe.
- Hängen Sie keine Gegenstände an das Dach.  
Das Produkt ist weder für Kinder noch zur Tierhaltung geeignet.
- Halten Sie kleine Teile und Plastiktüten außerhalb der Reichweite von Kindern.
- Es besteht die Gefahr von Verletzungen und Sachbeschädigungen durch nicht ordnungsgemäß montierte Einzelteile

## 2 Bestimmungsgemäße Verwendung

- Dieses Produkt sollte nur auf festem, ebenem Untergrund verwendet werden.
- Verwenden Sie keine Elektrowerkzeuge, um dieses Produkt aufzubauen.
- Zur bestimmungsgemäßen Verwendung gehört auch das Einhalten der Anleitung. Jede darüberhinausgehende Verwendung (z.B. Gewaltanwendung) oder eigenmächtige Veränderung (z.B. Umbau) können Gefahren auslösen und gelten als nicht bestimmungsgemäß.
- Das Produkt ist ausschließlich für den privaten Gebrauch und nicht für gewerbliche Zwecke zu benutzen.
- Verwenden Sie dieses Produkt nicht, wenn Teile fehlen, beschädigt oder abgenutzt sind.
- Sollten starker Wind und Unwetter gemeldet sein, empfehlen wir Ihnen, zusätzlich ein **Gewächshaus-Sturmanker Set** zu verwenden (nicht im Lieferumfang enthalten). Die
- Entfernen Sie umgehend jeglichen Schnee vom Dach.
- Verwenden Sie niemals Scheuermittel oder chemische Reinigungsmittel

## 3 Lieferumfang

Packen Sie alle Teile und Elemente des Sets aus und platzieren Sie die Komponenten auf der Oberseite des Kartons oder einer anderen sauberen Oberfläche. Prüfen Sie den Lieferumfang auf Vollständigkeit. Spätere Reklamationen können nicht akzeptiert werden. Achten Sie dabei darauf, den Boden nicht zu verkratzen.

## **4 Aufbau**

Alle Teile sind maschinell aufeinander abgestimmt und so konzipiert, dass alle perfekt zueinander passen.

**Damit alle Teile im Zusammenbau zueinander passen, ist es sehr wichtig, dass Sie die Schrauben des Alu-Gerüsts erst dann fest anziehen, wenn Sie zum Schluss die Hohlkammerstegplatten fertig montiert haben. Vorher im Zusammenbau des Gerüsts bitte alle Schrauben nur lose anziehen.**

**Die Löcher der Alu-Profile sind deshalb oval, damit alle Teile des Alu-Gerüsts von Ihnen zum Schluss, wenn Sie alle Hohlkammerplatten eingebaut haben, noch wenn notwendig zueinander verschoben/angepasst werden können. Erst dann bitte alle Schrauben fest anziehen!**

Aufgrund der Größe des Produkts empfehlen wir, dass es dort montiert wird, wo es auch später genutzt werden soll.

Bauen Sie das Produkt mit mindestens 2 Personen auf, um Schäden zu vermeiden.

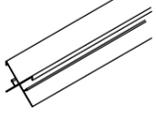
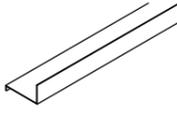
Stellen Sie sicher, dass Sie die richtigen Werkzeuge griffbereit haben und dass Sie viel Platz sowie einem sauberen, trockenen Ort für die Montage haben.

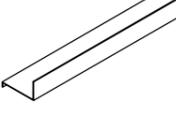
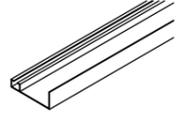
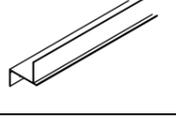
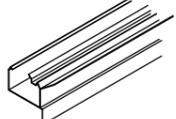
Halten Sie beim Aufbau kleine Kinder fern. Achtung Verletzungsgefahr!

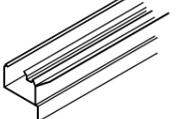
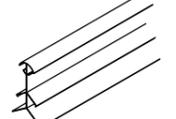
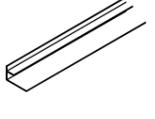
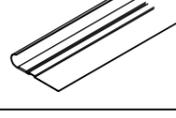
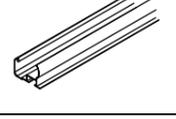
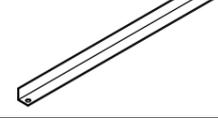
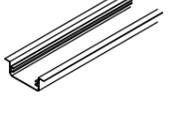
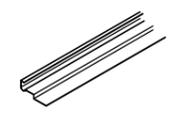
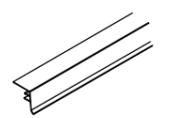
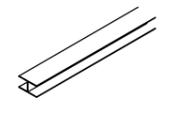
Wenn nötig nutzen Sie bitte eine geeignete Leiter.

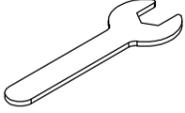
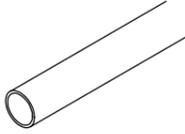
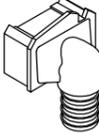
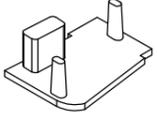
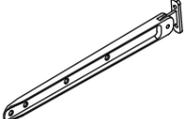
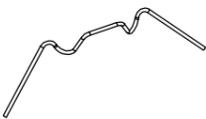
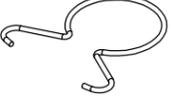
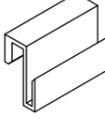
Nehmen Sie sich ausreichend Zeit für den Aufbau und unterbrechen Sie ihn nicht wenn Sie angefangen haben. Ein unvollständig aufgebautes Gewächshaus könnte witterungsbedingt beschädigt oder zerstört werden.

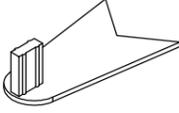
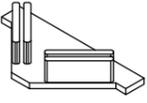
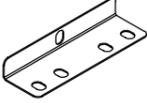
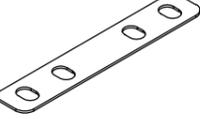
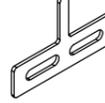
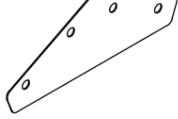
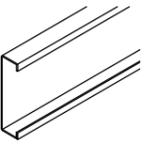
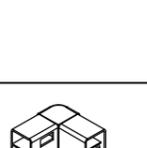
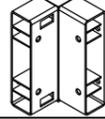
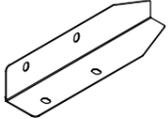
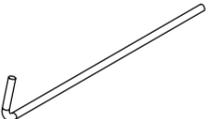
Bitte folgen Sie sorgfältig sämtlichen Aufbauschriften (Bitte beachten Sie, dass die nachfolgenden Abbildungen nicht maßstabsgetreu sind).

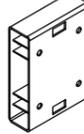
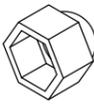
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1F		1140	4X	
1G		1489	1X	
1H		1489	1X	
1I		1489	1X	
1J		1489	1X	
2C			1772	1X
2D	1772		1X	
3E		1472	1X	
3F		1472	1X	
3G		1580	1X	
3H		1580	1X	
3I		1140	16X	
3J		1469	16X	
3K-1		1830	1X	
3K-2		150	1X	
4E			1830	2X

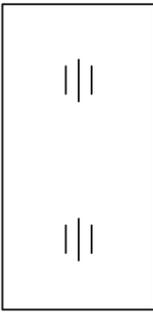
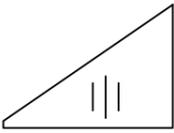
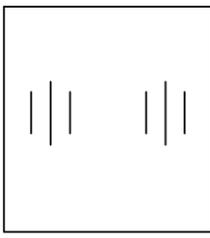
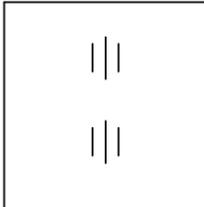
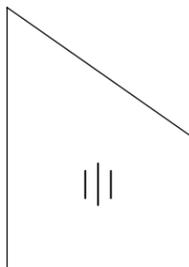
Item NO.	Part	Size mm	Quantity	
4F		1830	2X	
4H		1830	1X	
4I		610	1X	
4K		1830	2X	
5B		1830	1X	
5C		610	1X	
6A		619	1X	
7E		1223	4X	
7F-1		955	4X	
7F-2		965	4X	
7G		1230	12X	
7H		900	2X	
7I		1400	2X	
7J		1241	2X	
7K		625	36X	
8D			1840	2X
8E			1840	2X

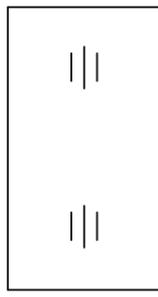
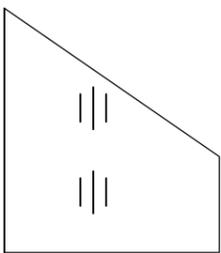
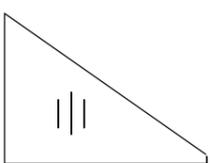
Item NO.	Part	Size mm	Quantity
8I		1830	2X
9C		1830	2X
9F		1830	1X
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11A		625	1X
12A		610	1X
13A		1250	1X
14A		380	1X
15B		1729	2X
16A		625	2X
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19A		520	16X
20A		595	8X
21A		603	4X
21B		430	4X

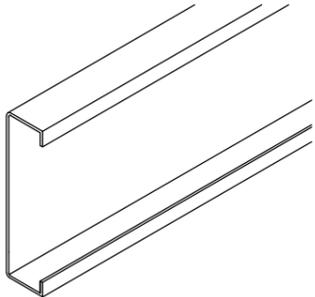
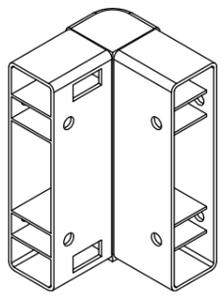
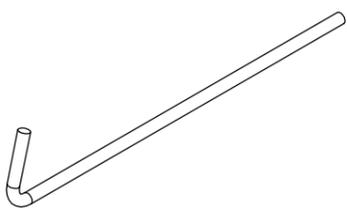
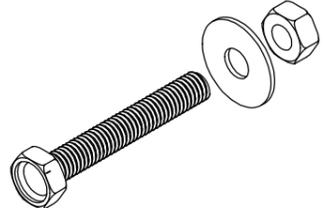
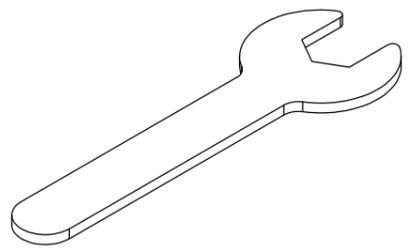
Item NO.	Part	Size mm	Quantity
2			1X
3		M6*40	41X
4			2X
5		M6*10	421X
6		M3*20	16X
7		M3*10	48X
8			4X
9			2X
10			2X
11			1X
13			8X
14			390X
15			4X
16			8X
17			143X

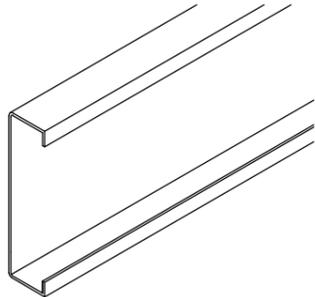
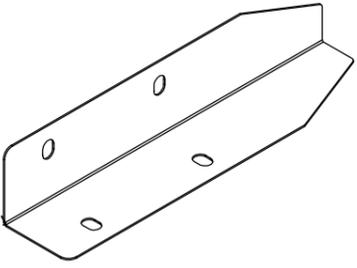
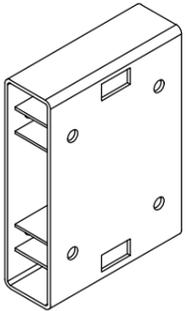
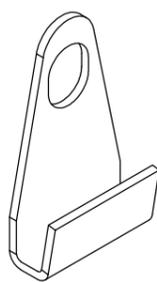
Item NO.	Part	Size mm	Quantity
18			2X
19			4X
20			4X
21			2X
22			6X
23			6X
24			24X
25			16X
26			4X
27		20*300	1X
27-1		1830	6X
27-2		1220	4X
28			4X
29			27X
30			4X
31			27X

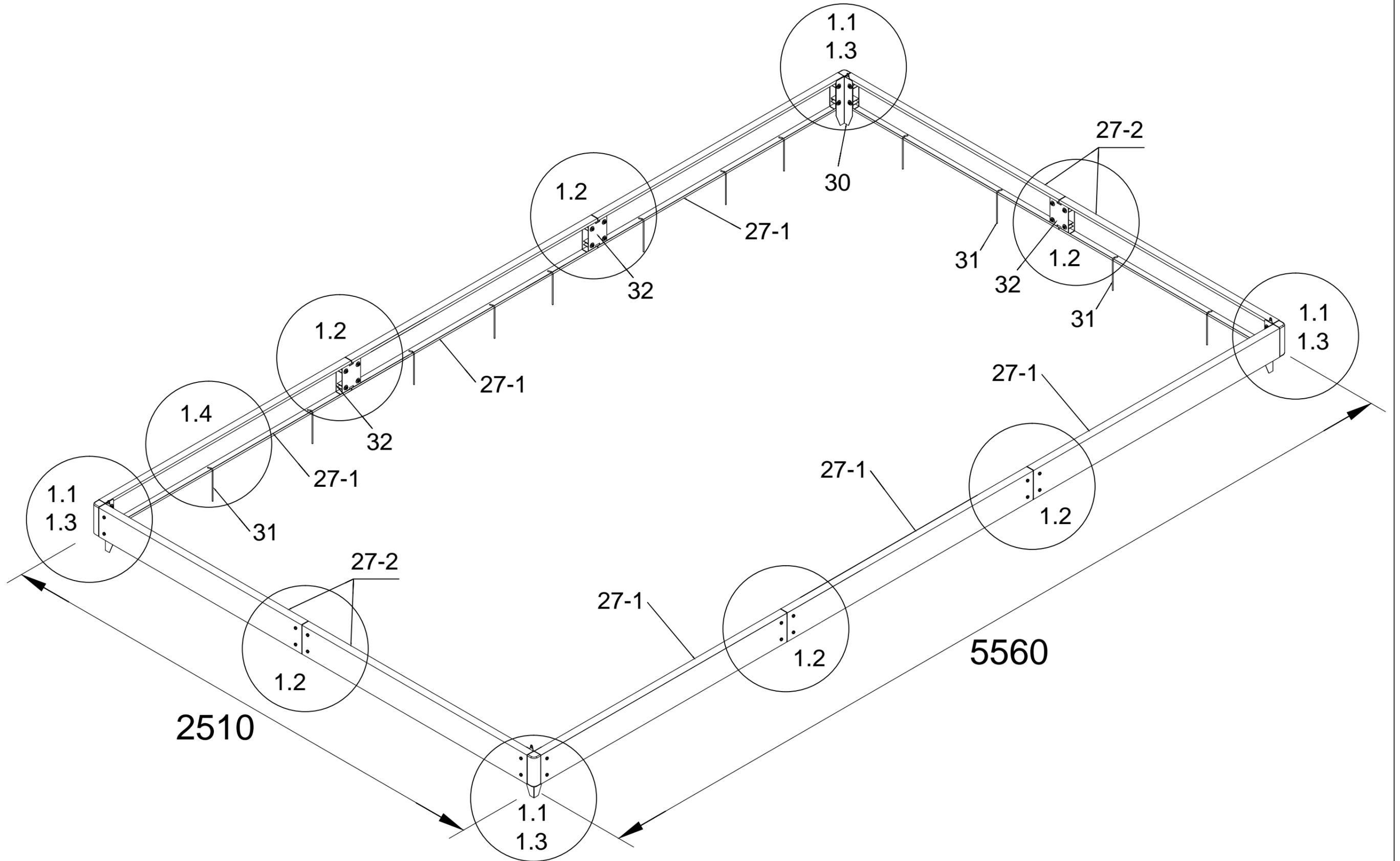
Item NO.	Part	Size mm	Quantity
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33			16X
35			421X

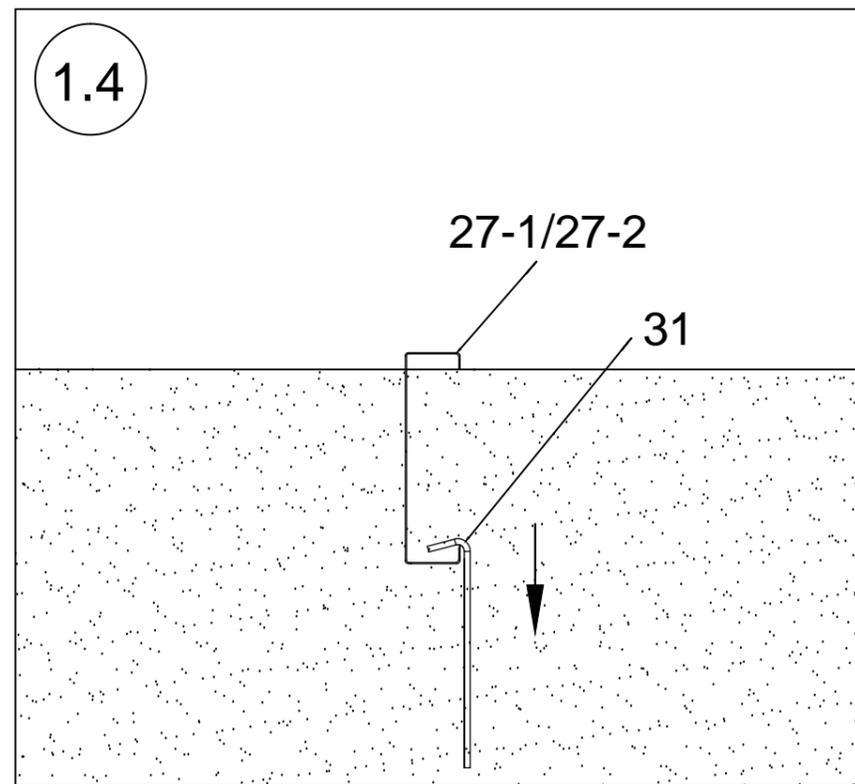
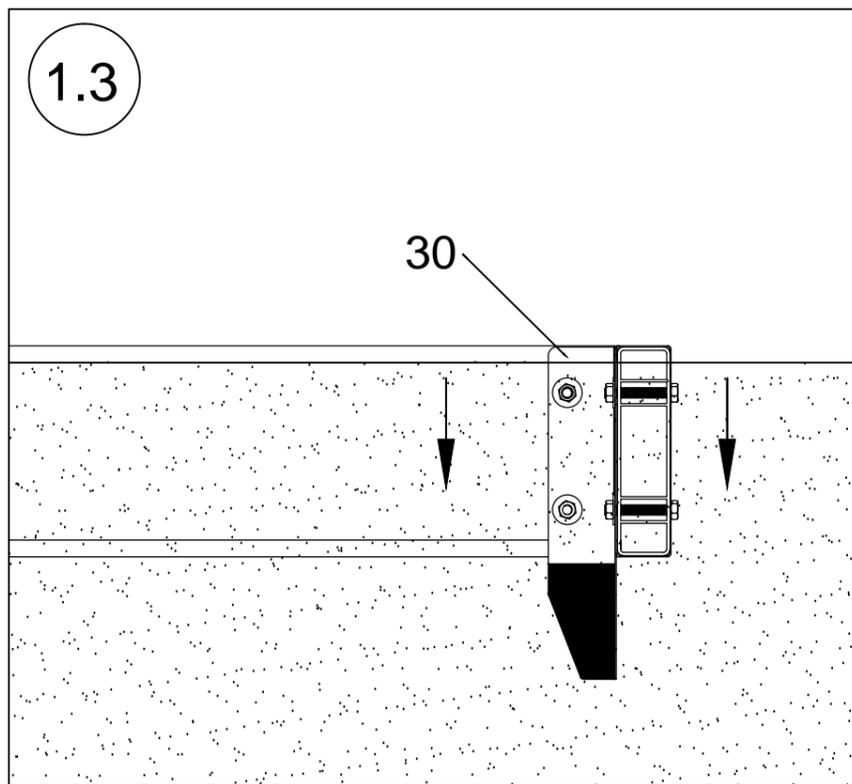
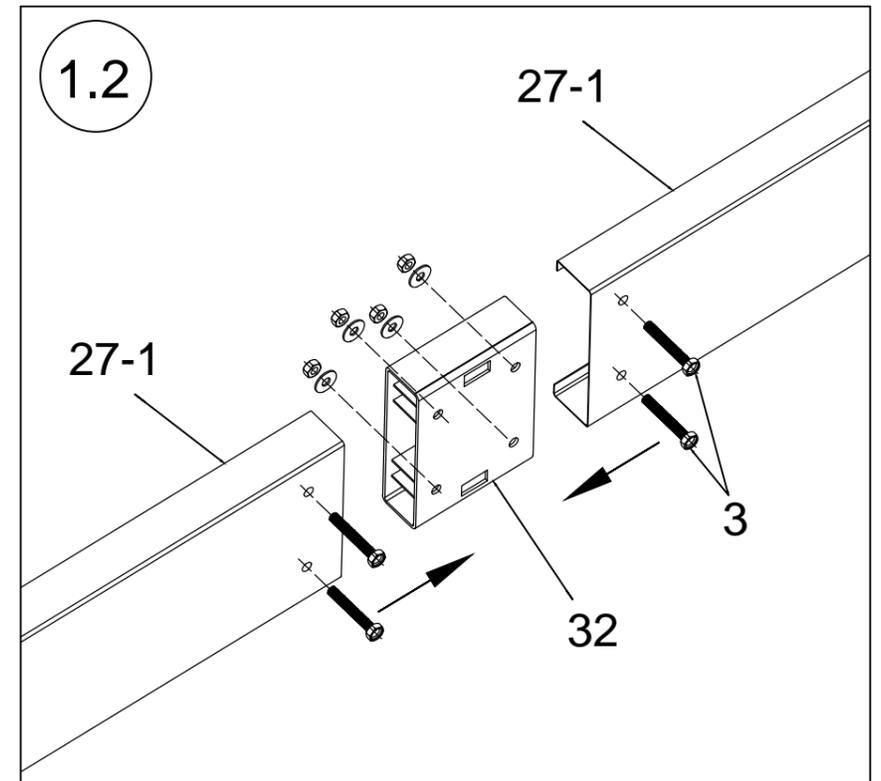
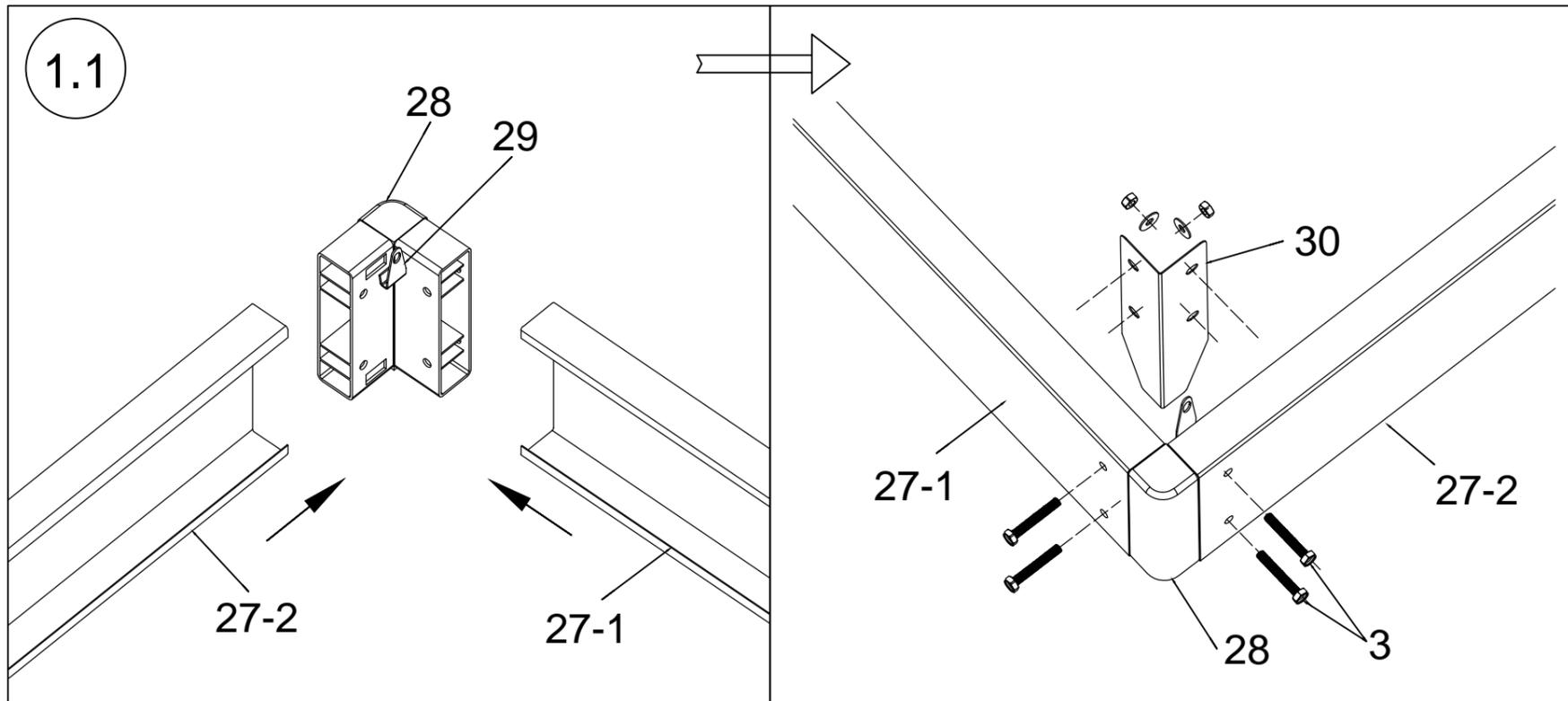
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T		620* 370	1X
I		620* 600	2X
P		450* 643	2X

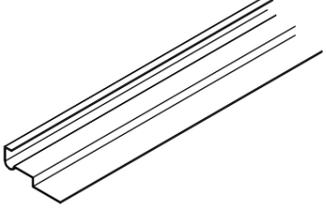
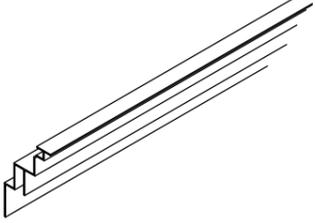
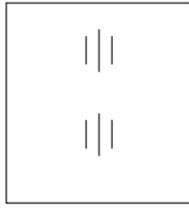
Y		603* 1475	10X
W		603* 935	8X
U		603* 848	2X
H		620* 230	1X
Q		450* 1135	4X
O		450* 328	2X

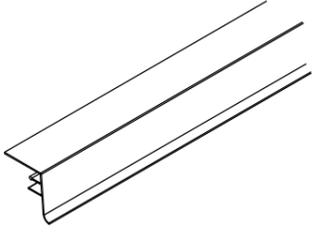
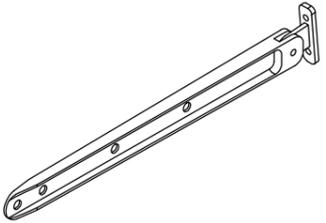
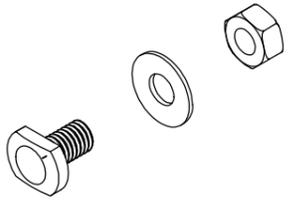
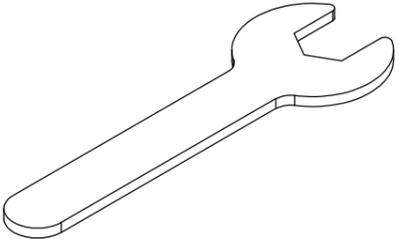
27-1		1830	6X
28			4X
31			27X
3		M6*40	40X
4			2X

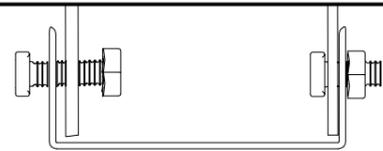
27-2		1220	4X
30			4X
32			6X
29			4X



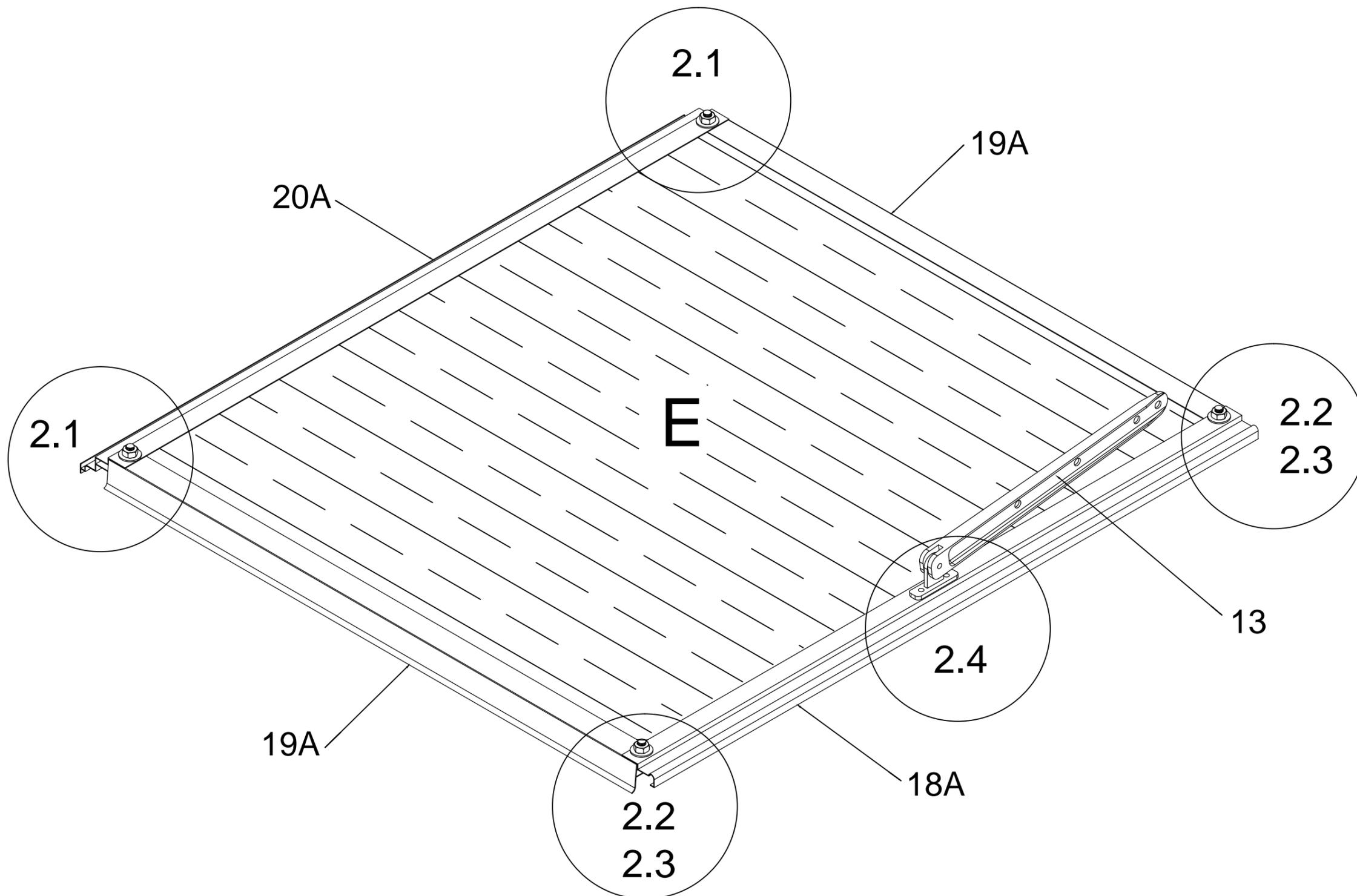


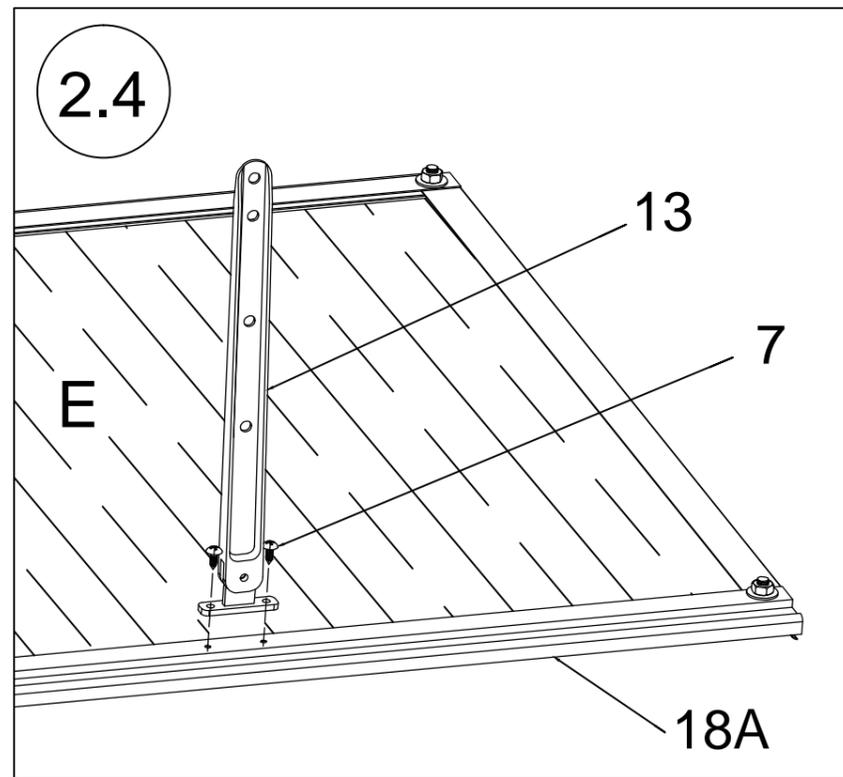
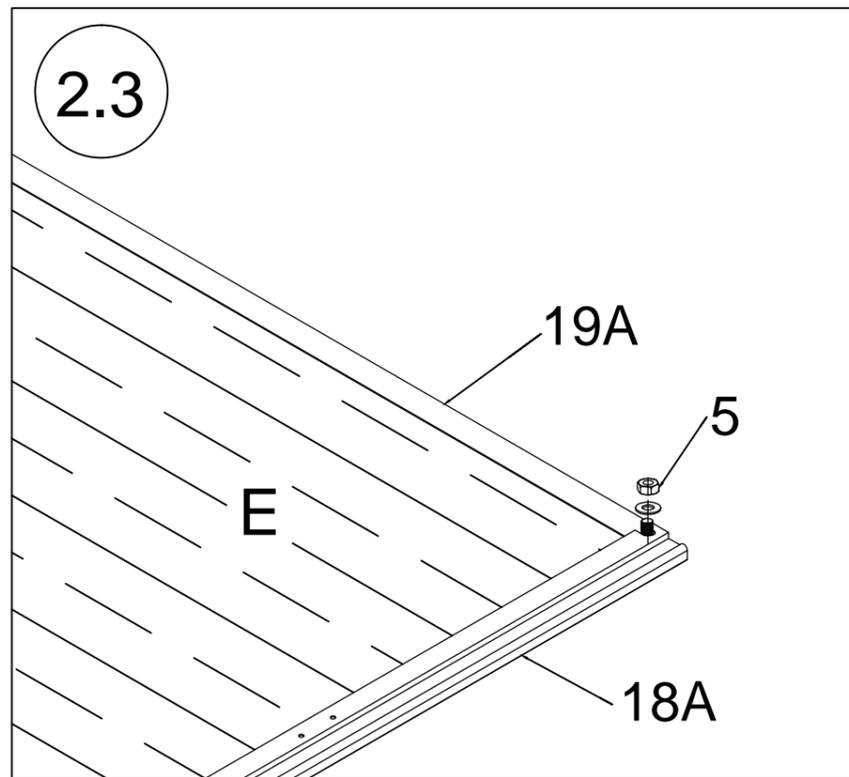
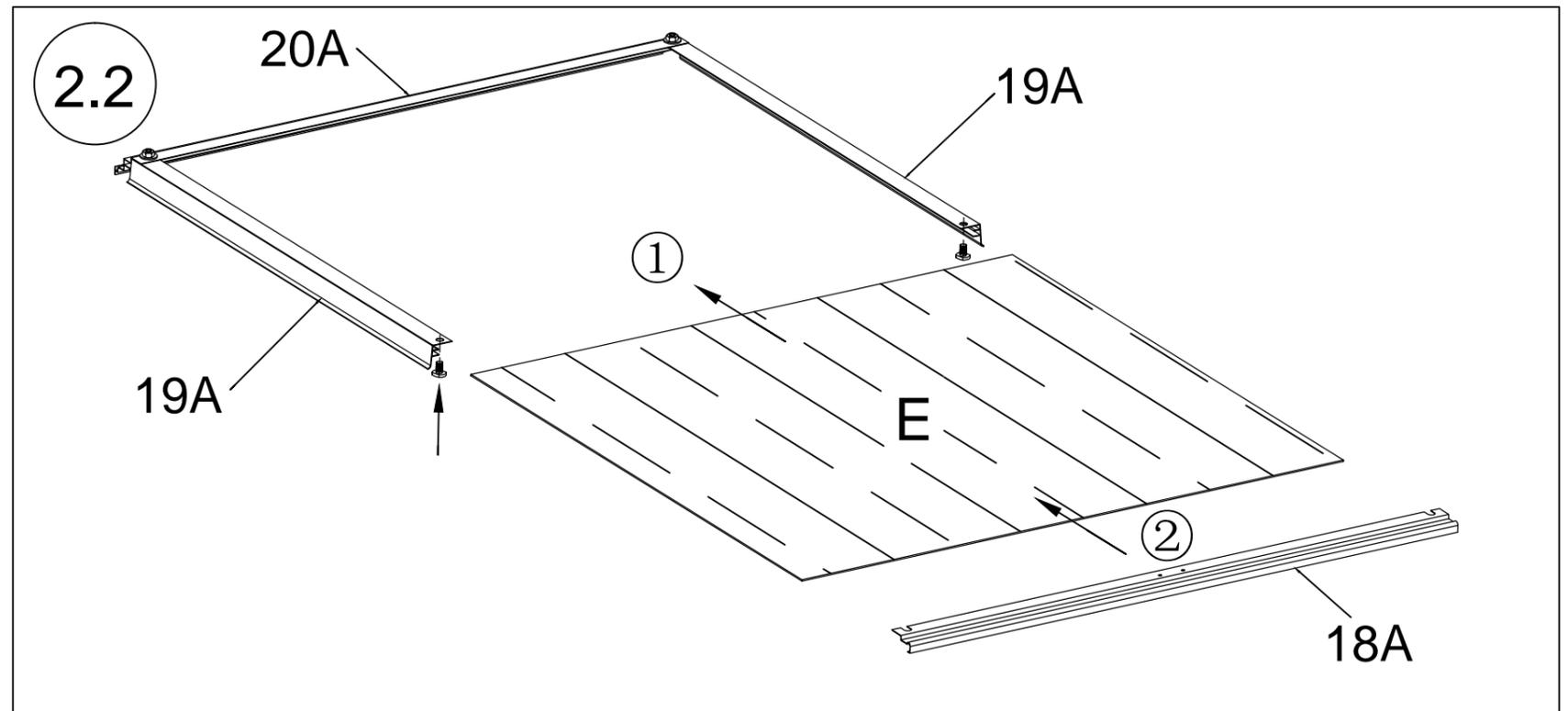
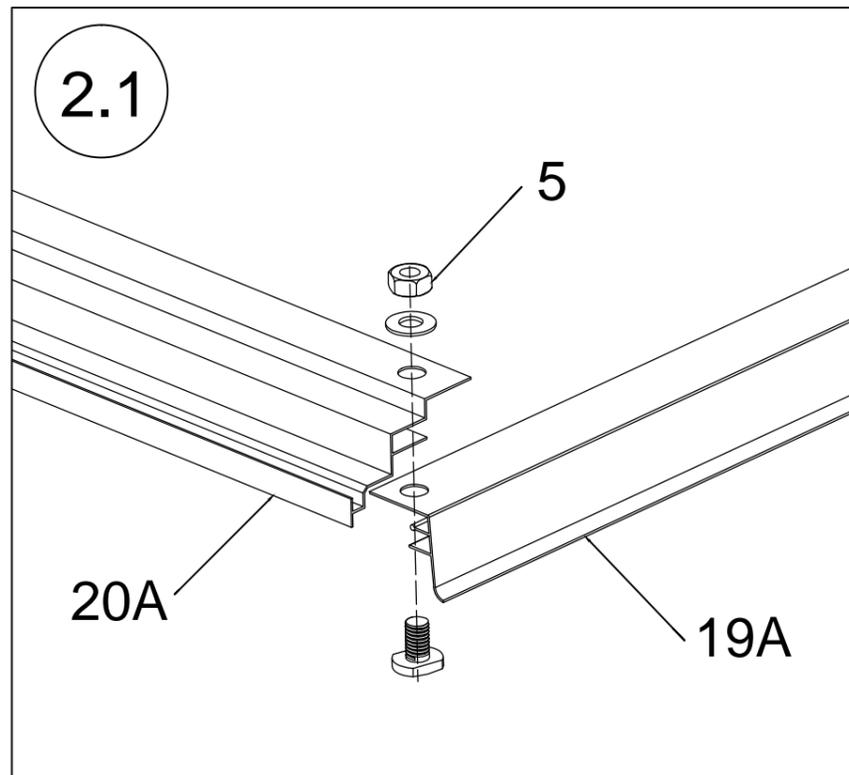
18A		595	8X
20A		595	8X
E		595*550	8X
7		M3*10	16X

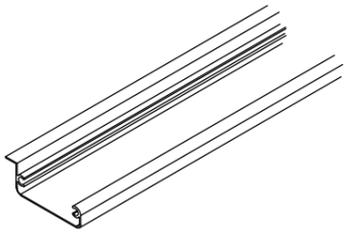
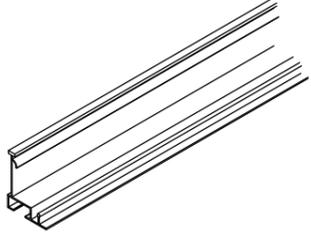
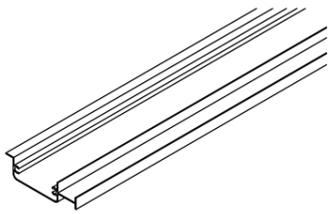
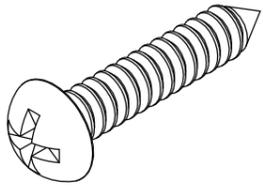
19A		520	16X
13			8X
5		M6*10	32X
4			2X

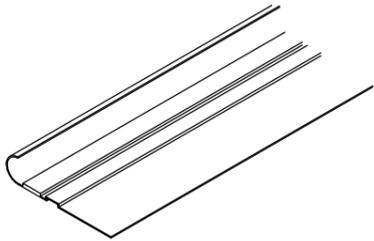
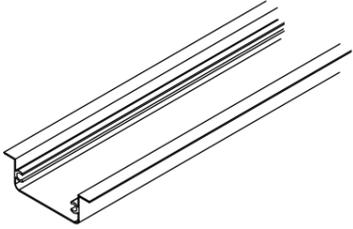
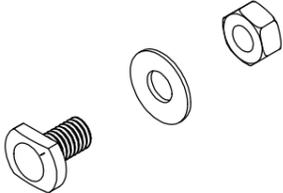
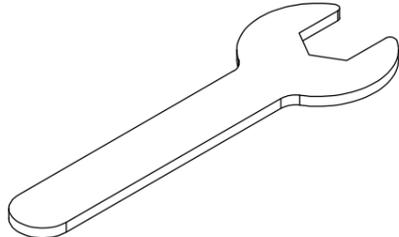


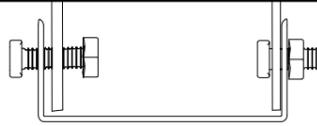
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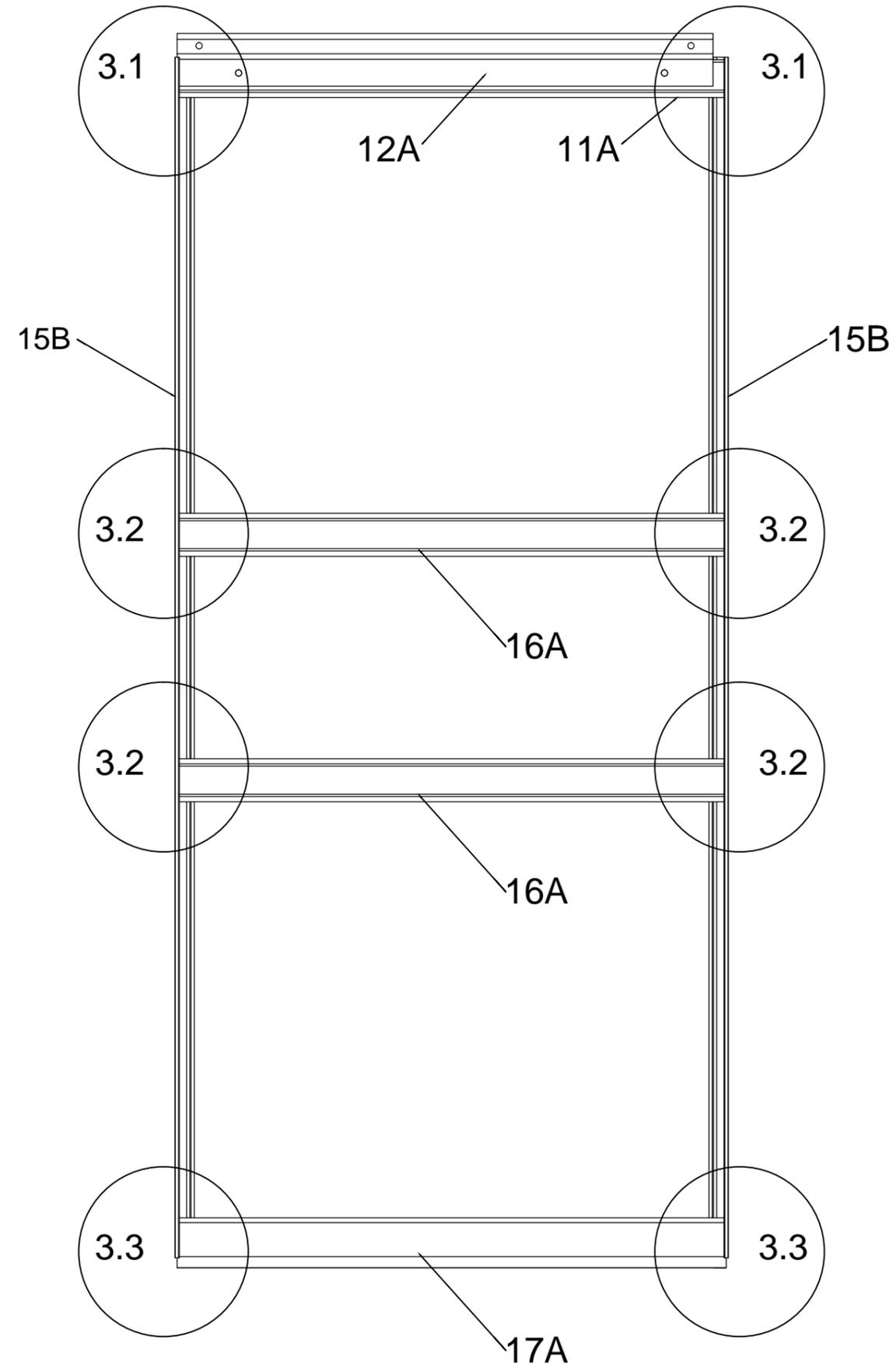
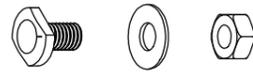


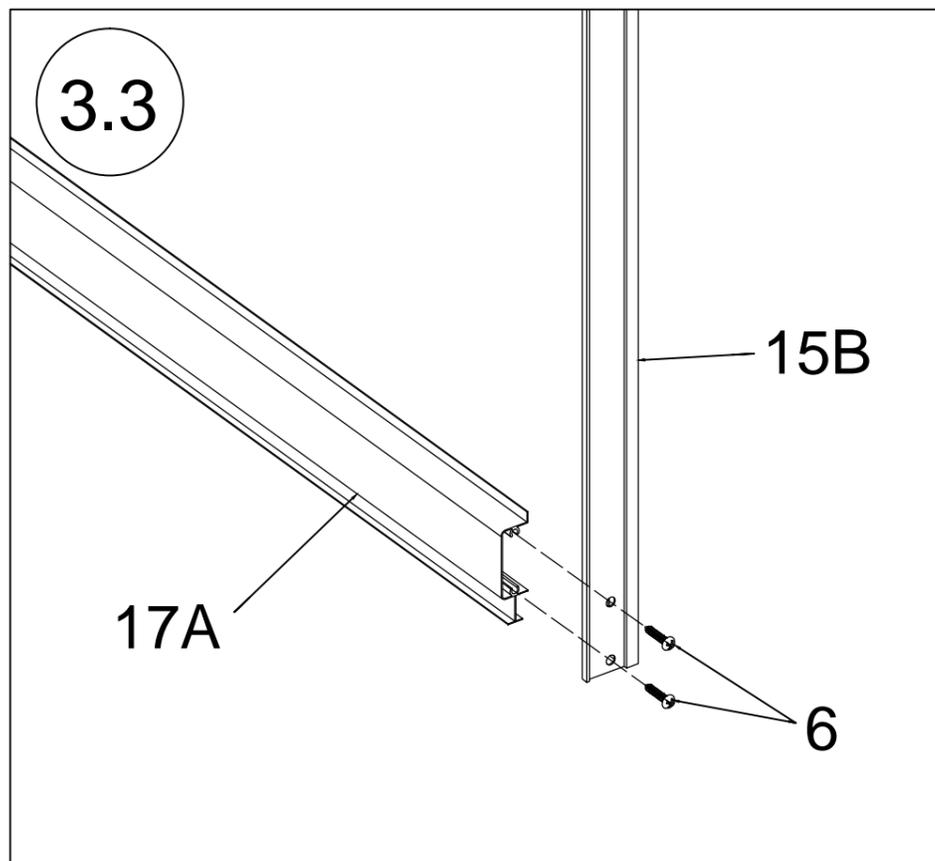
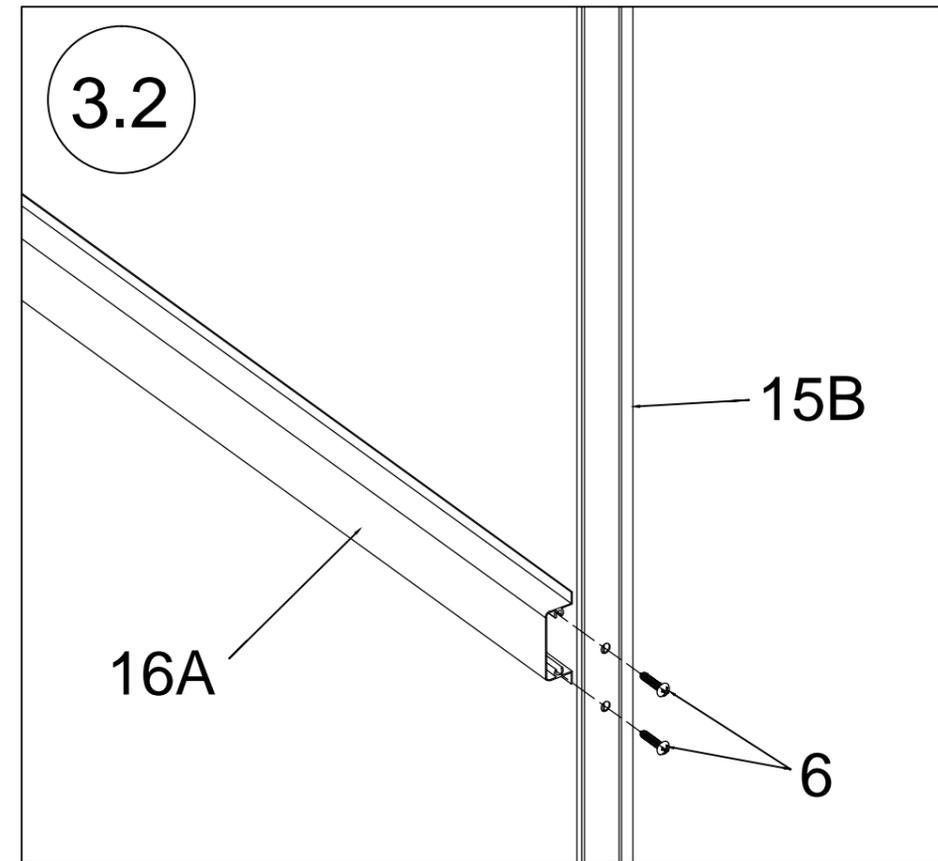
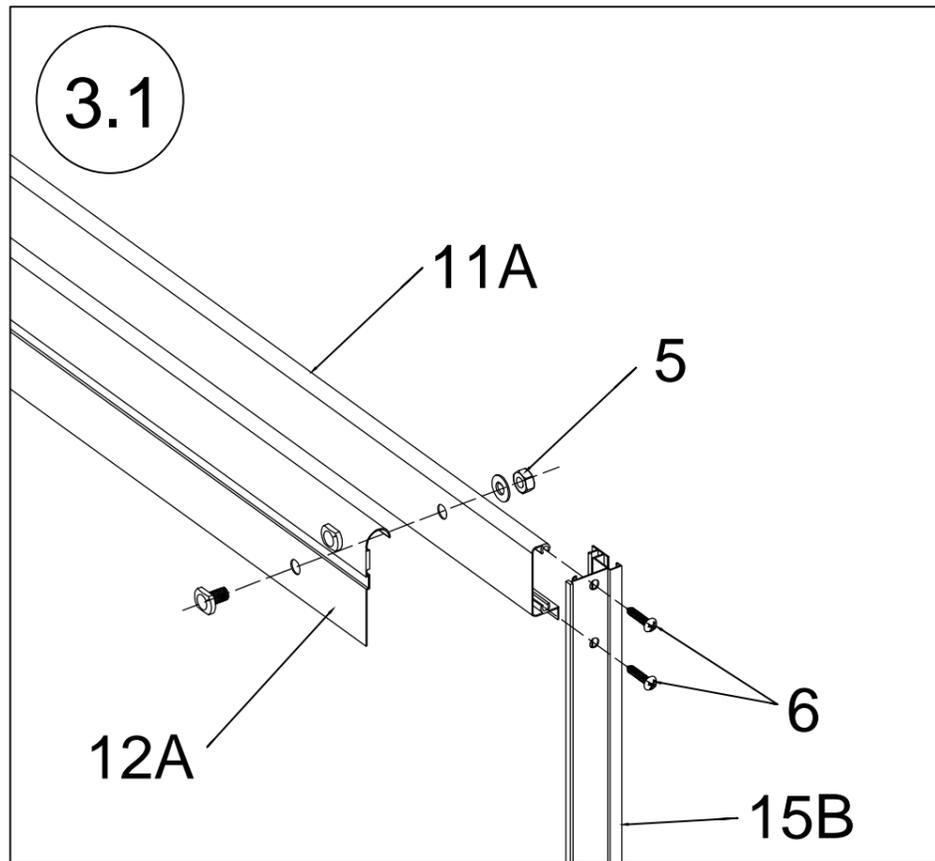
11A		625	1X
15B		1729	2X
17A		625	1X
6		M3*20	16X

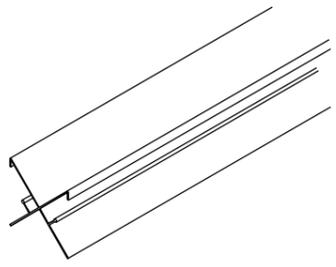
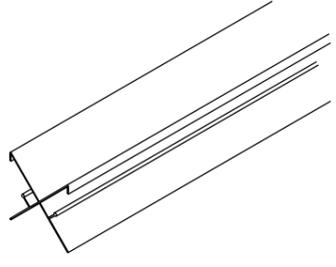
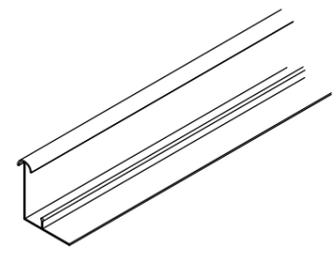
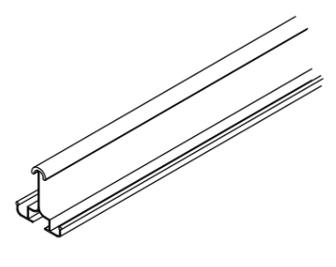
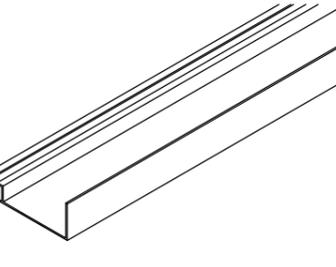
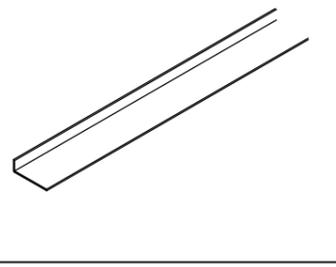
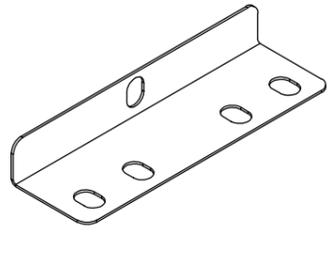
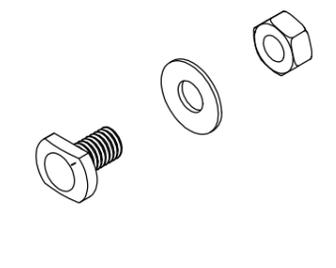
12A		610	1X
16A		625	2X
5		M6*10	2X
4			2X

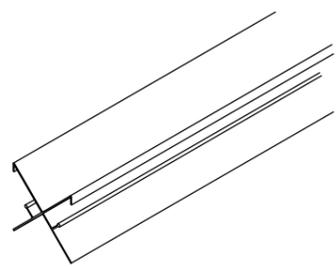
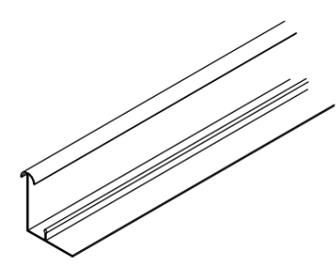
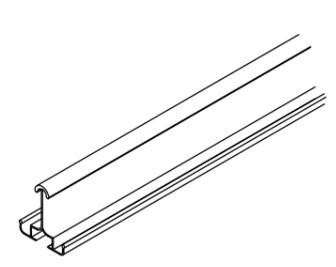
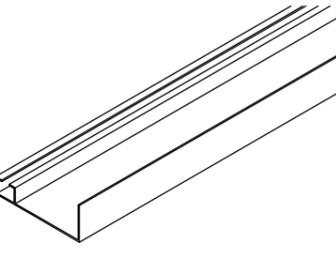
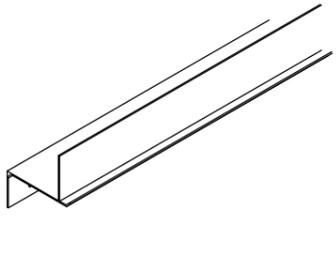
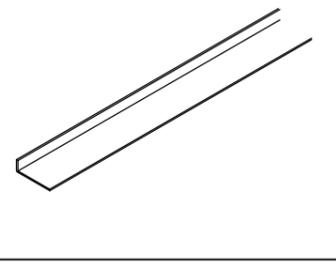
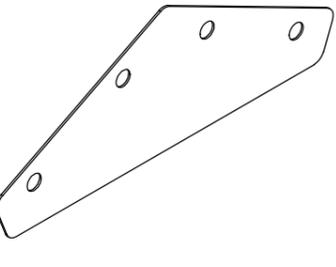
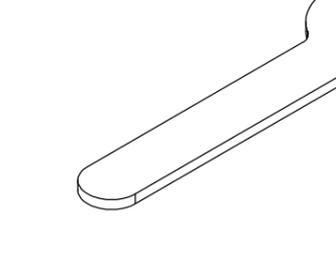


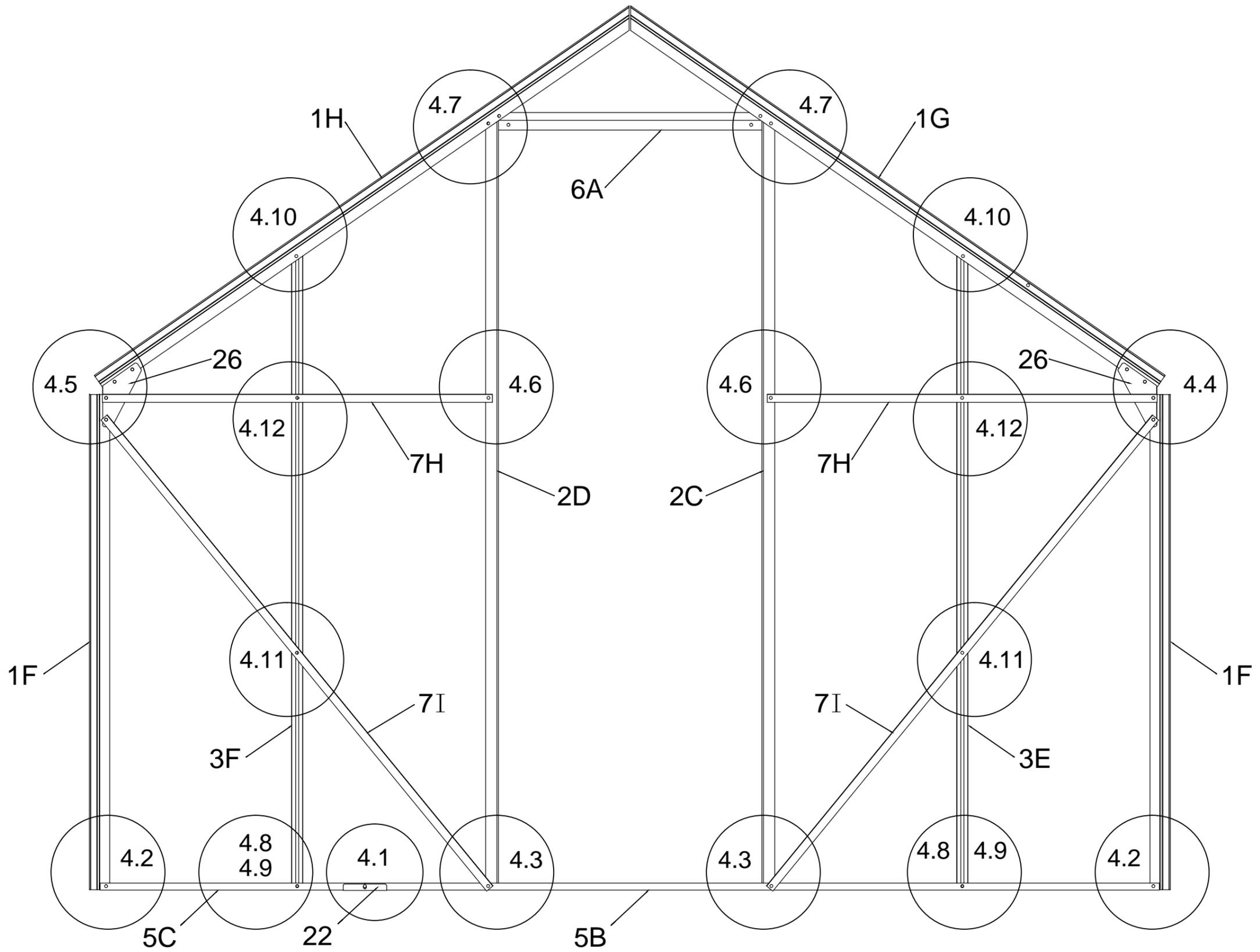
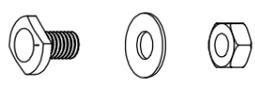
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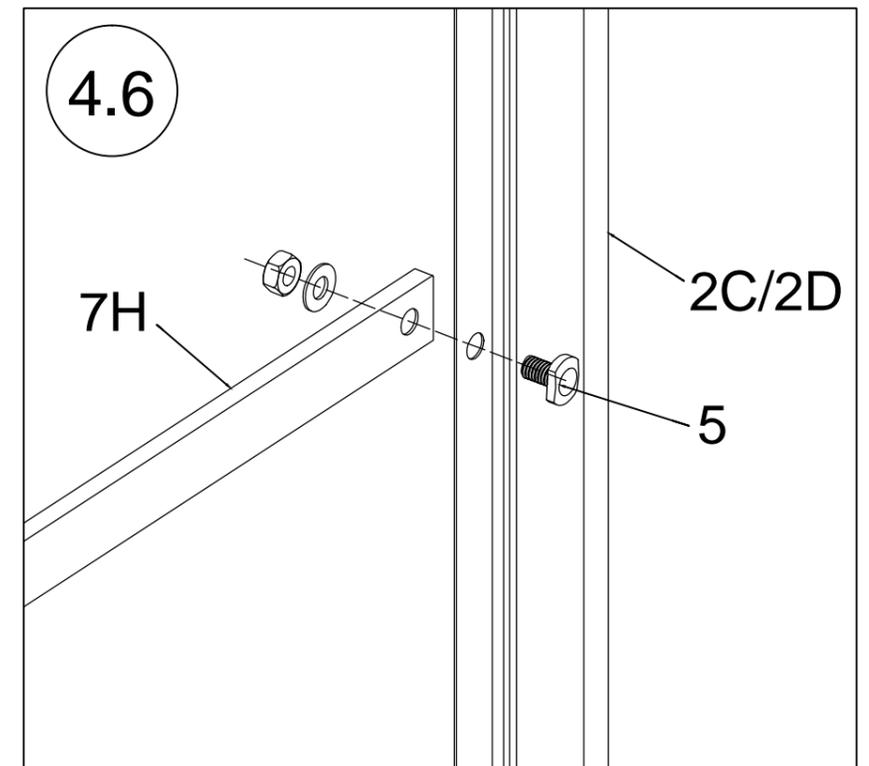
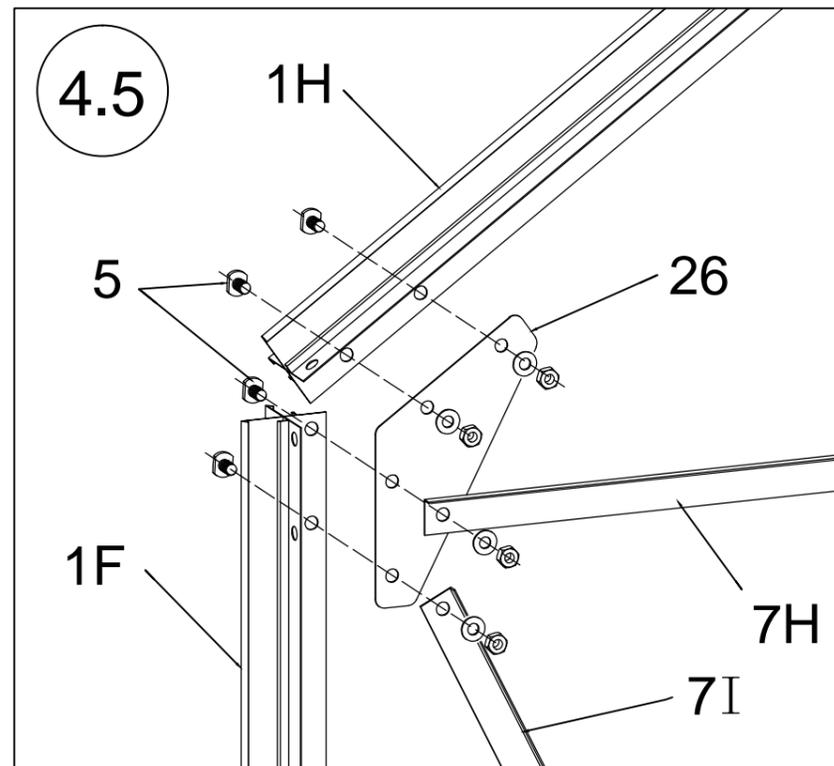
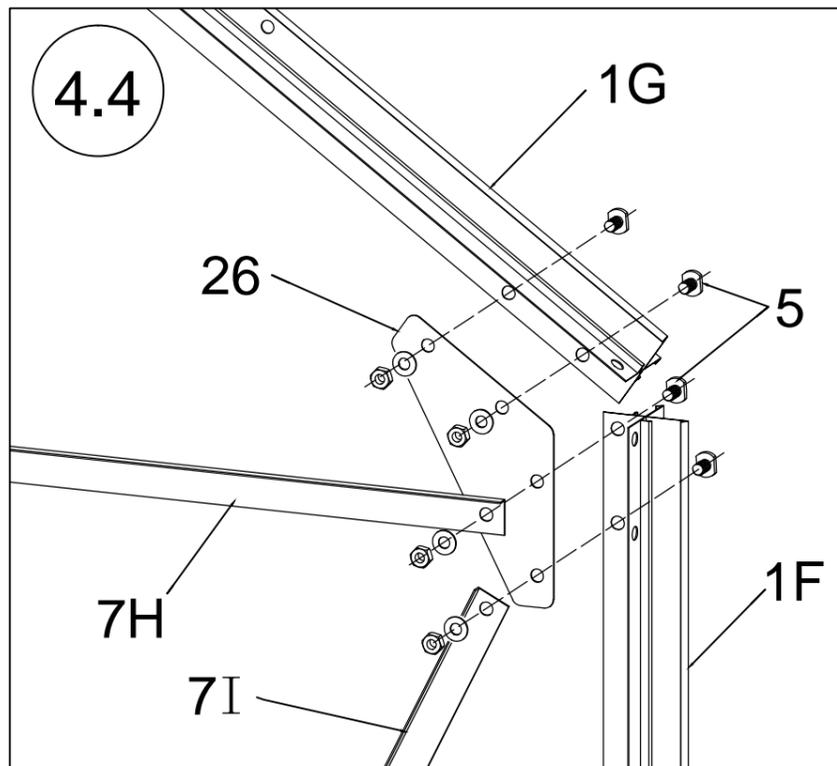
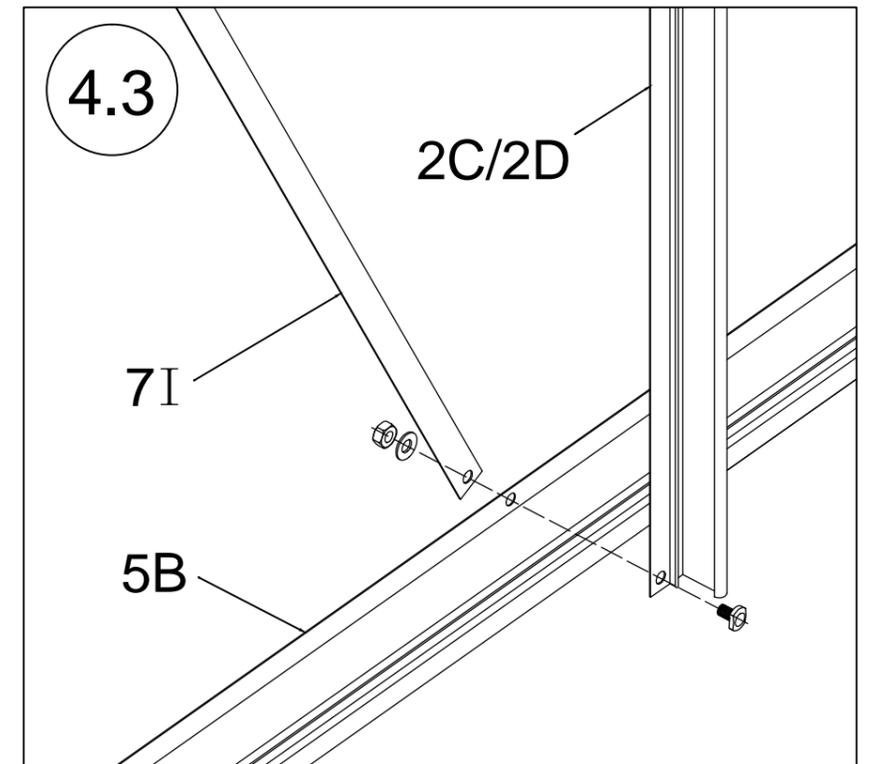
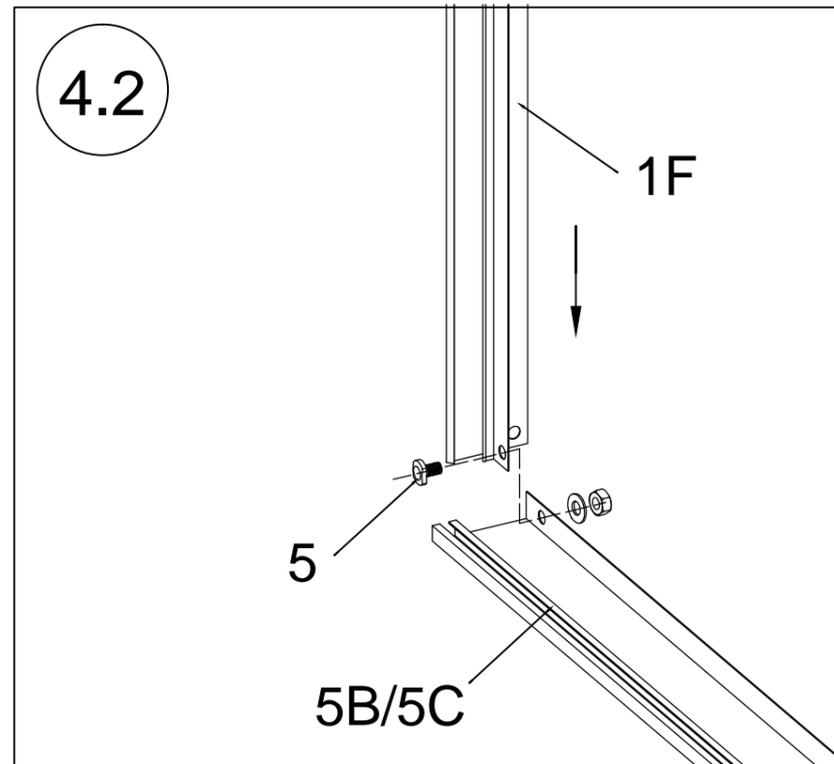
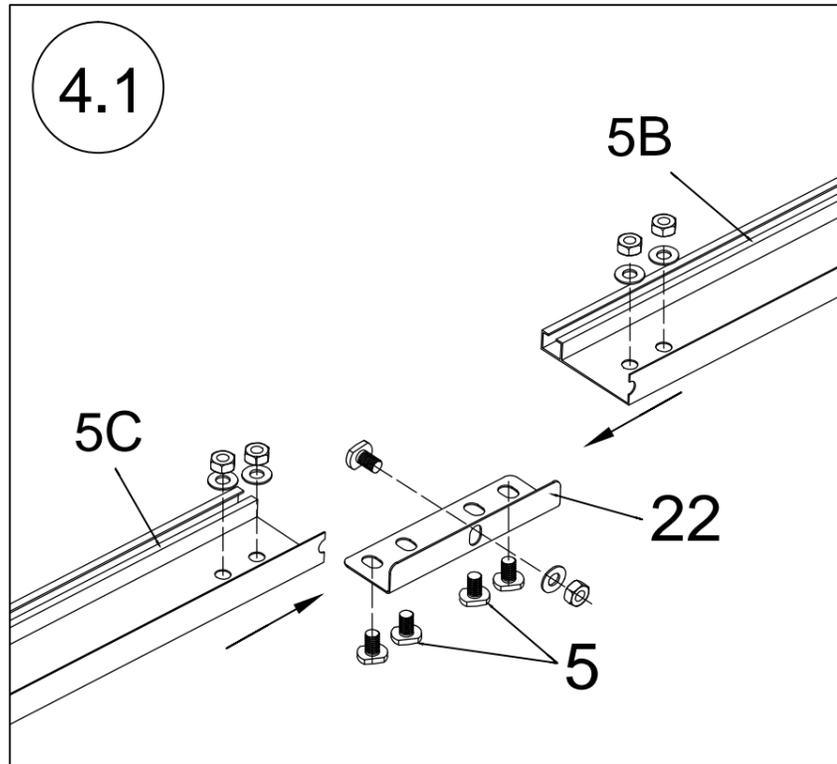


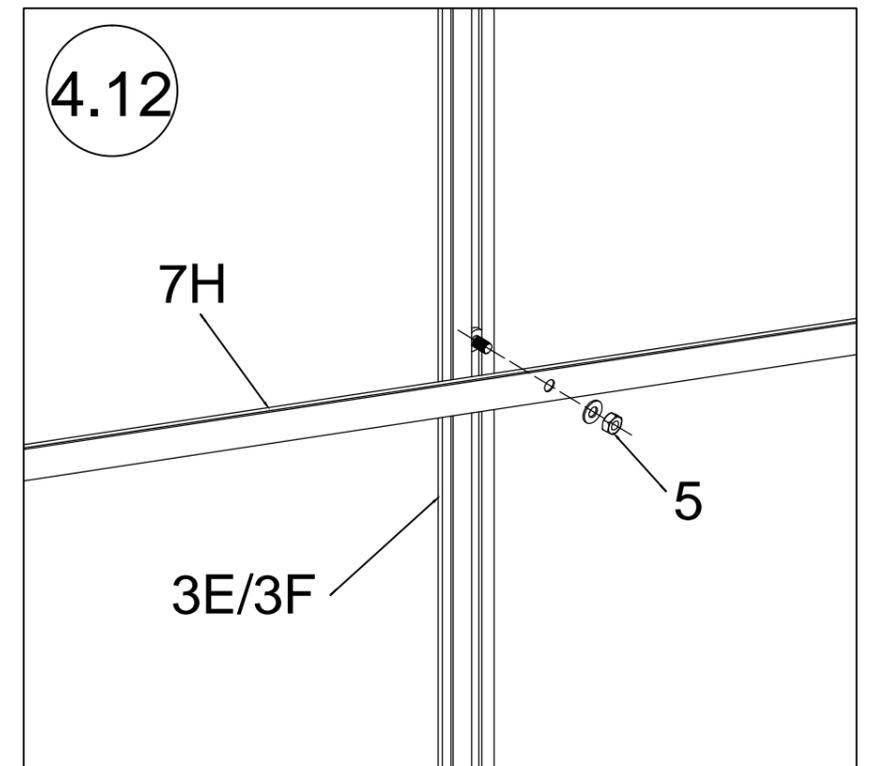
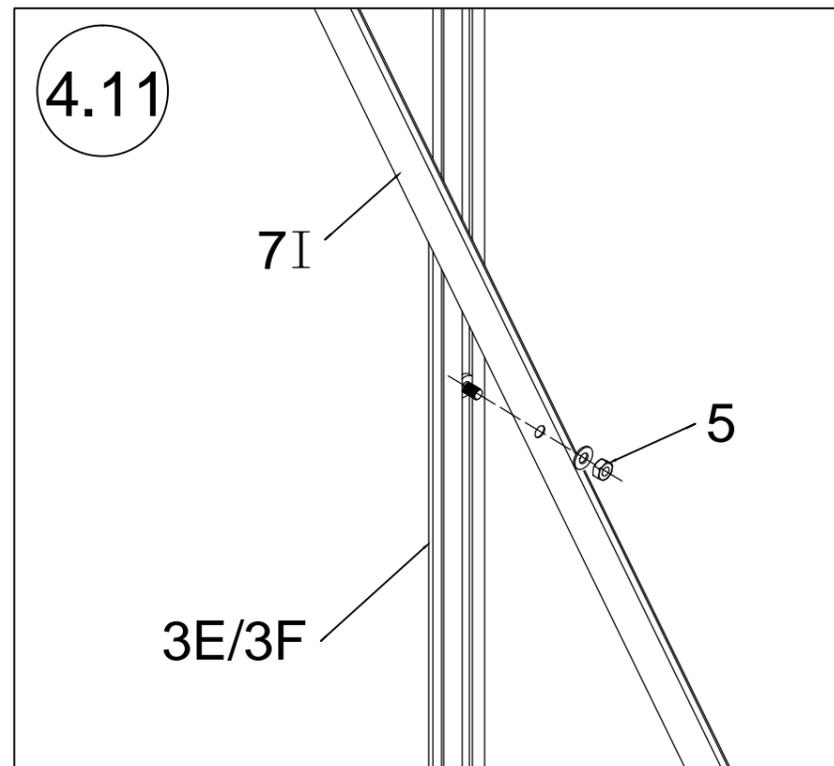
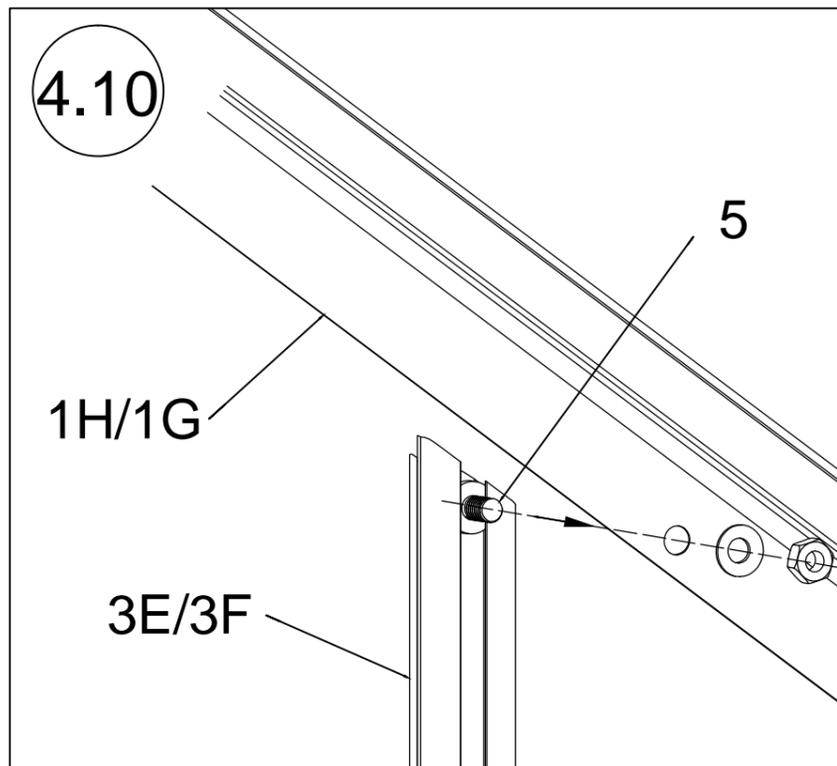
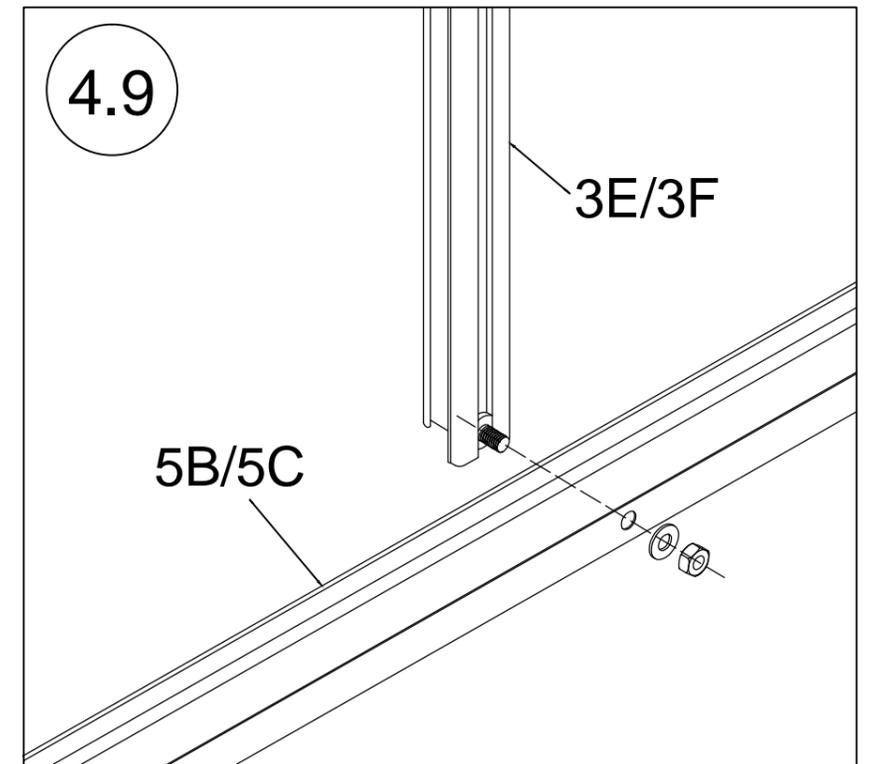
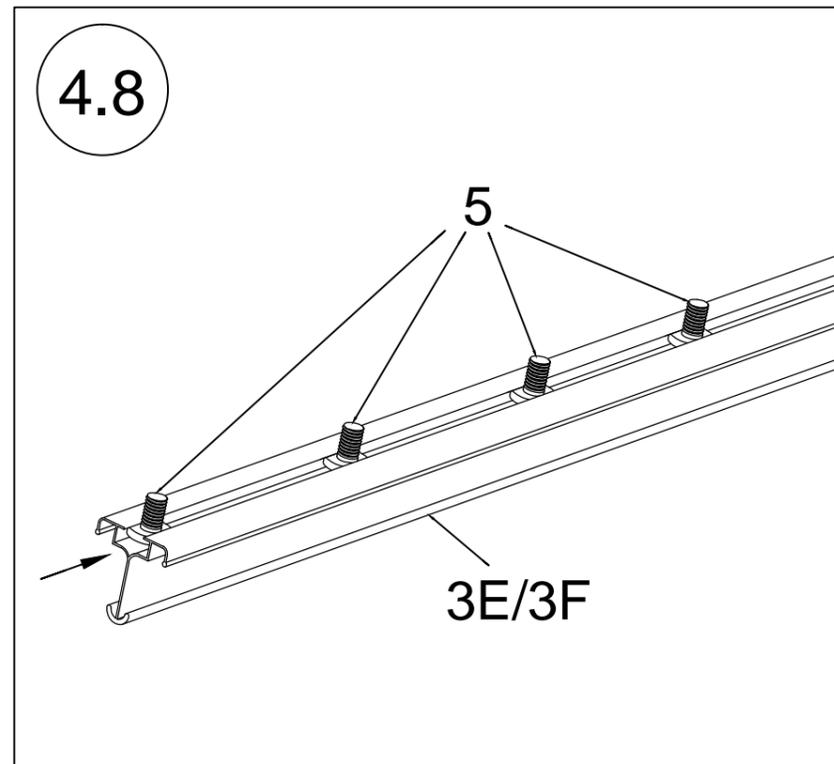
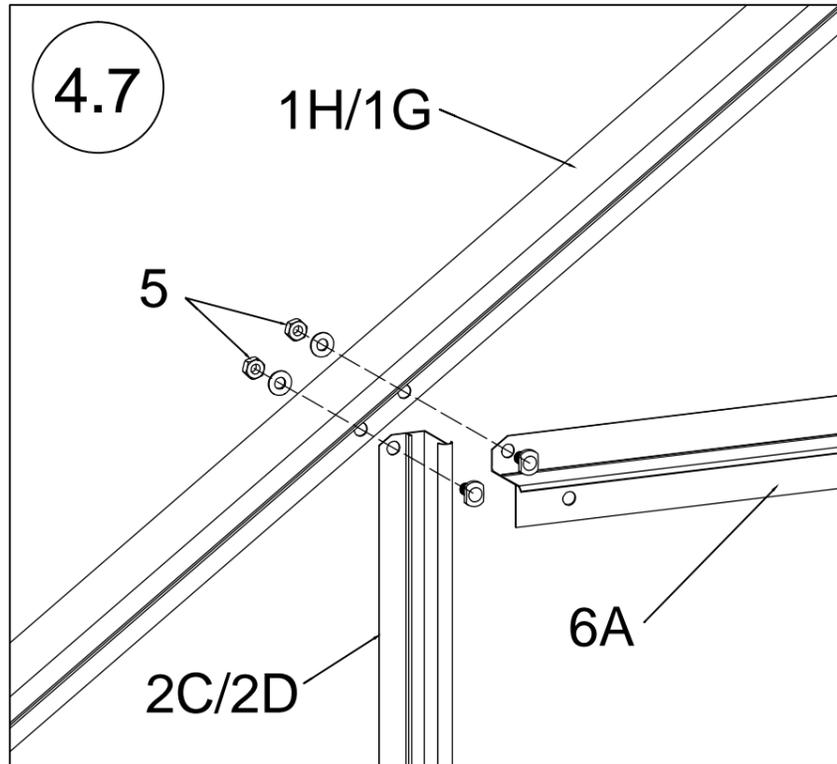


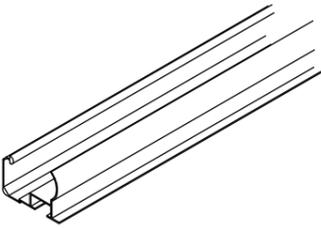
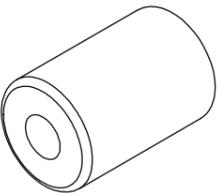
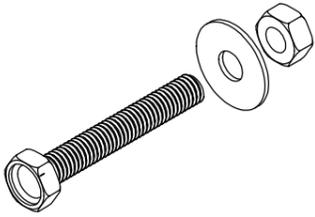
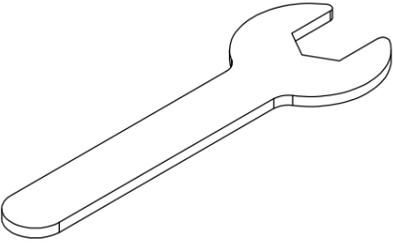
1F		1140	2X
1H		1489	1X
2D		1772	1X
3F		1472	1X
5C		610	1X
7H		900	2X
22			1X
5		M6*10	33X

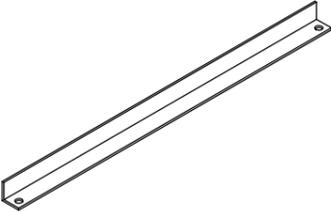
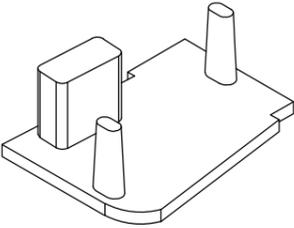
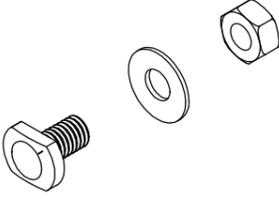
1G		1489	1X
2C		1772	1X
3E		1472	1X
5B		1830	1X
6A		619	1X
7I		1400	2X
26			2X
4			2X

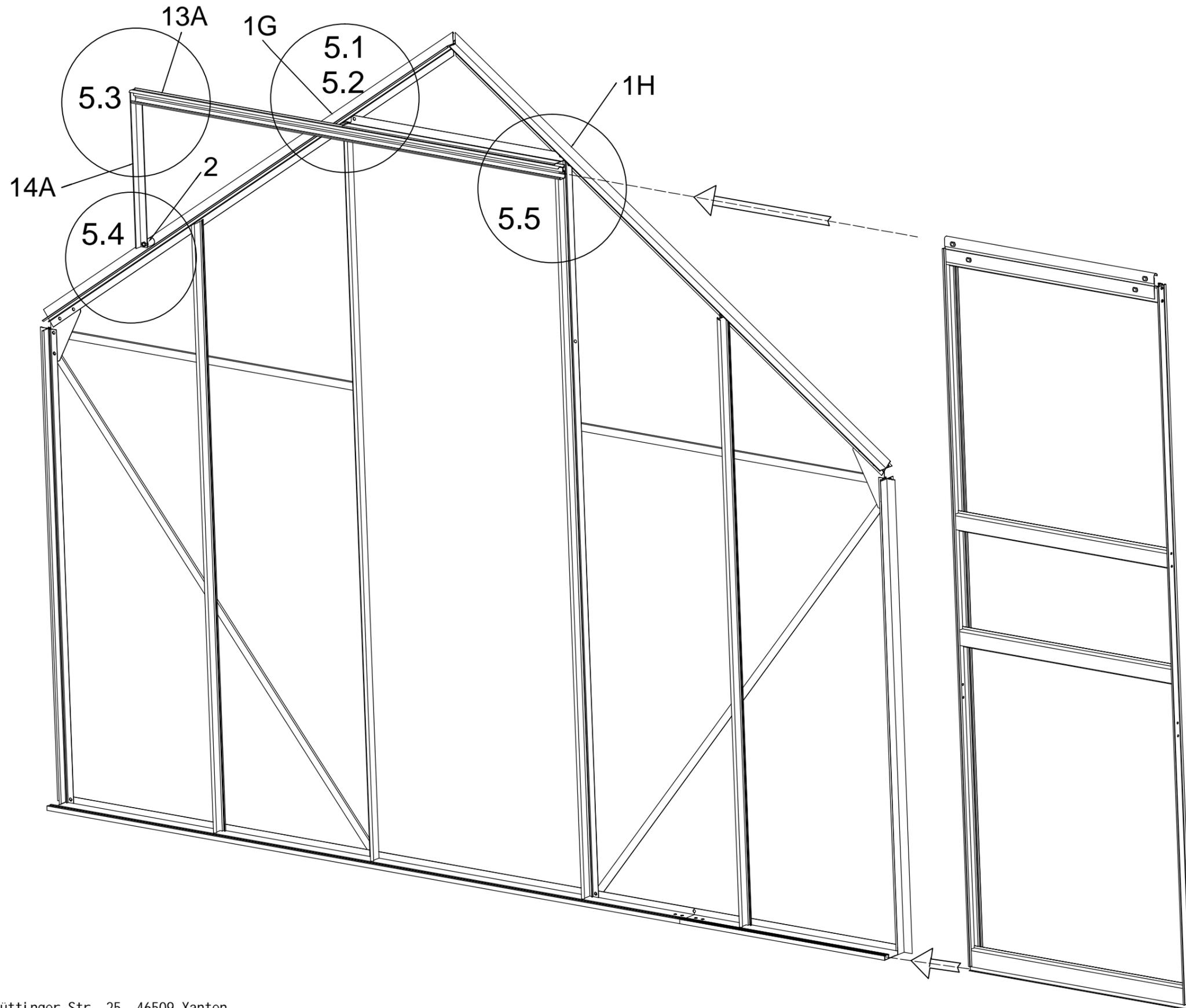
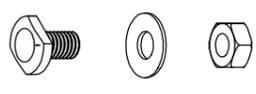


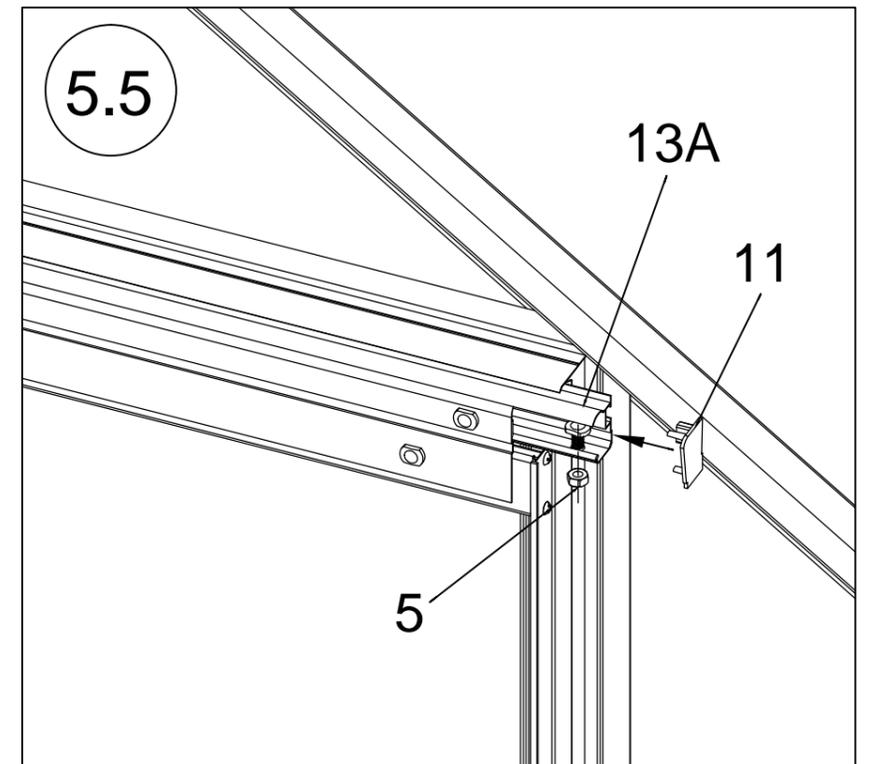
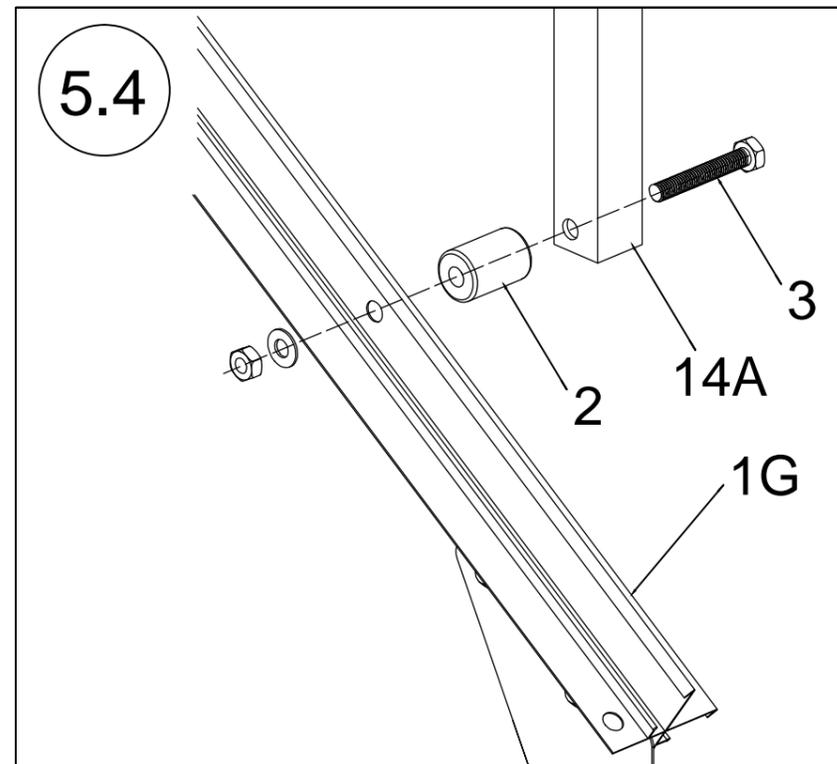
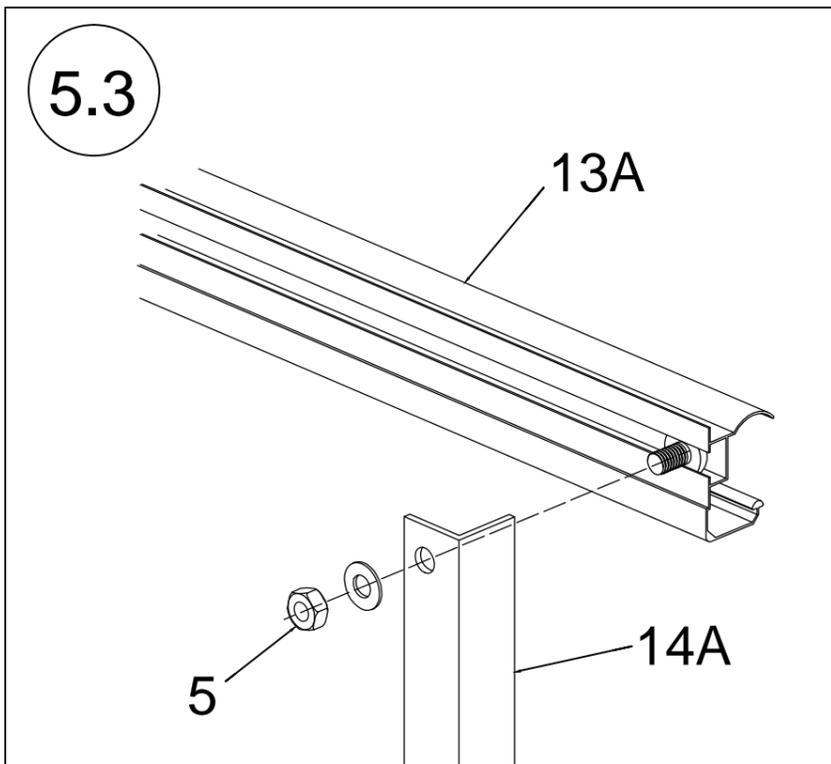
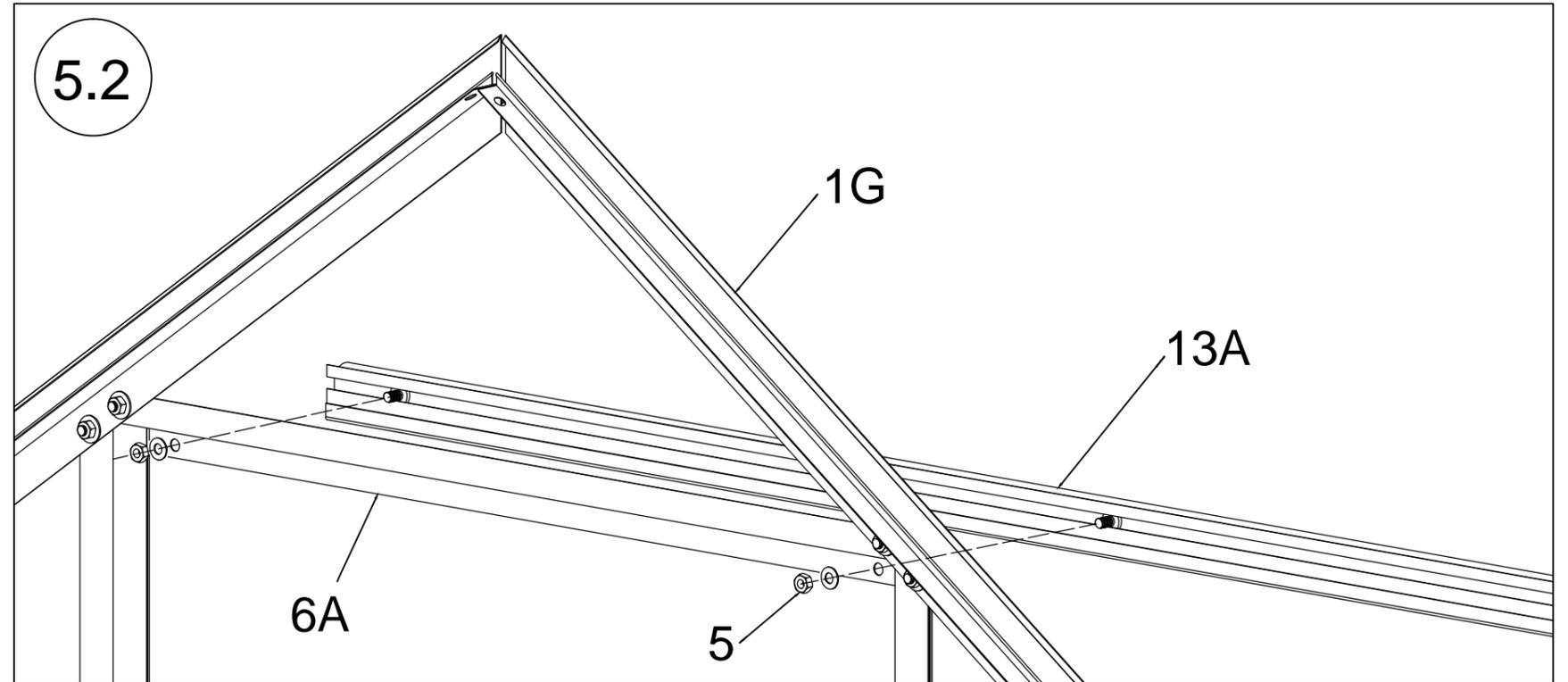
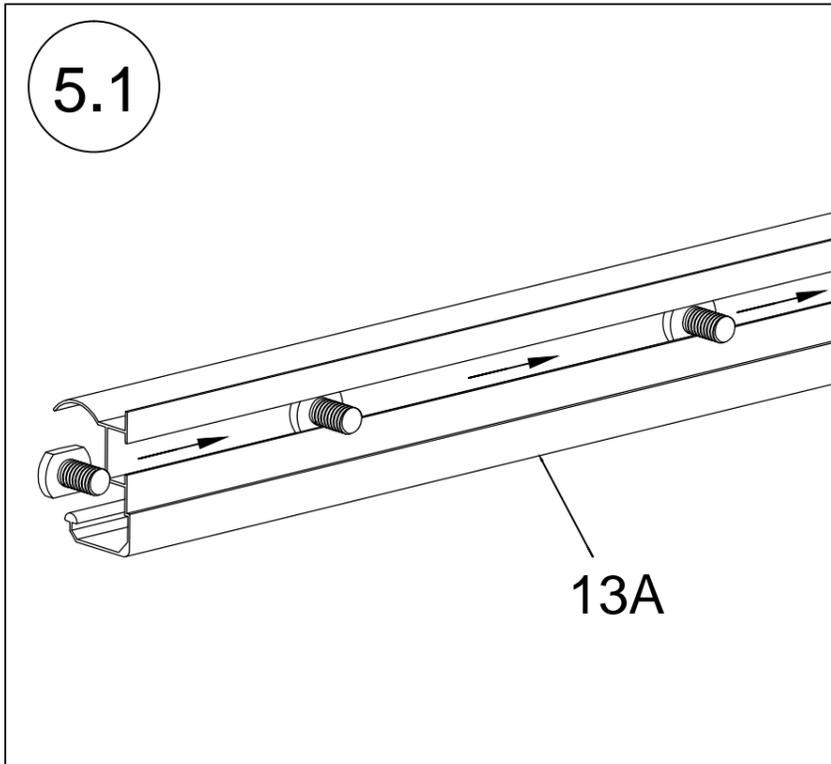


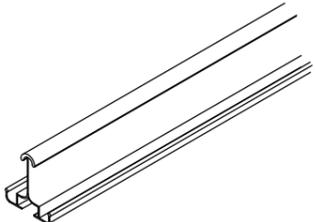
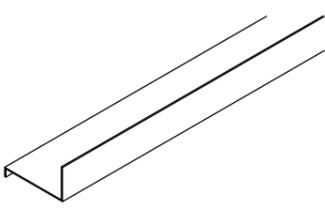
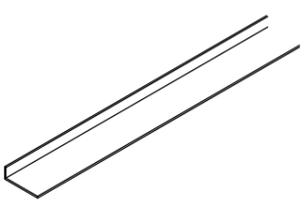
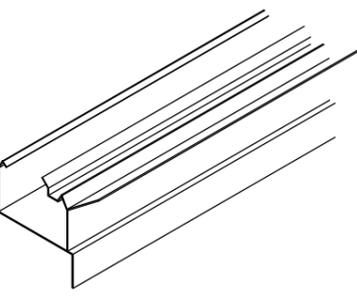
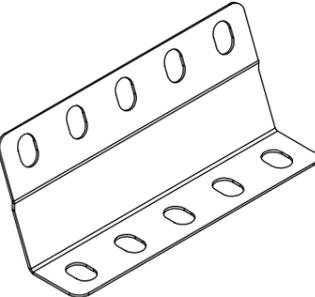
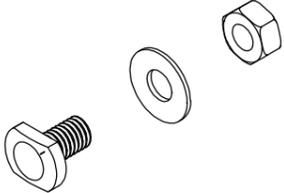


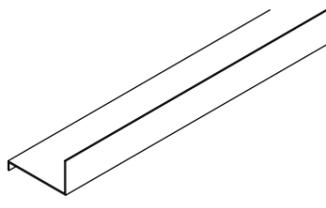
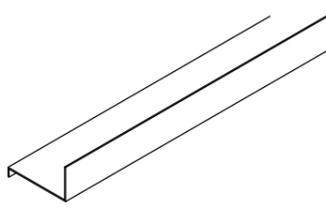
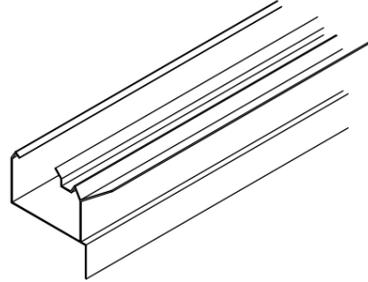
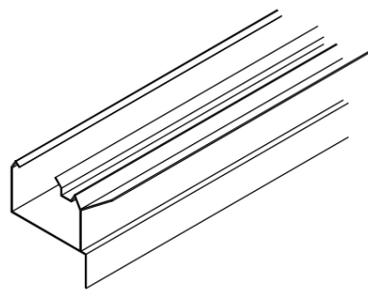
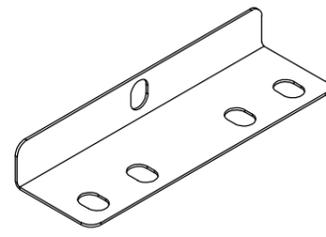
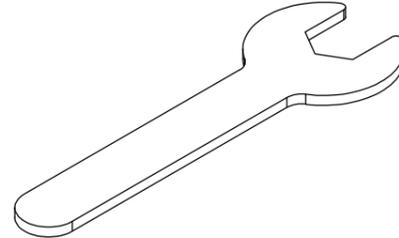
13A		1250	1X
2			1X
3		M6*40	1X
4			2X

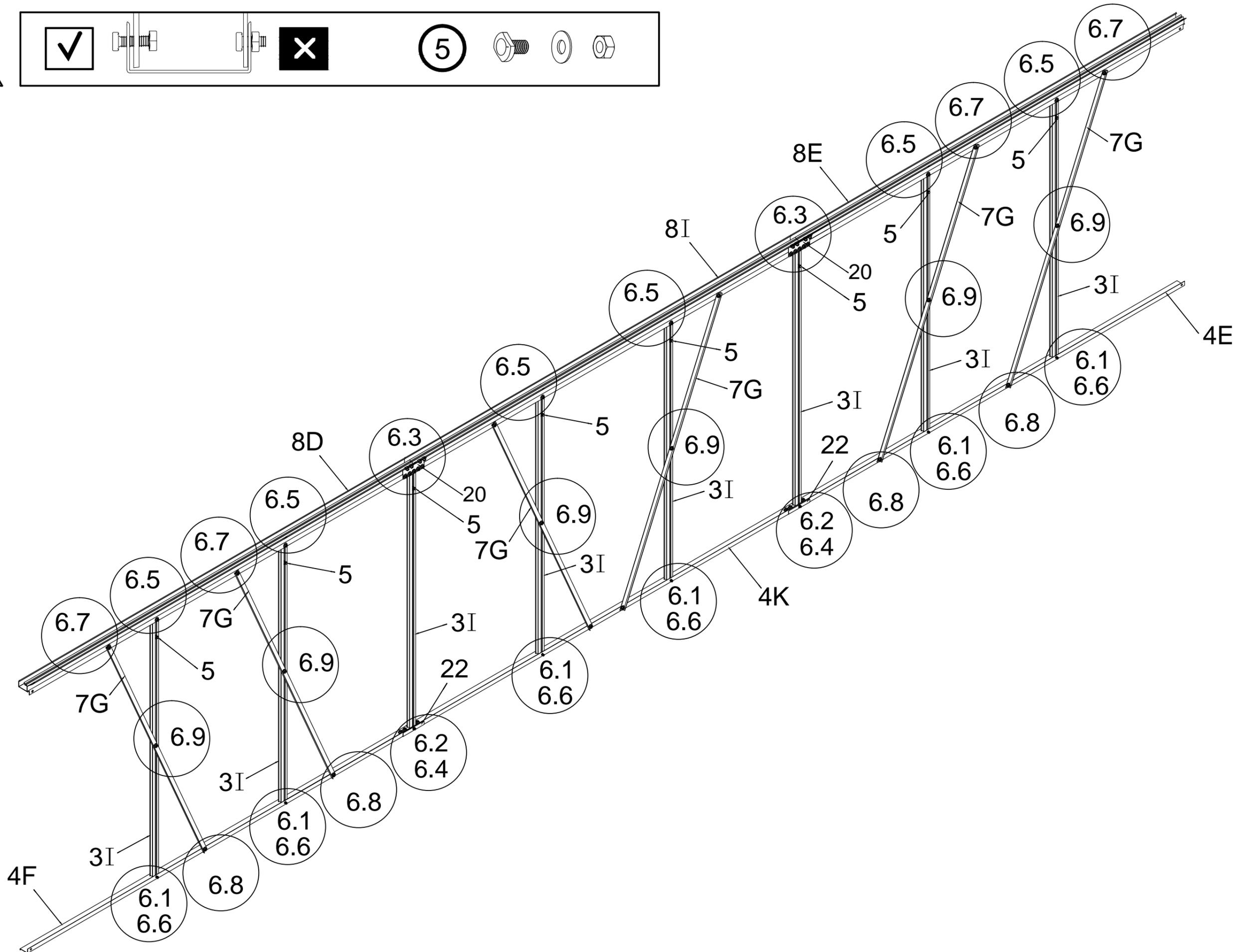
14A		380	1X
11			1X
5		M6*10	4X

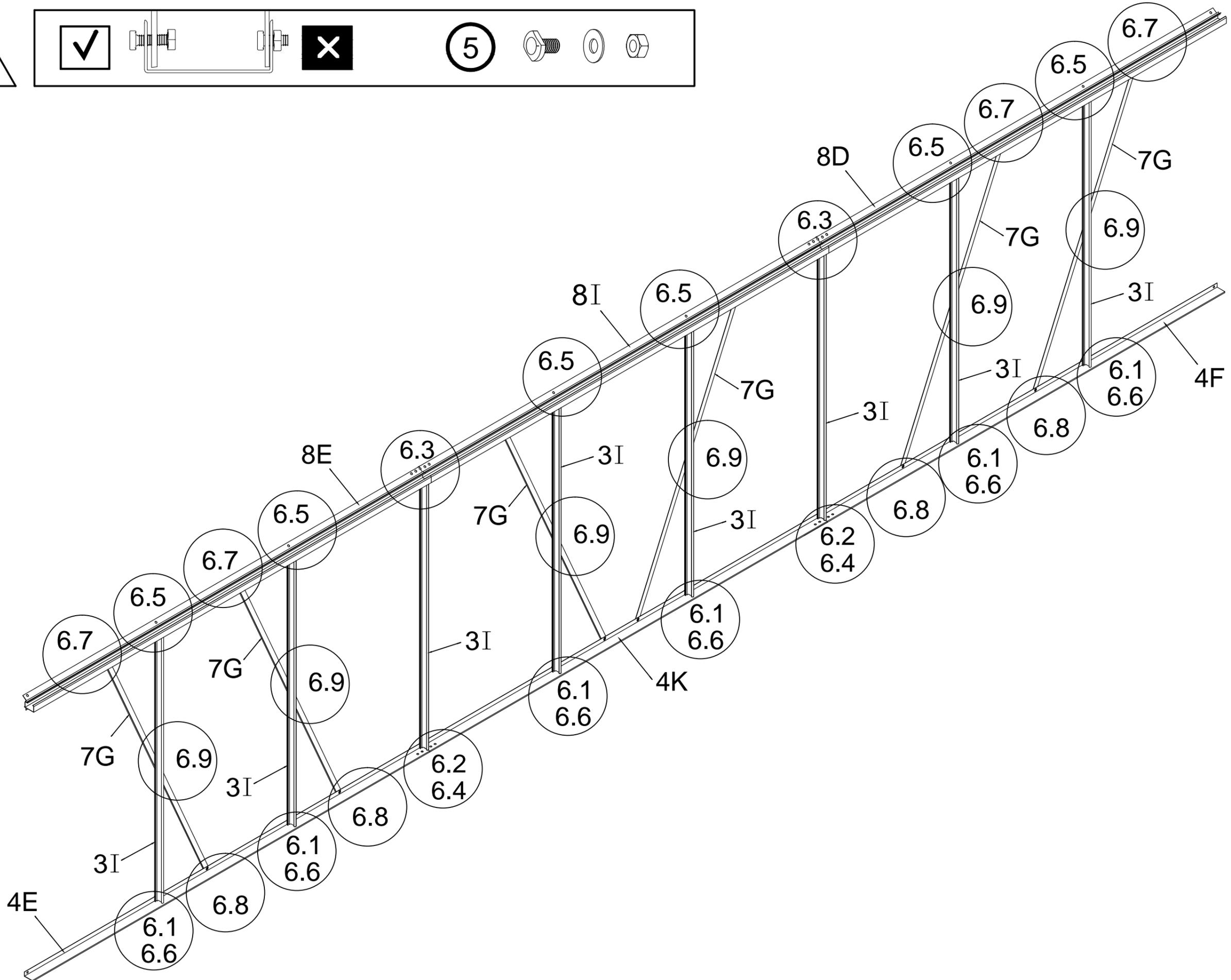


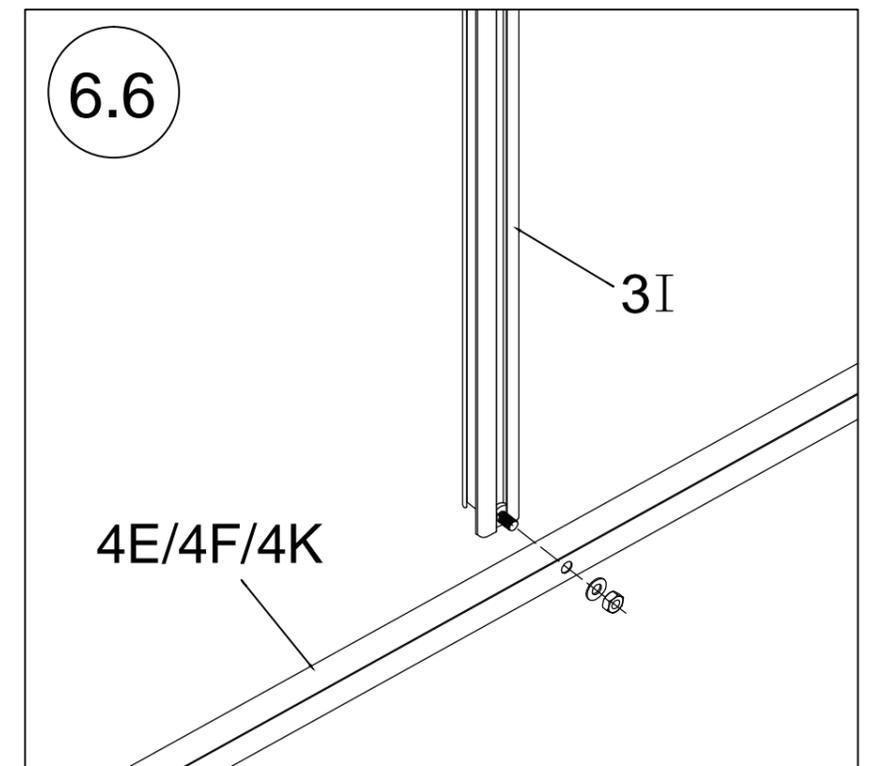
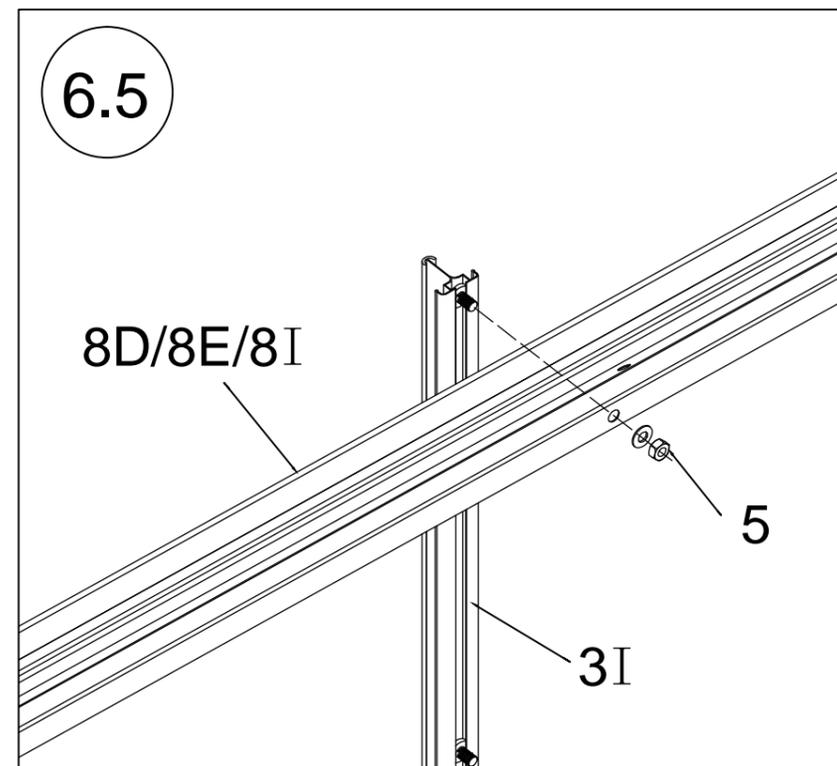
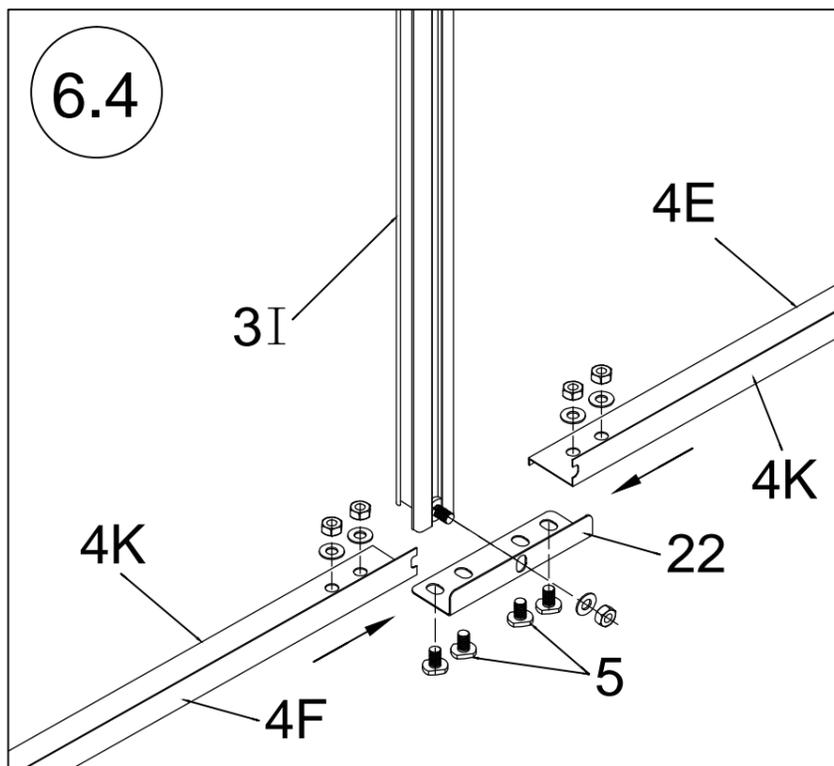
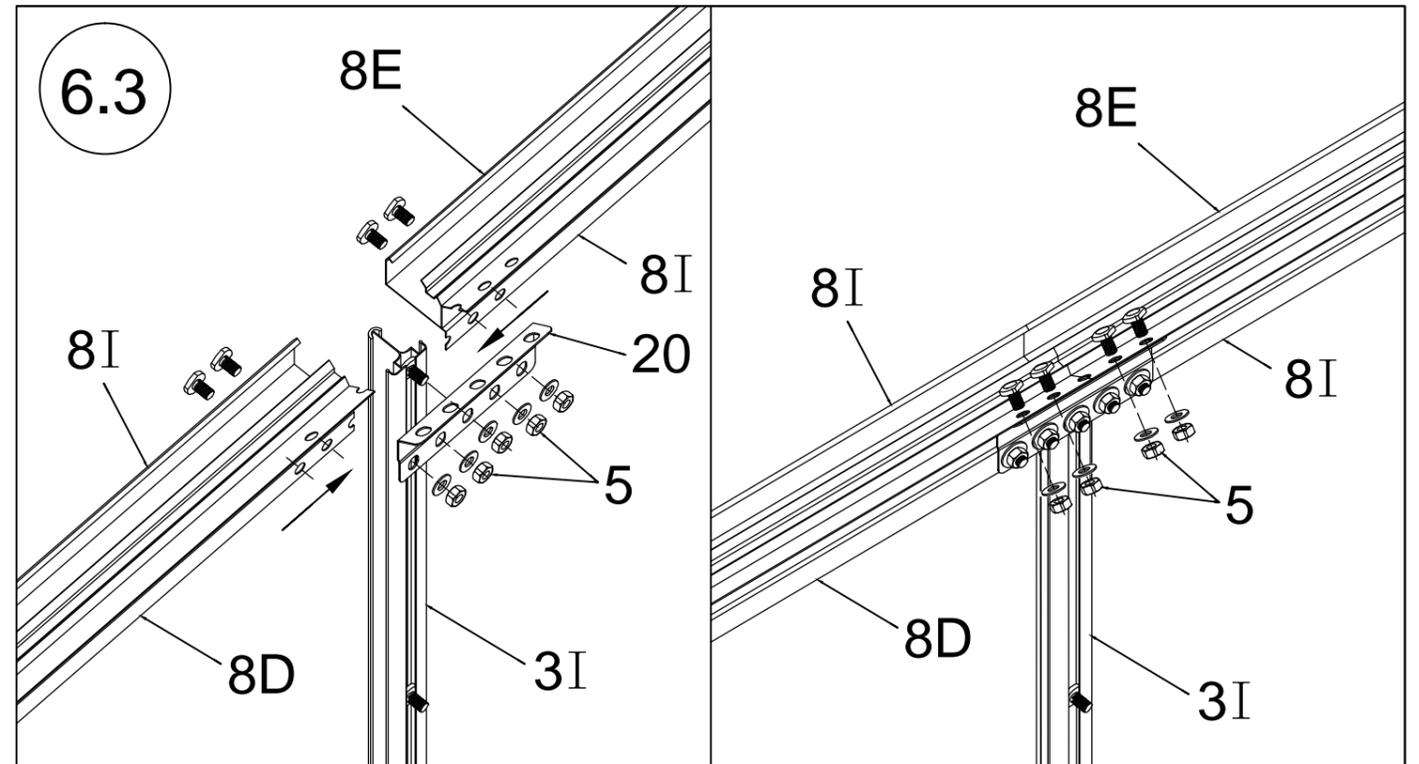
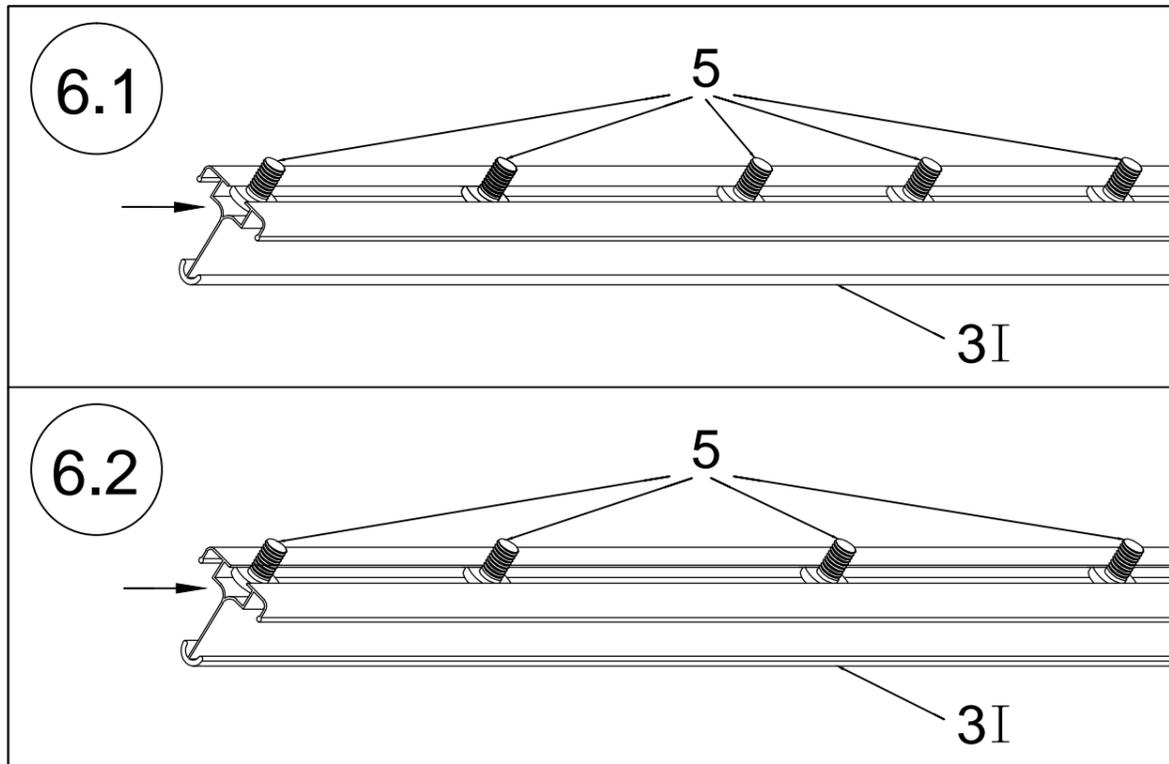


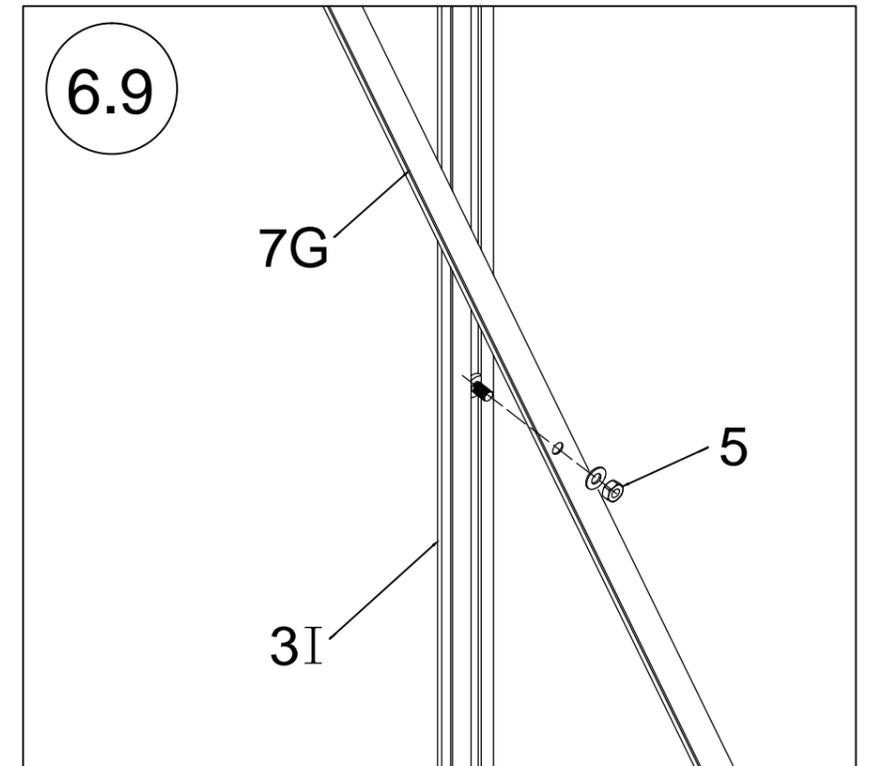
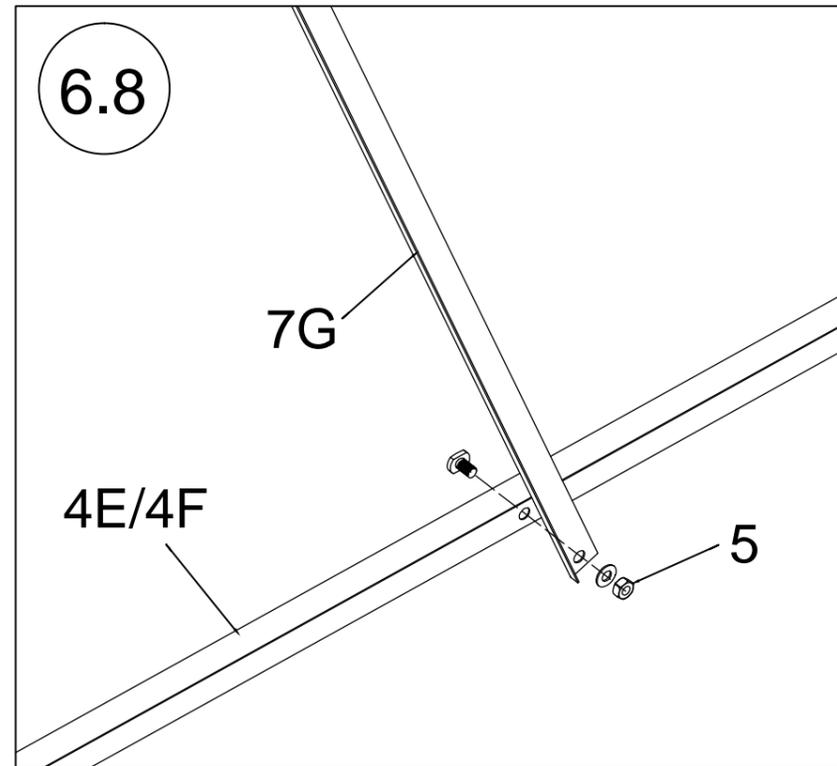
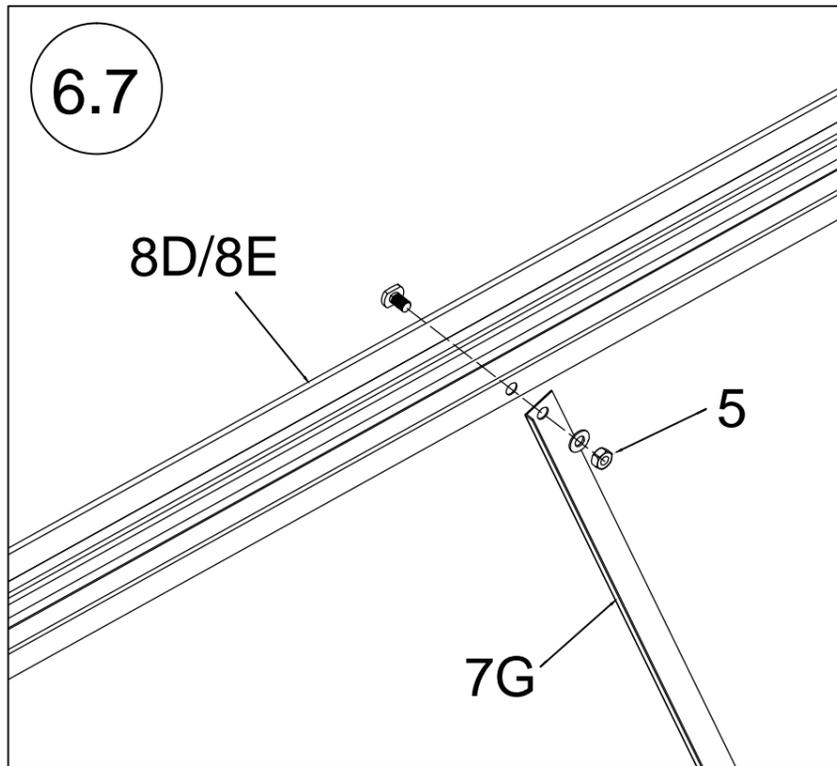
3I		1140	16X
4E		1830	2X
7G		1230	12X
8E		1830	2X
20			4X
5		M6*10	136

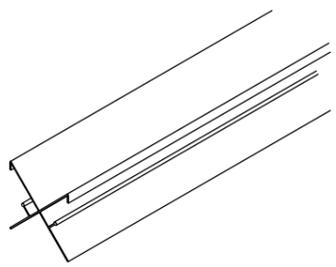
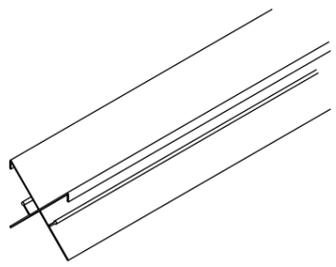
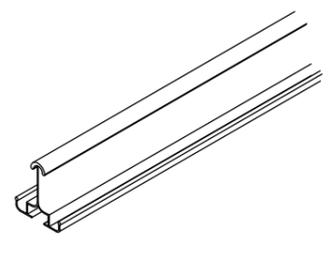
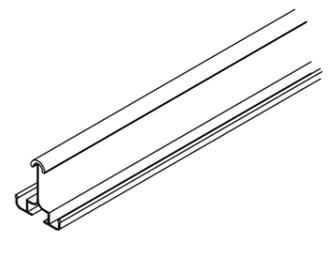
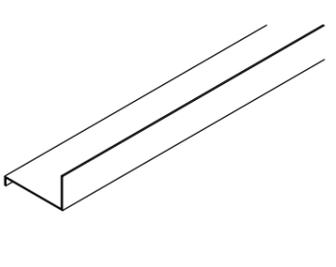
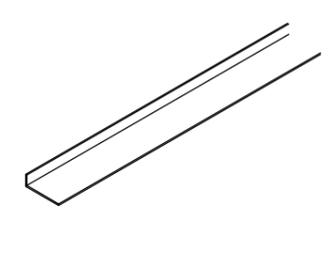
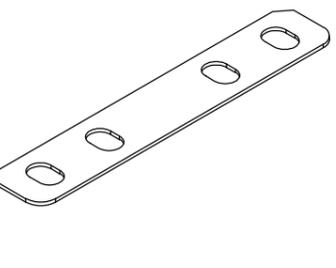
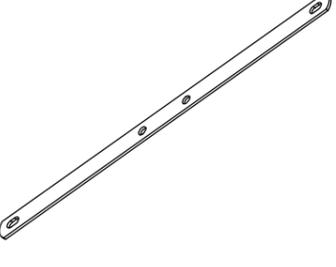
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8I		1830	2X
22			4X
4			2X

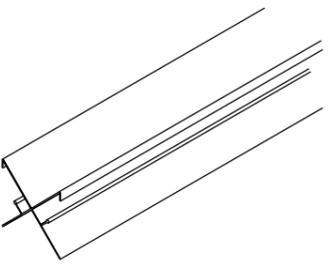
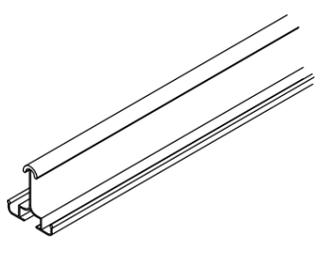
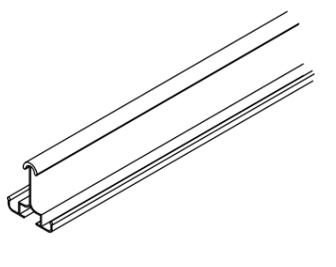
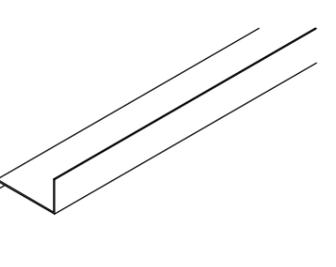
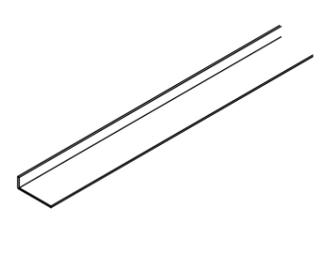
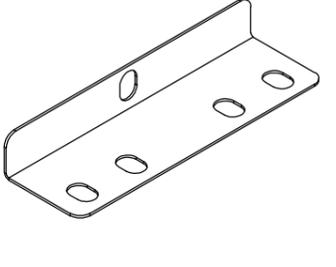
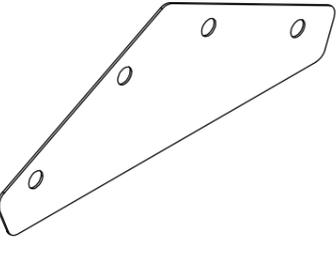
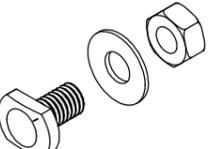
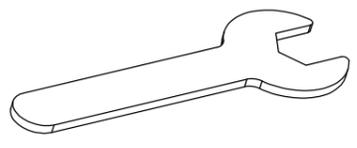


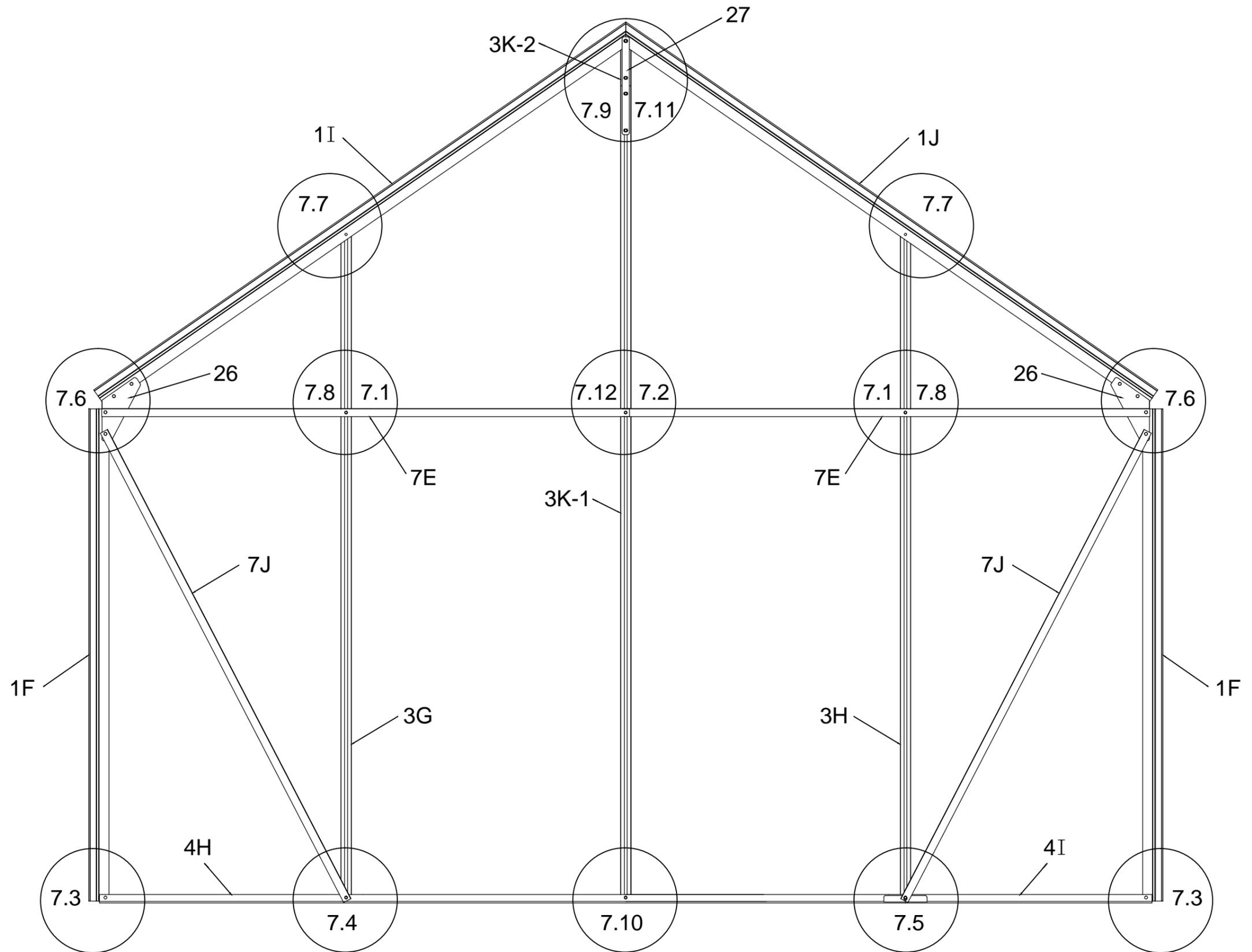


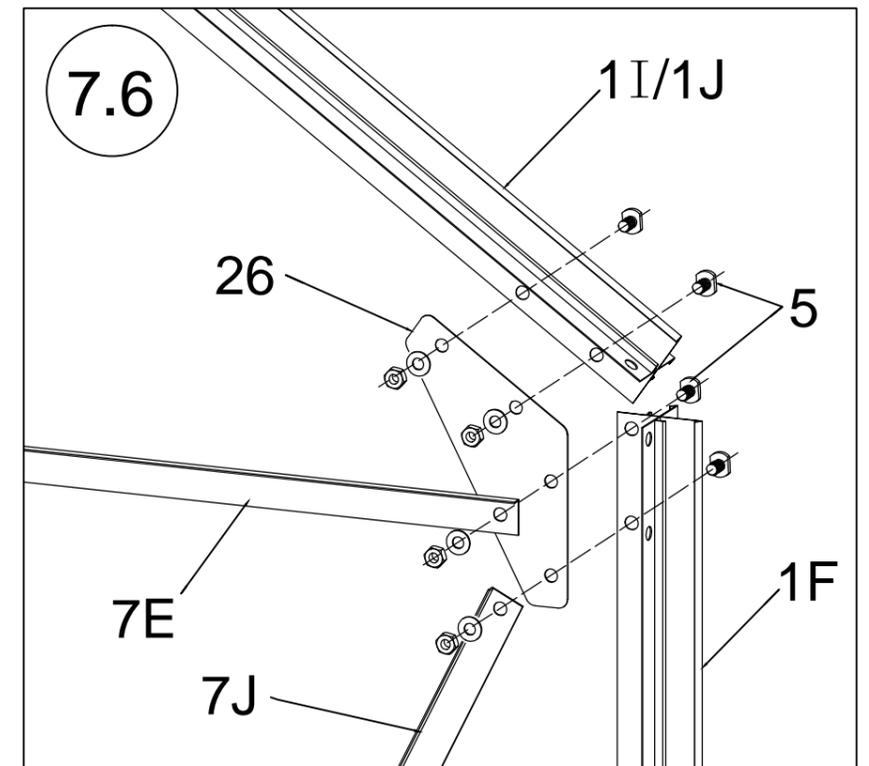
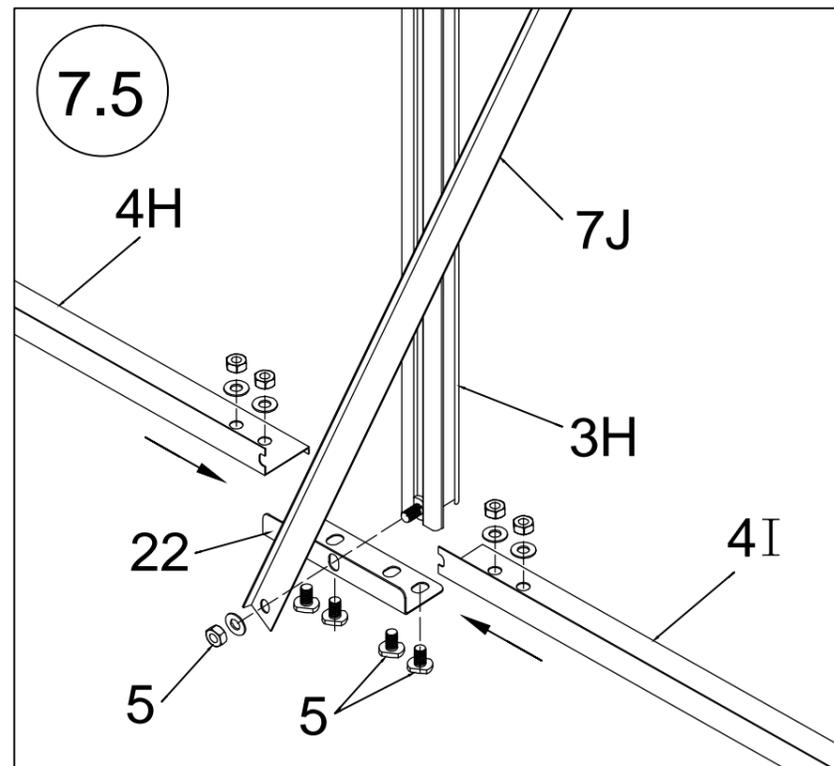
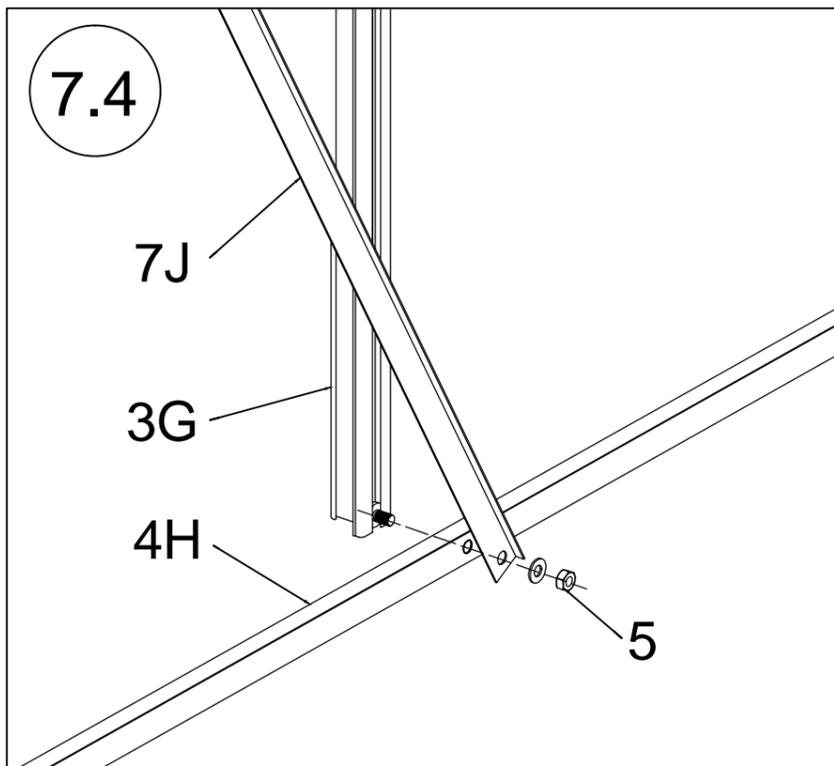
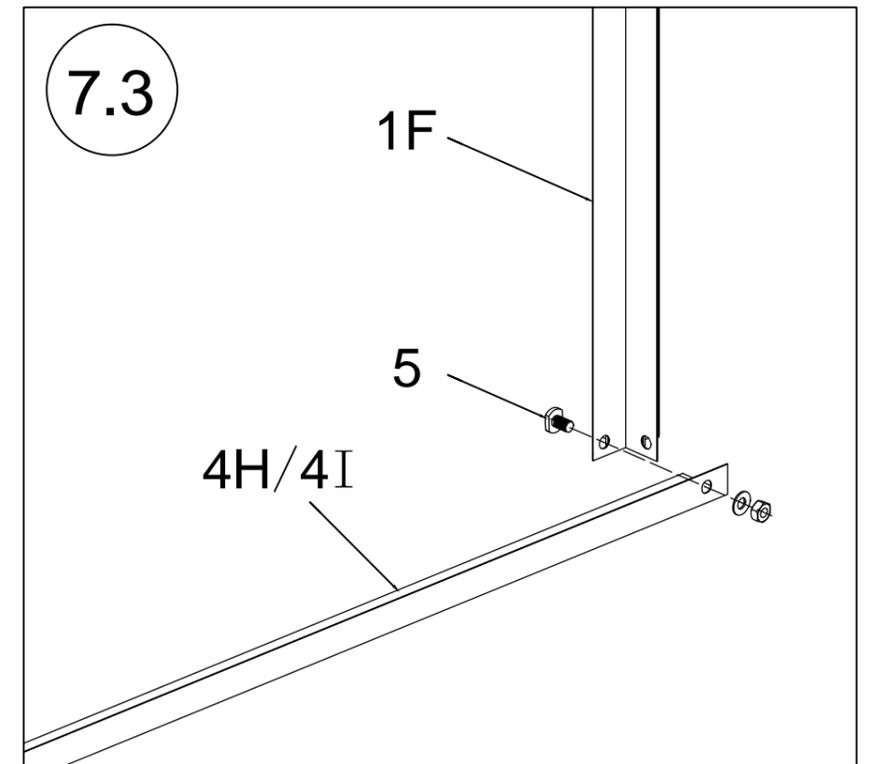
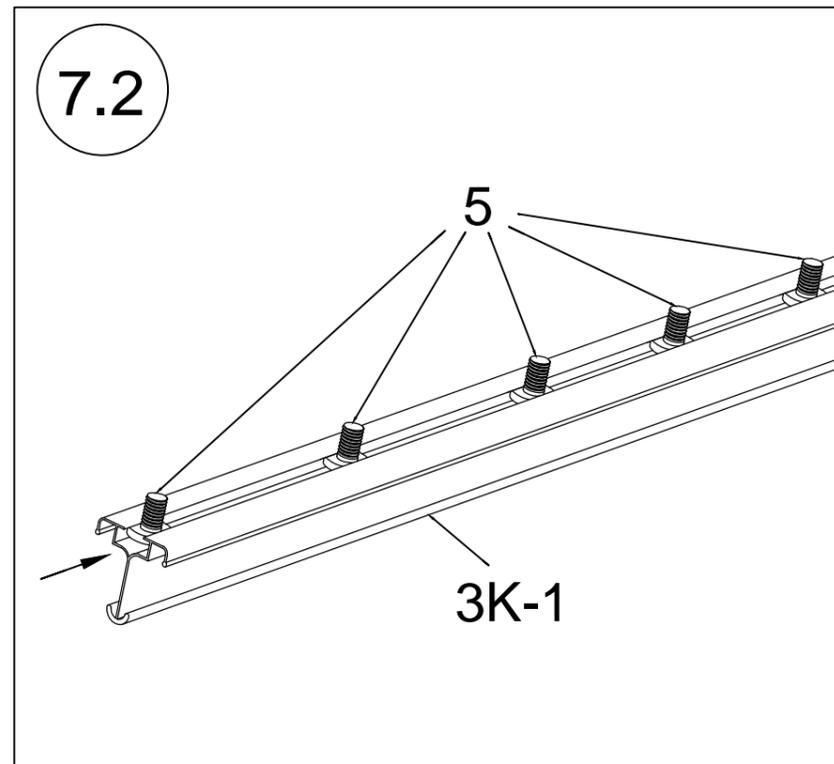
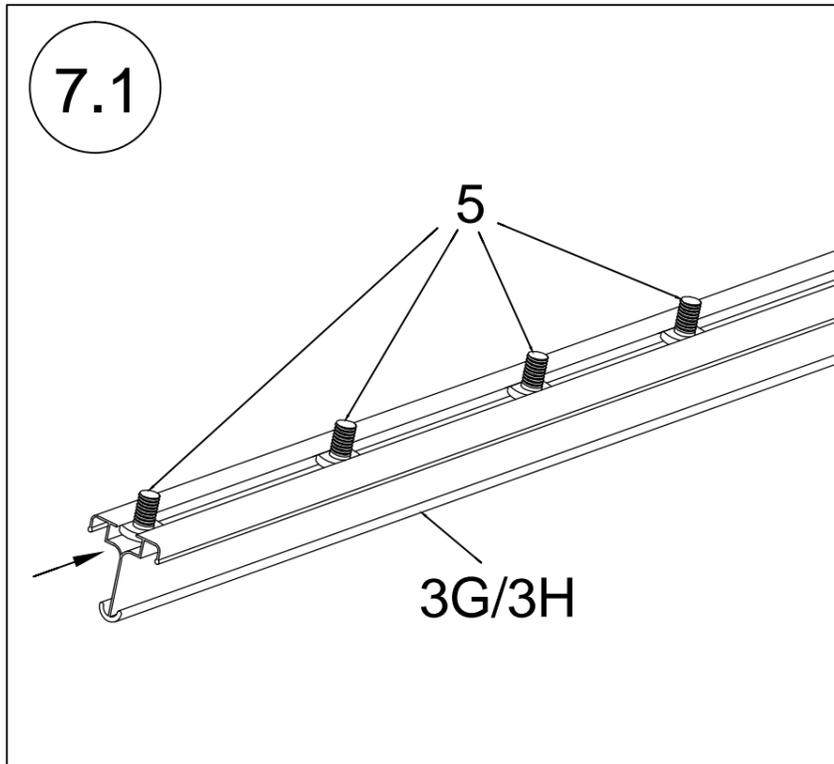


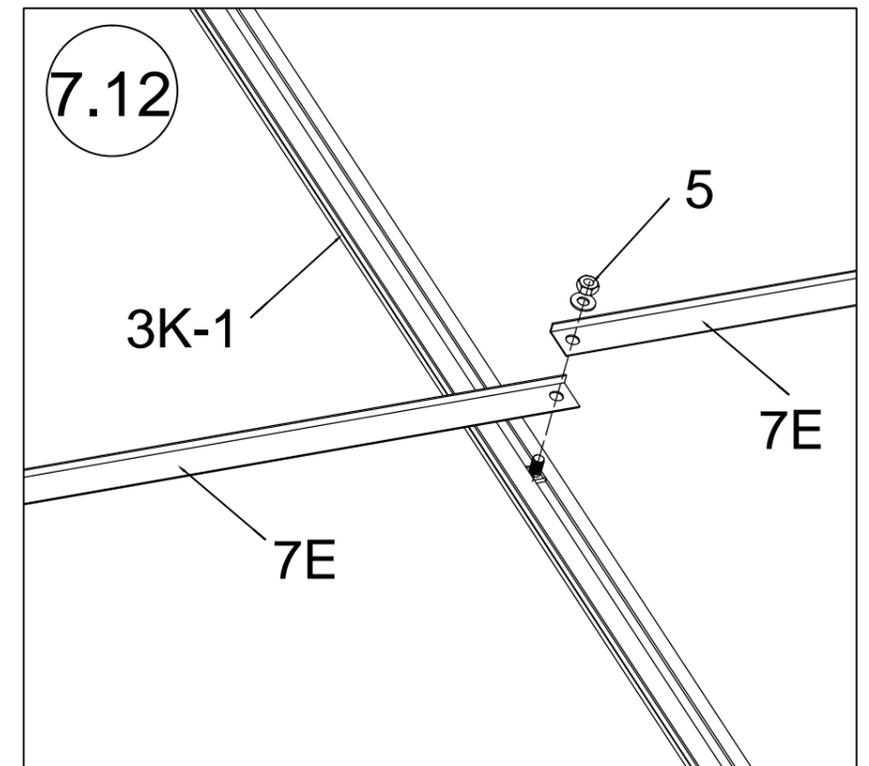
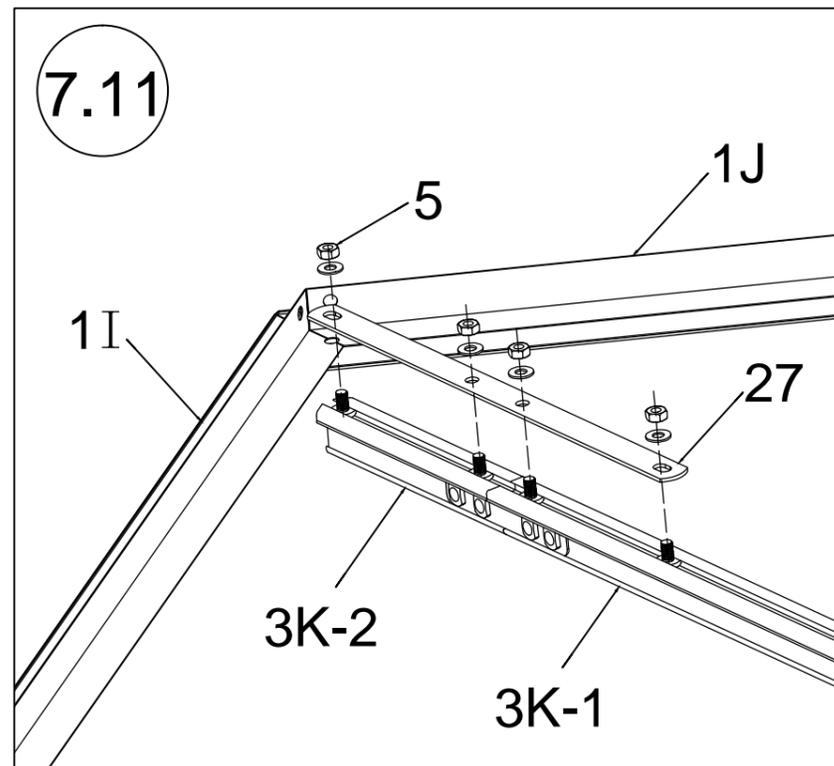
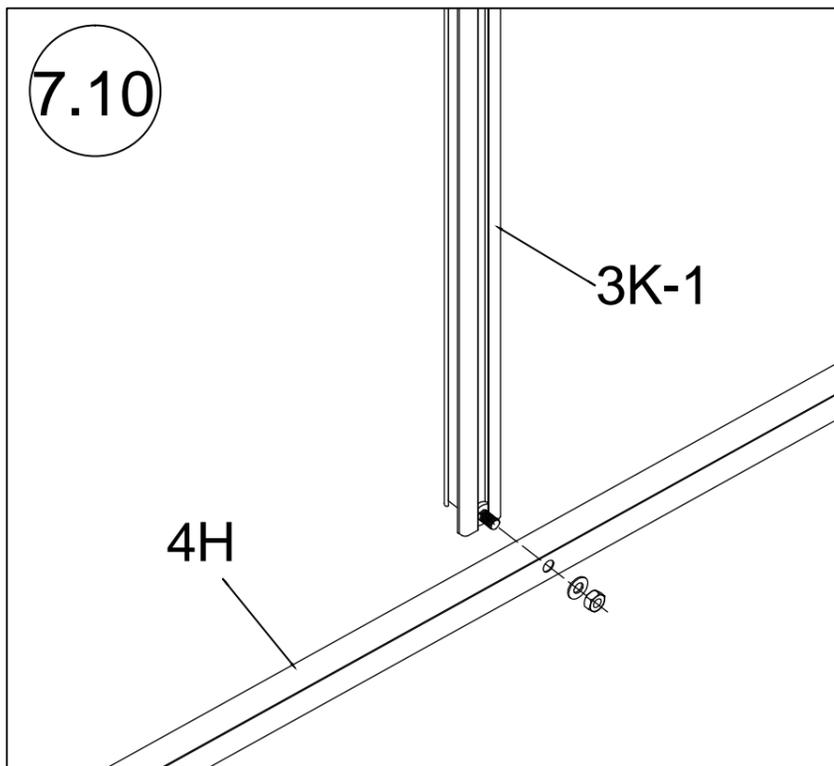
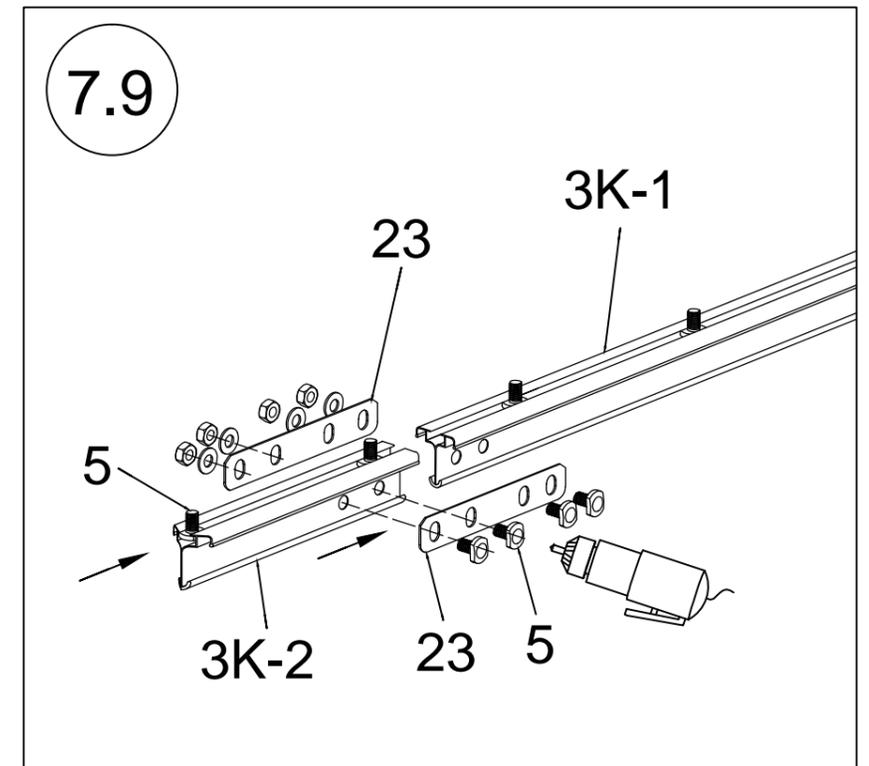
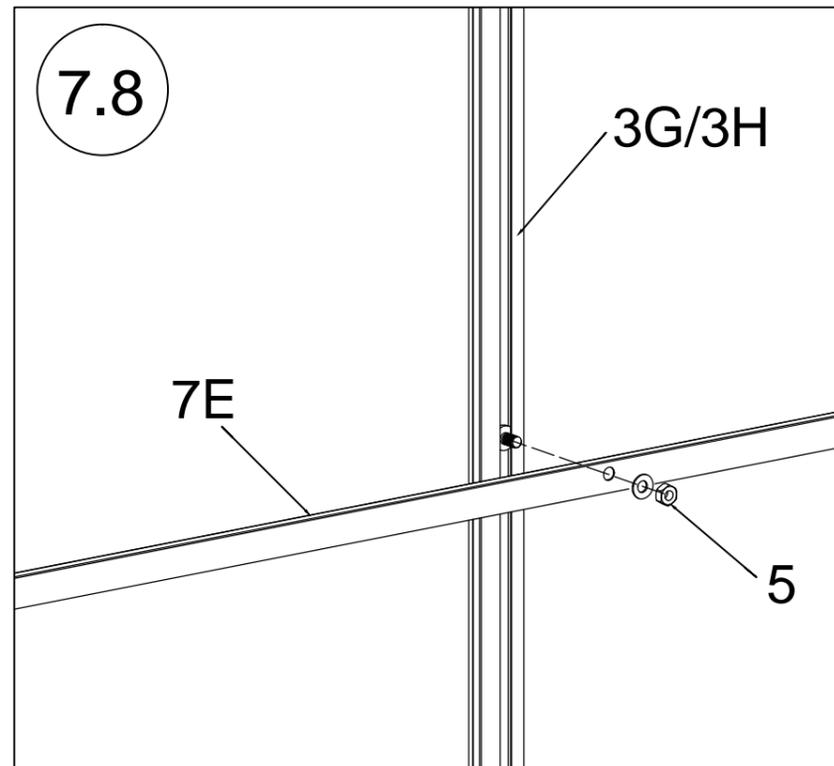
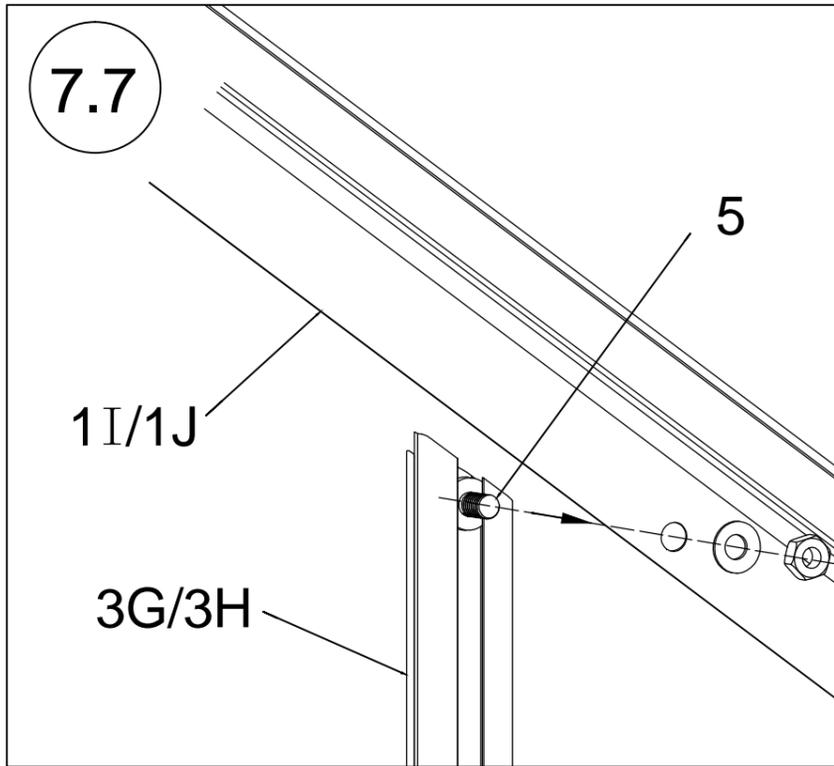


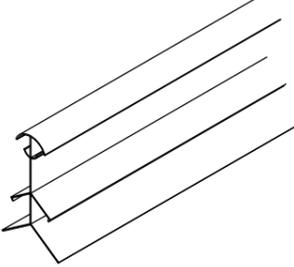
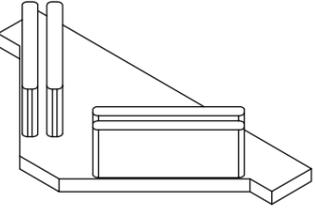
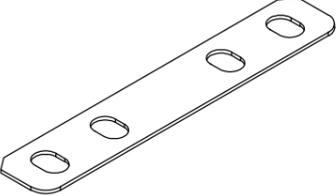
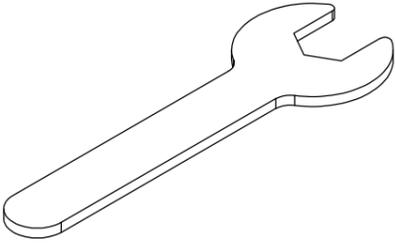
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1J		1480	1X
3H		1580	1X
3K-2		150	1X
4I		610	1X
7J		1241	2X
23			2X
27		20*300	1X

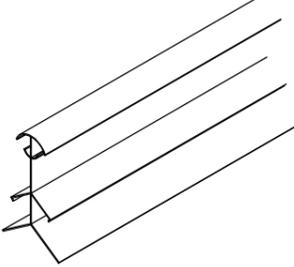
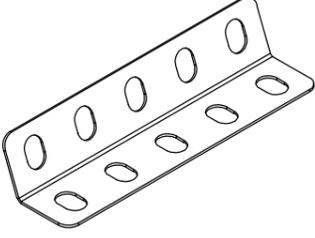
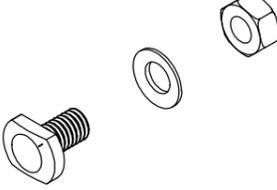
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3G		1580	1X
3K-1		1830	1X
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7E		1223	2X
22			1X
26			2X
5		M6*10	33X
4			2X

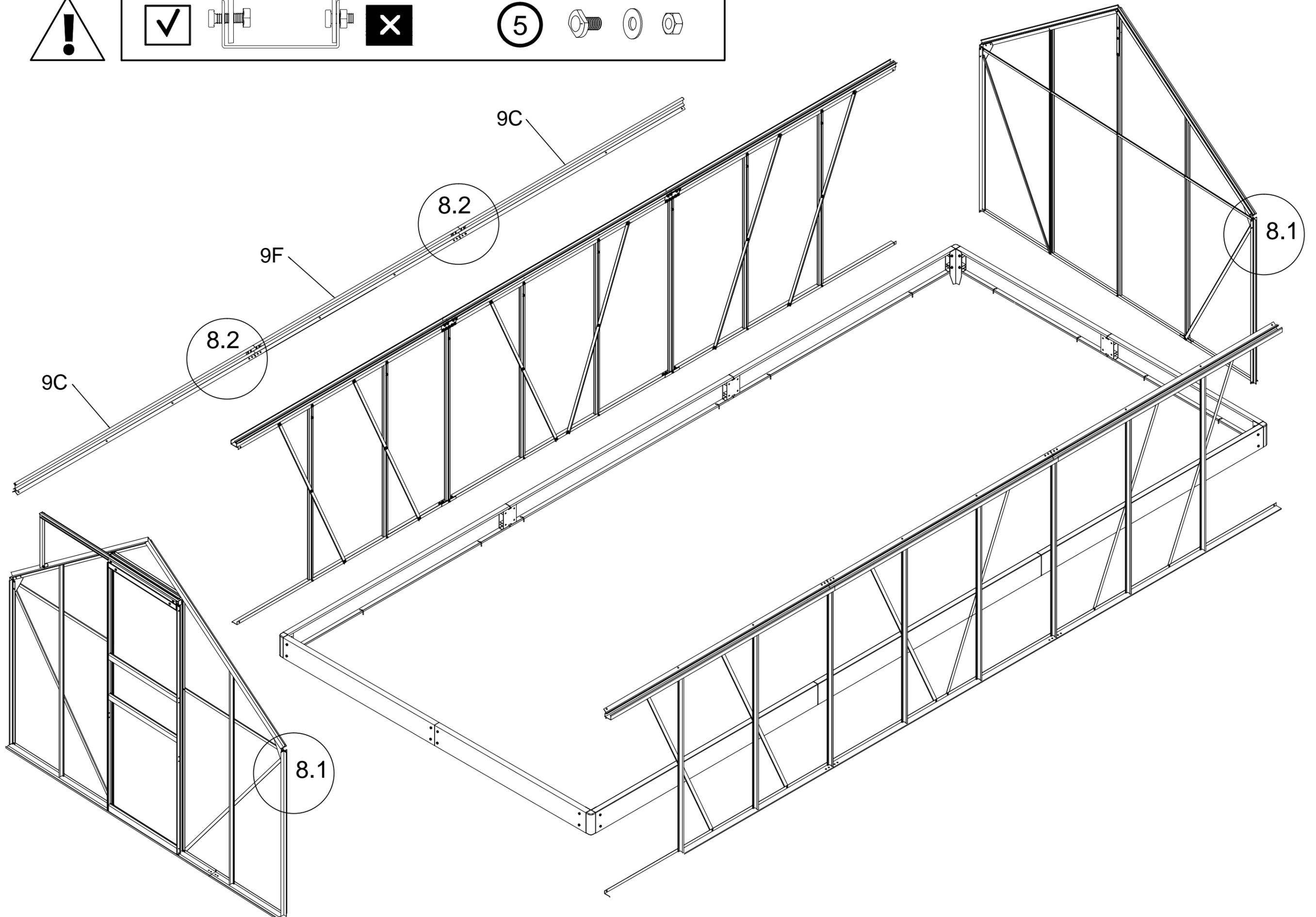


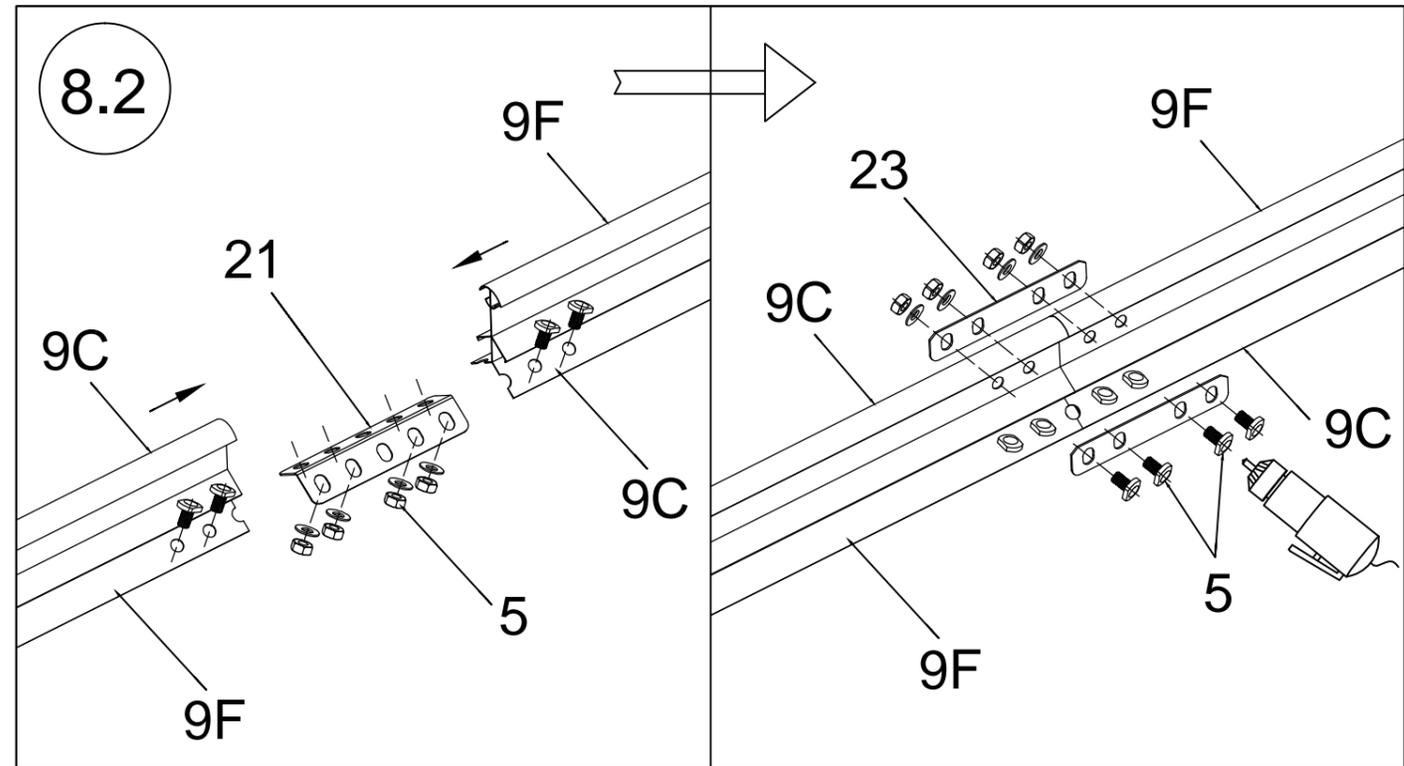
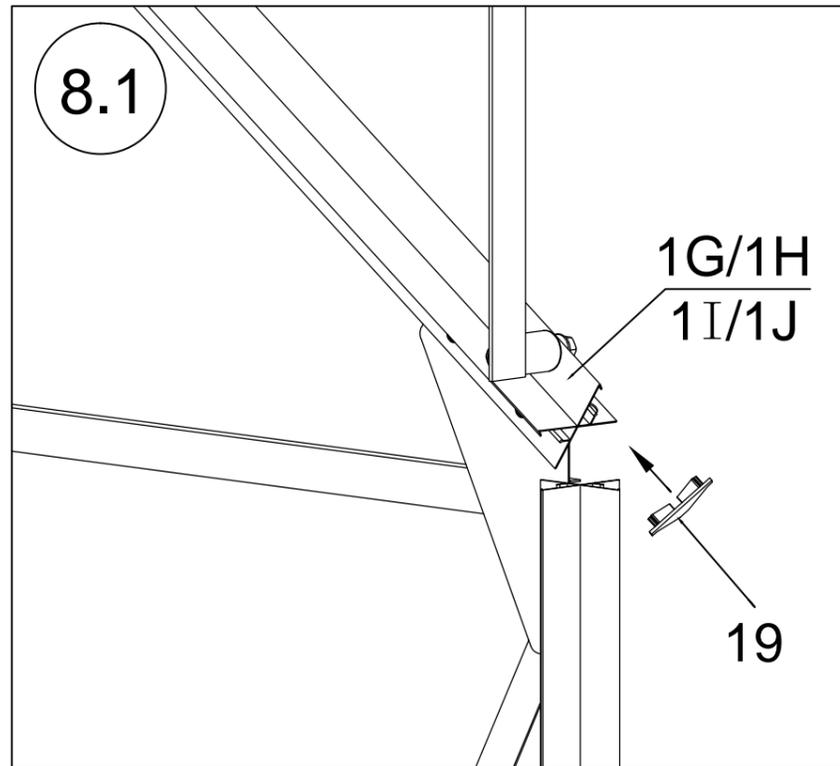


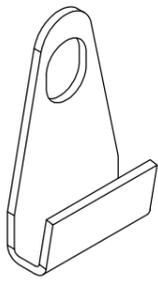
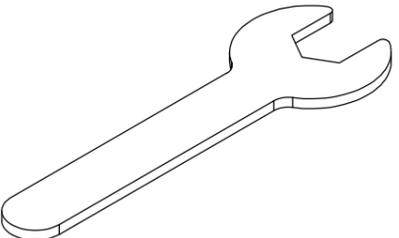


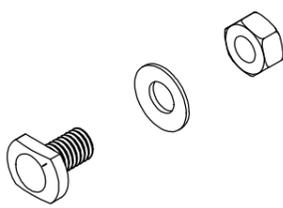
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19			4X
23			4X
4			2X

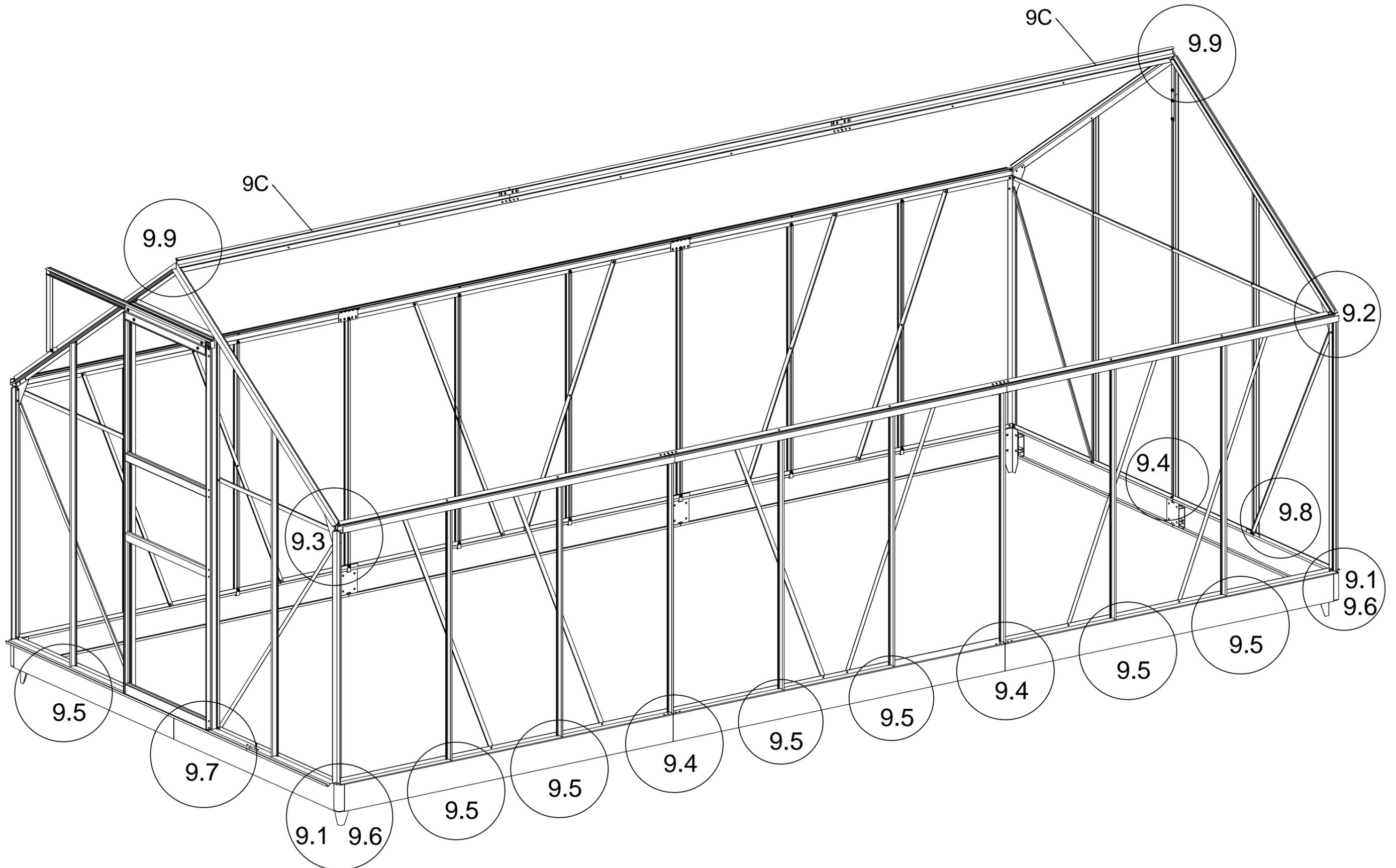
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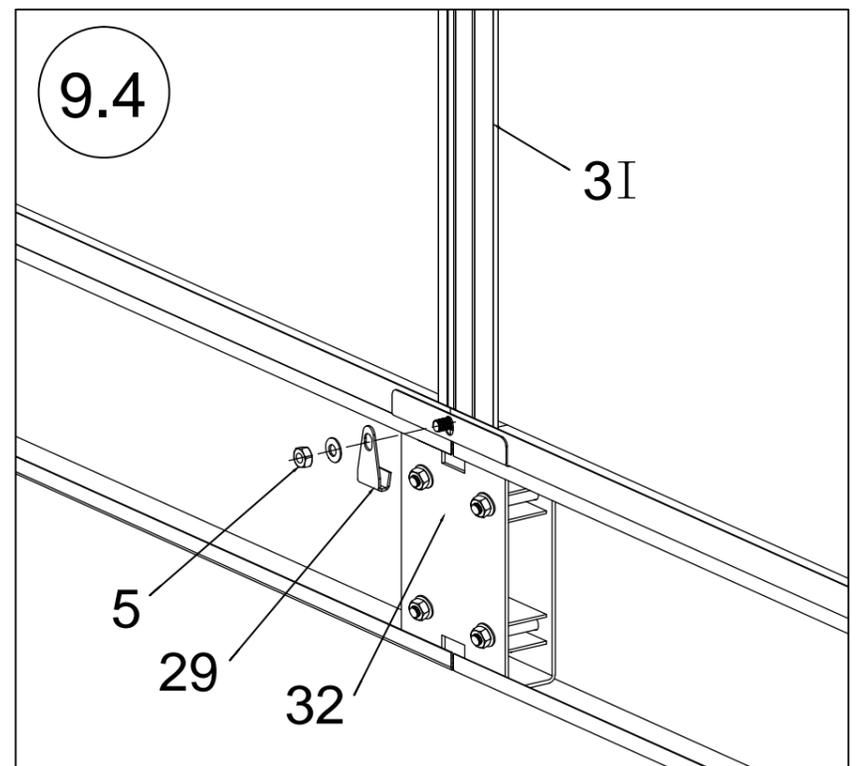
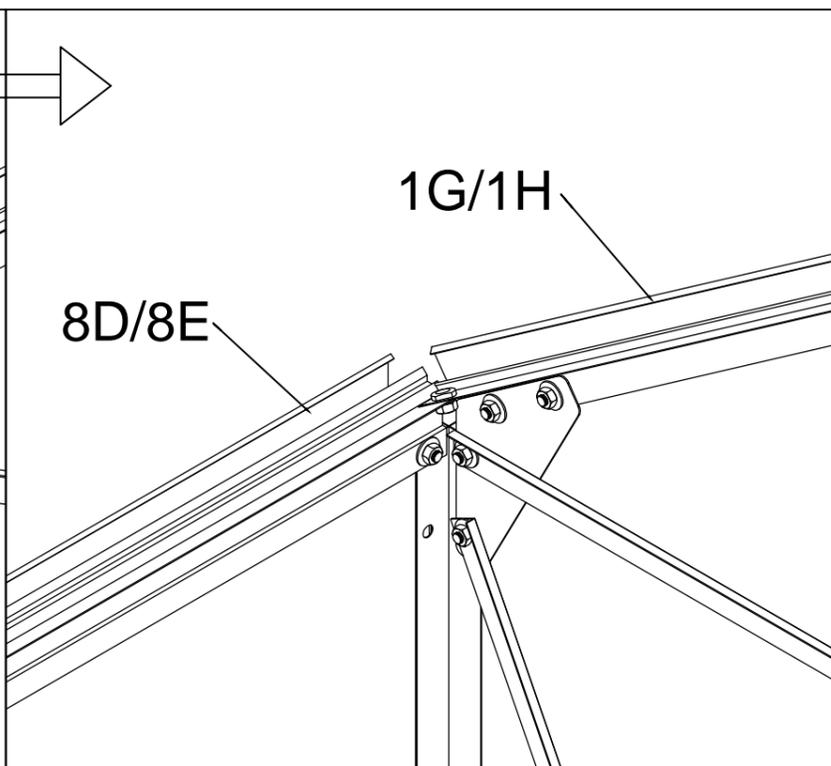
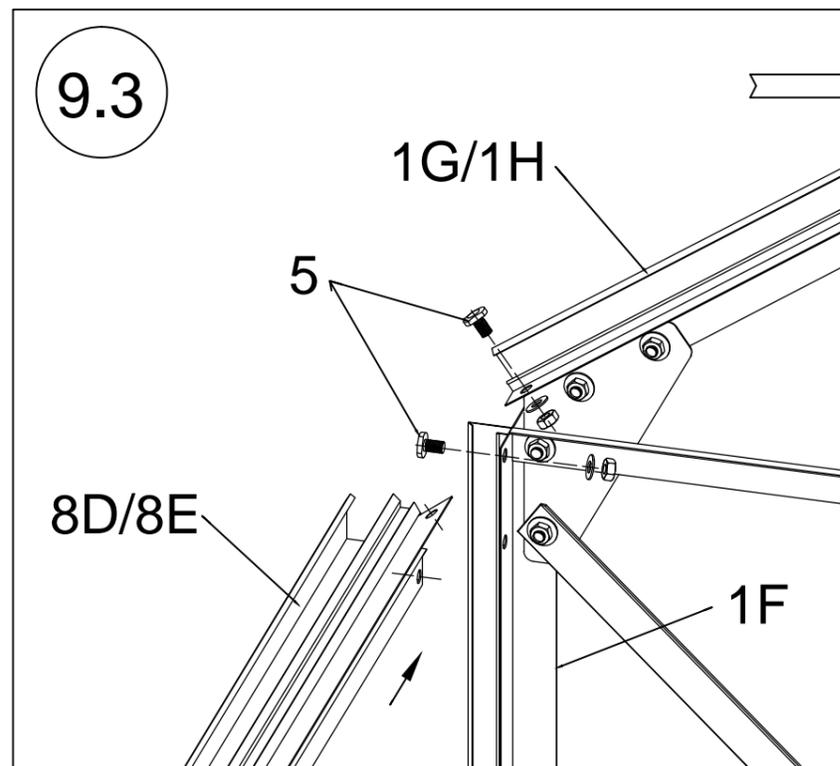
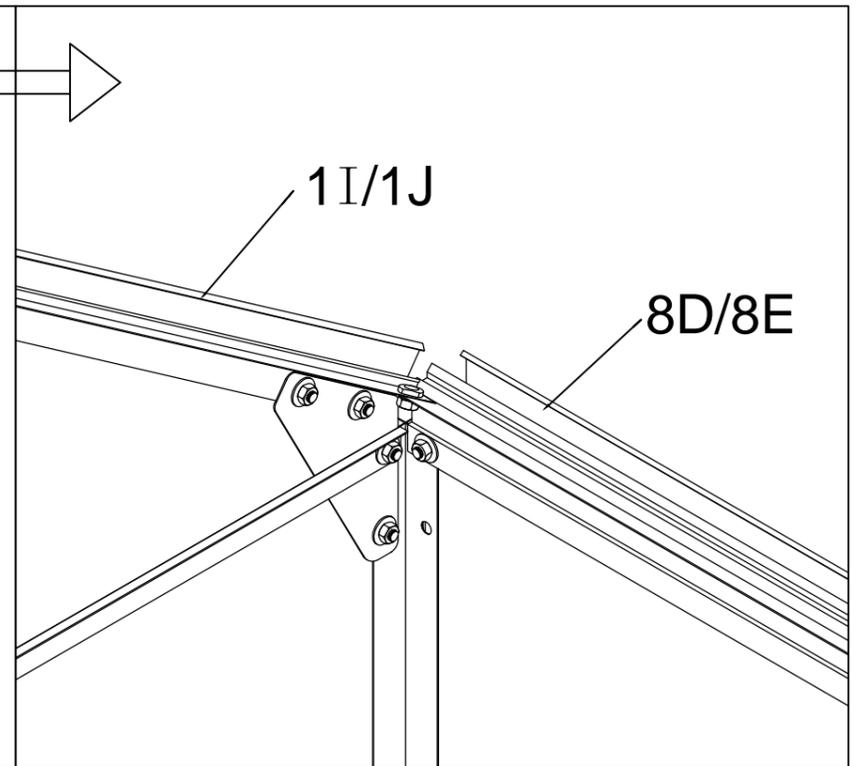
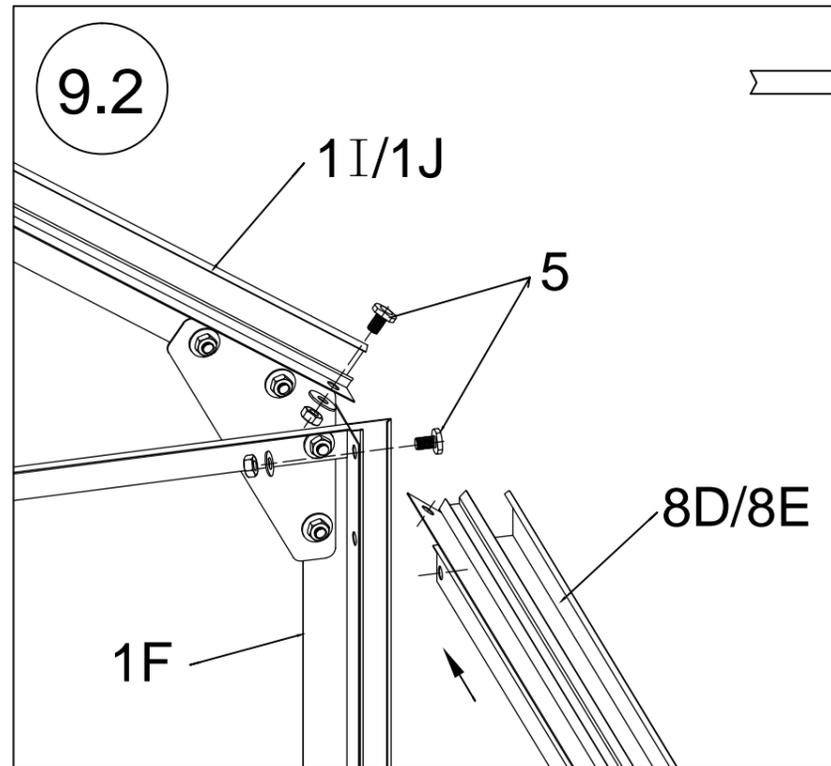
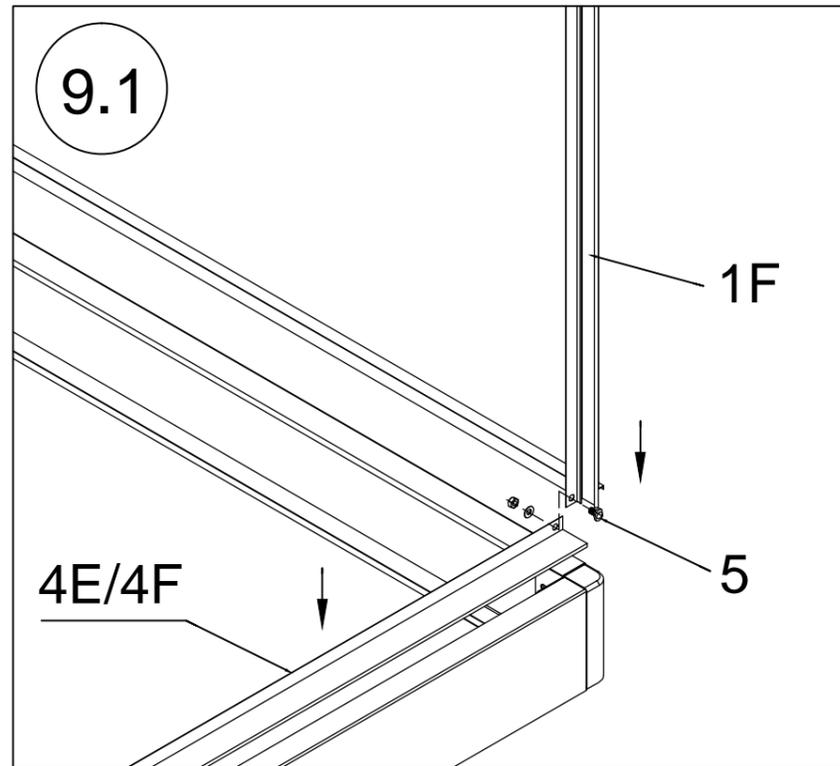


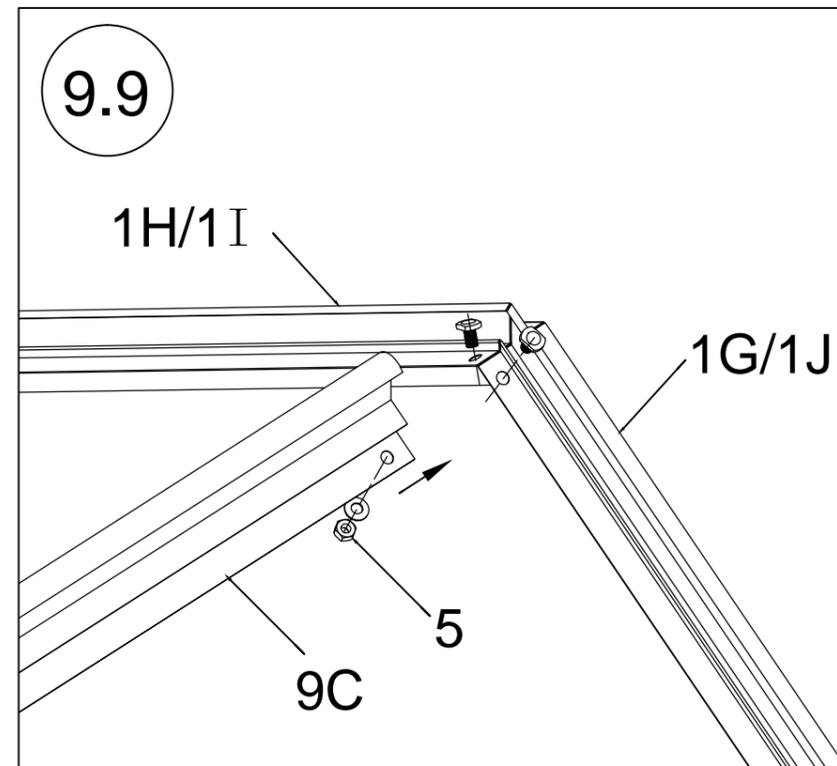
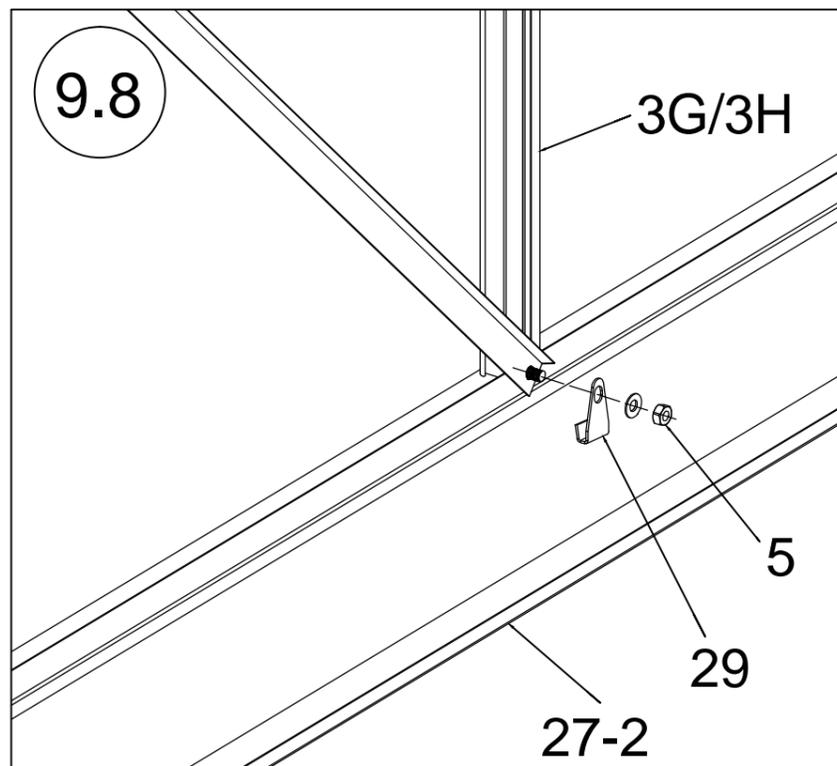
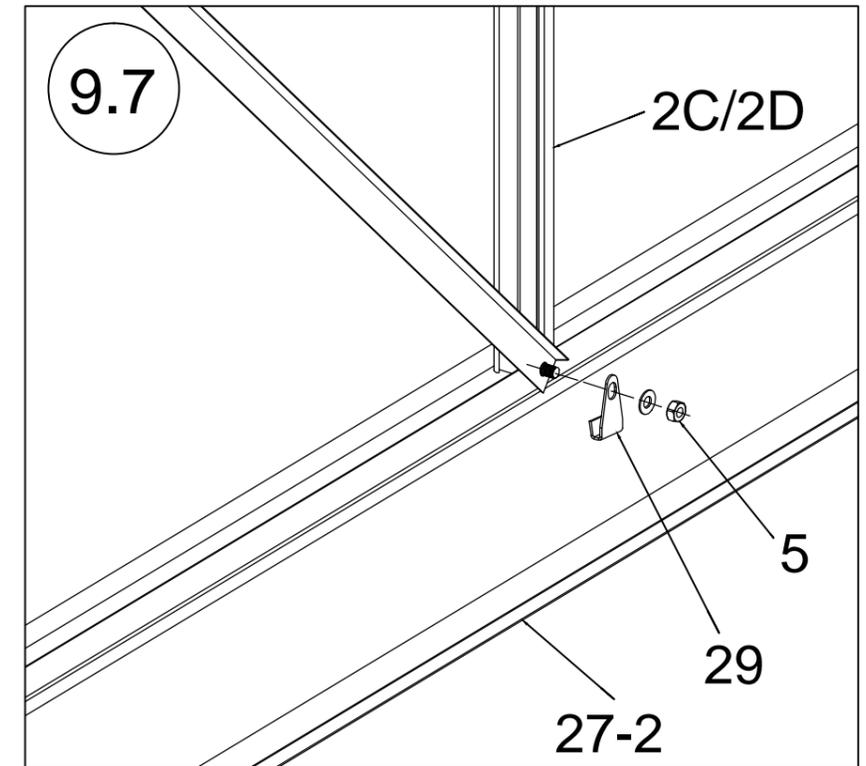
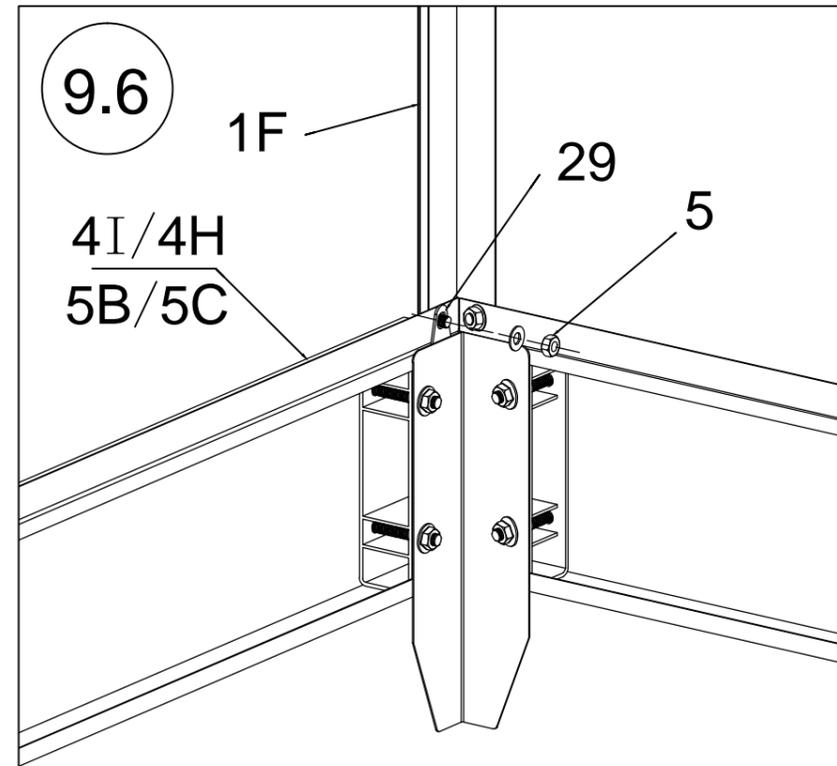
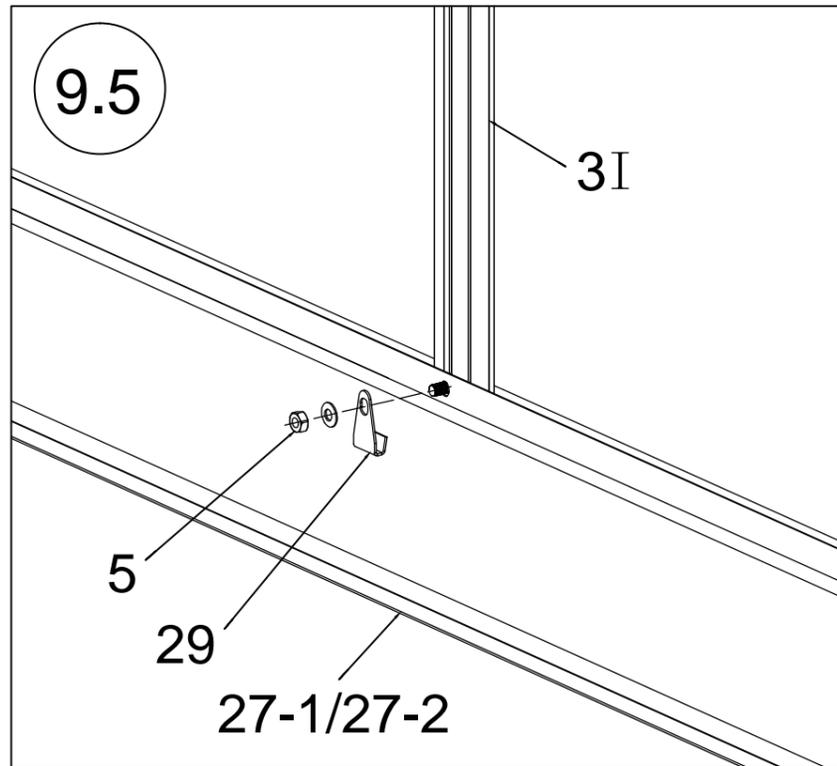


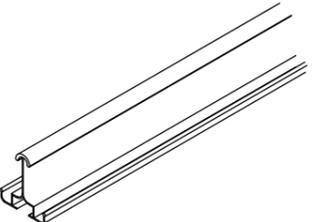
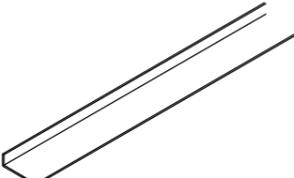
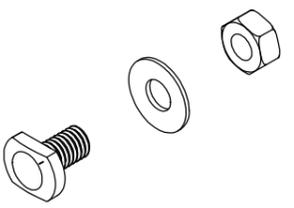
29		23X
4		2X

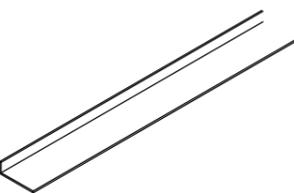
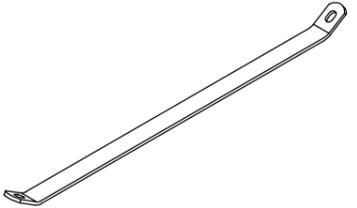
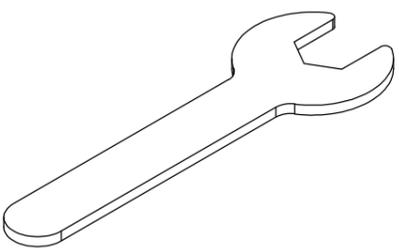
5		M6*10	16X
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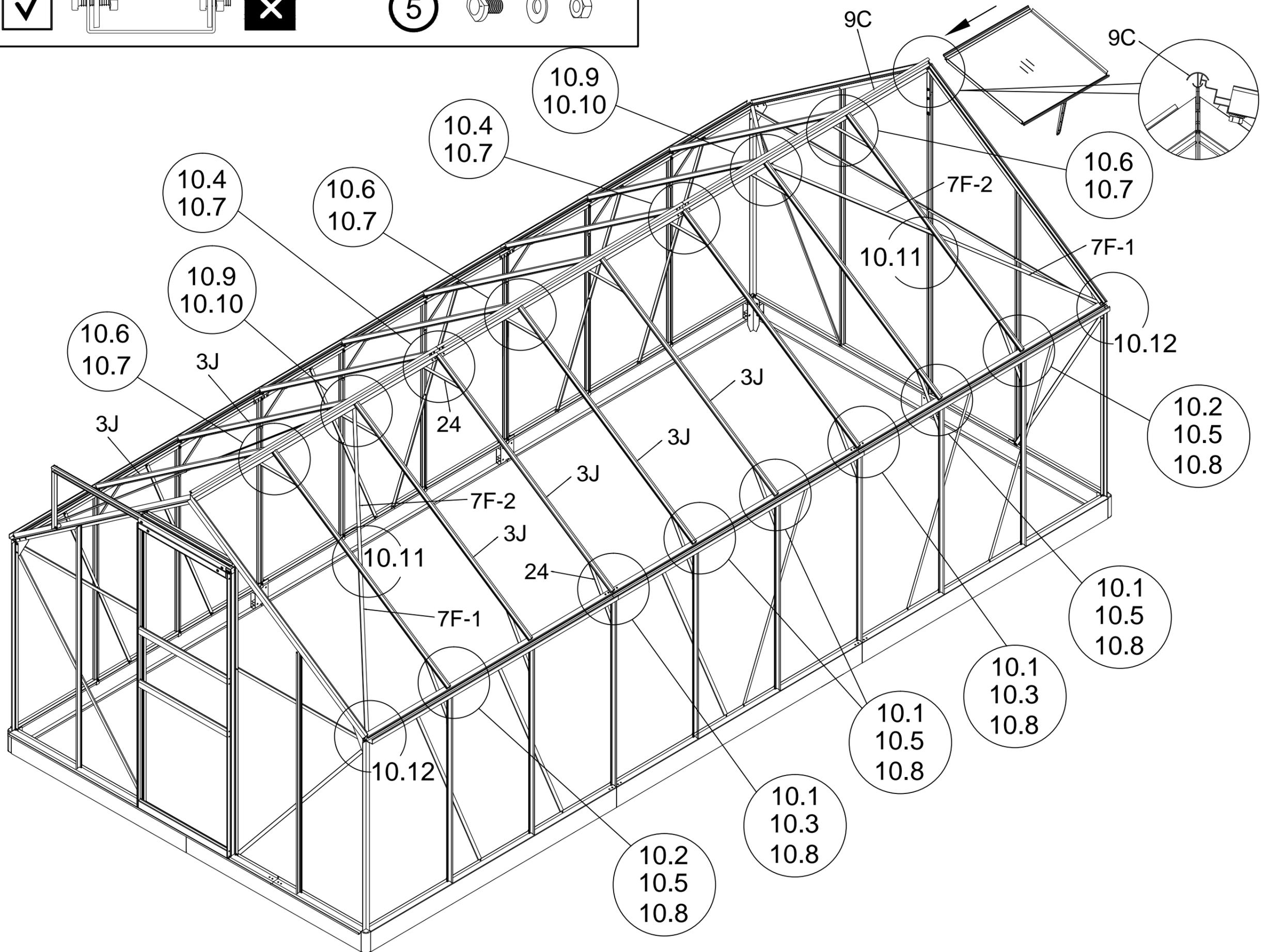


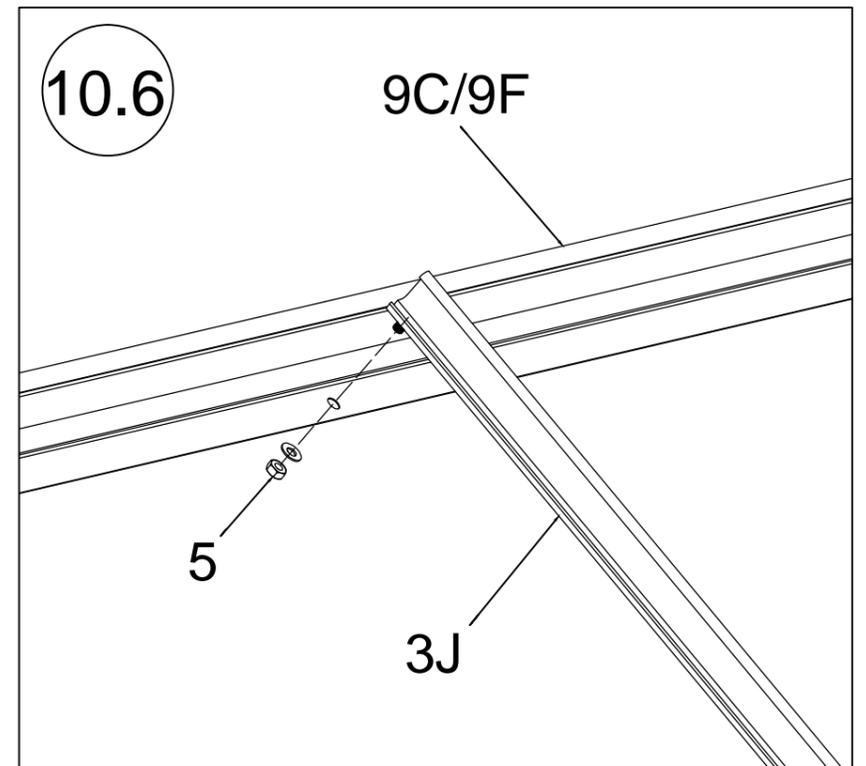
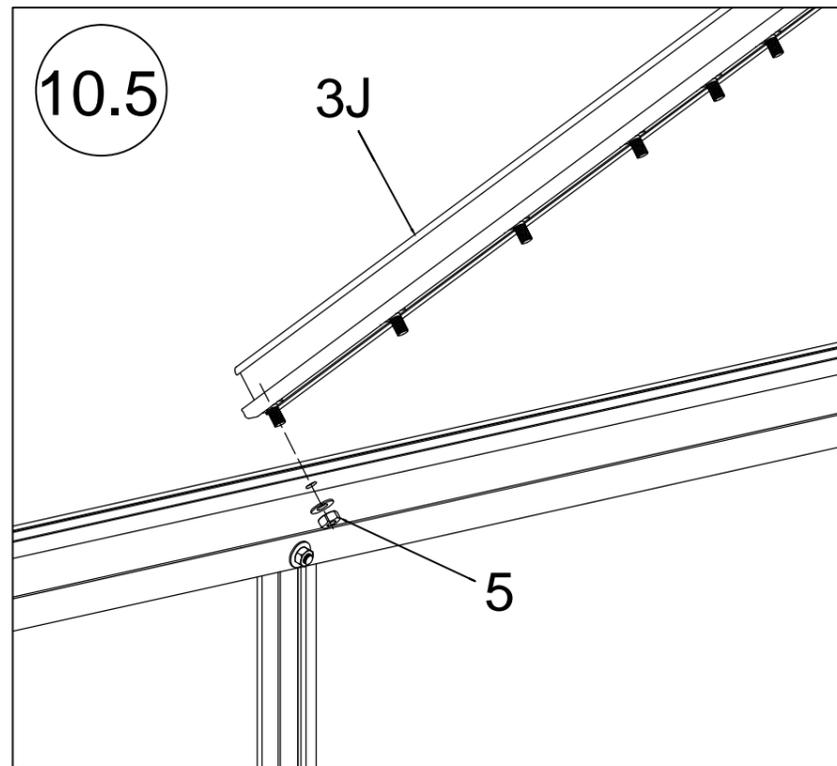
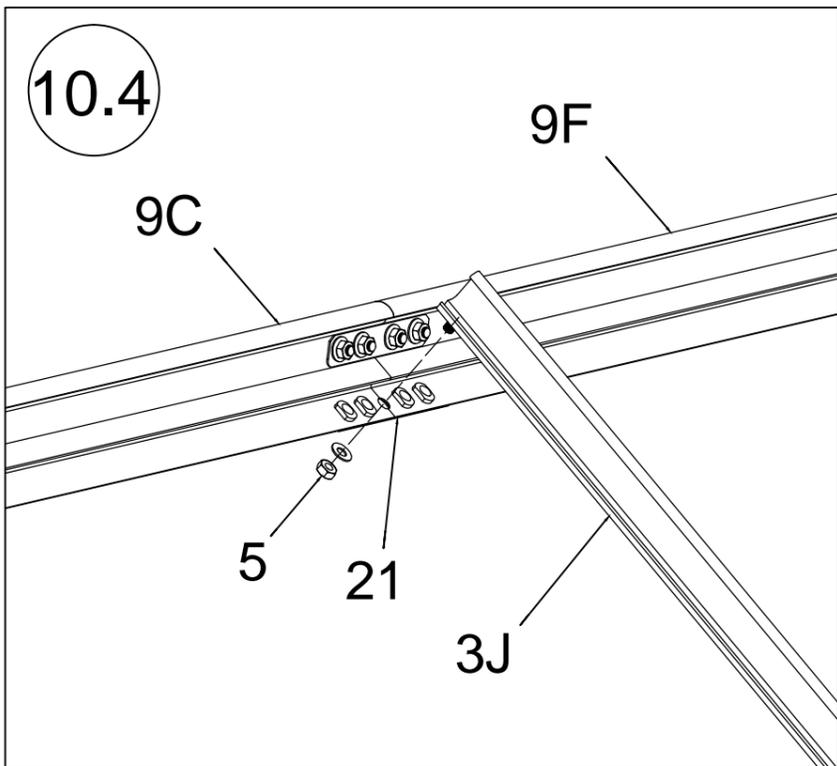
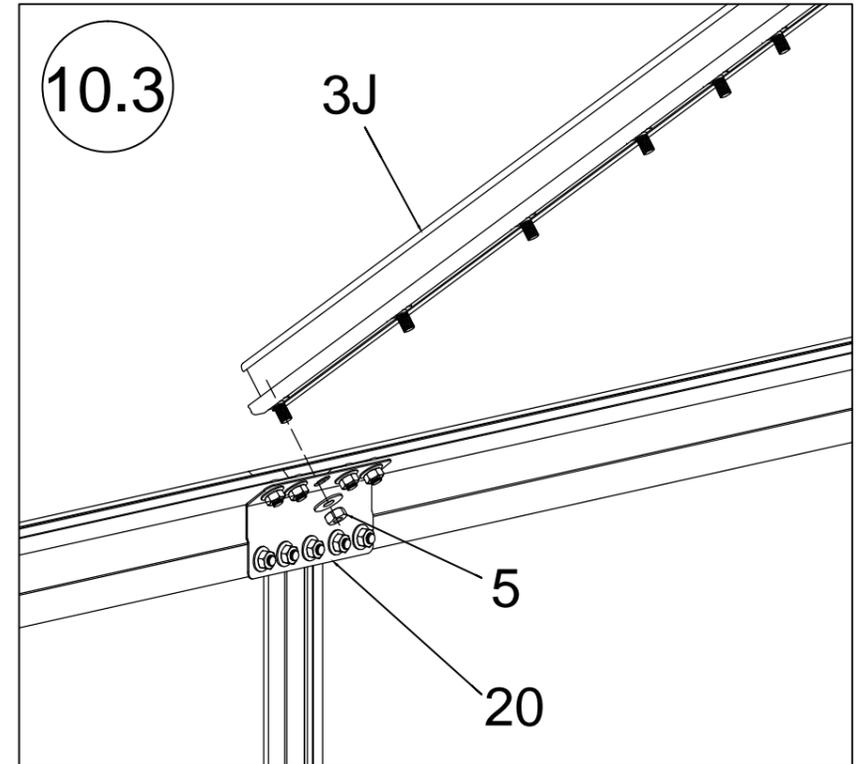
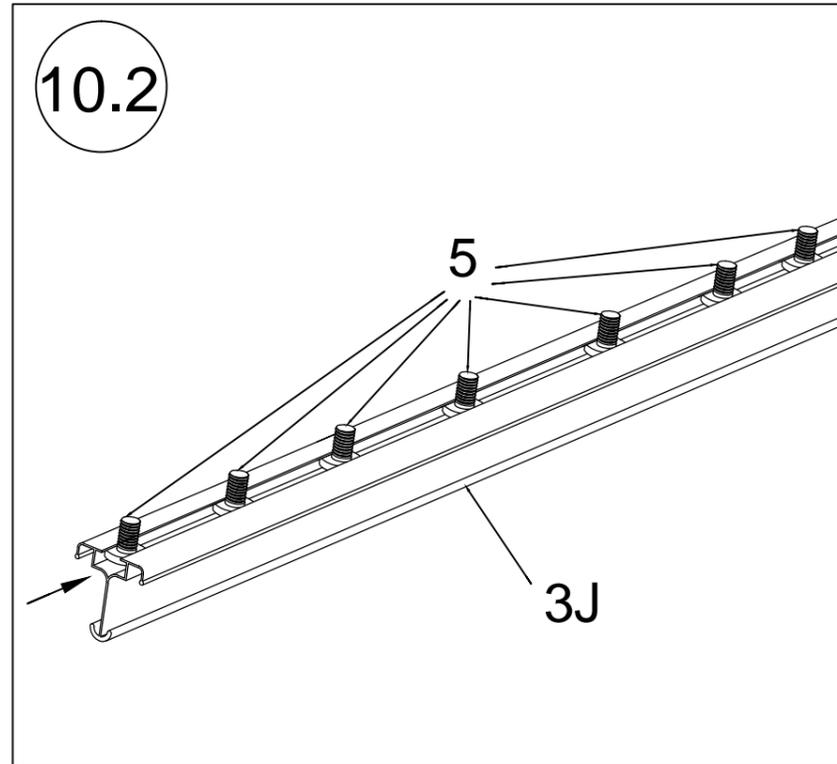
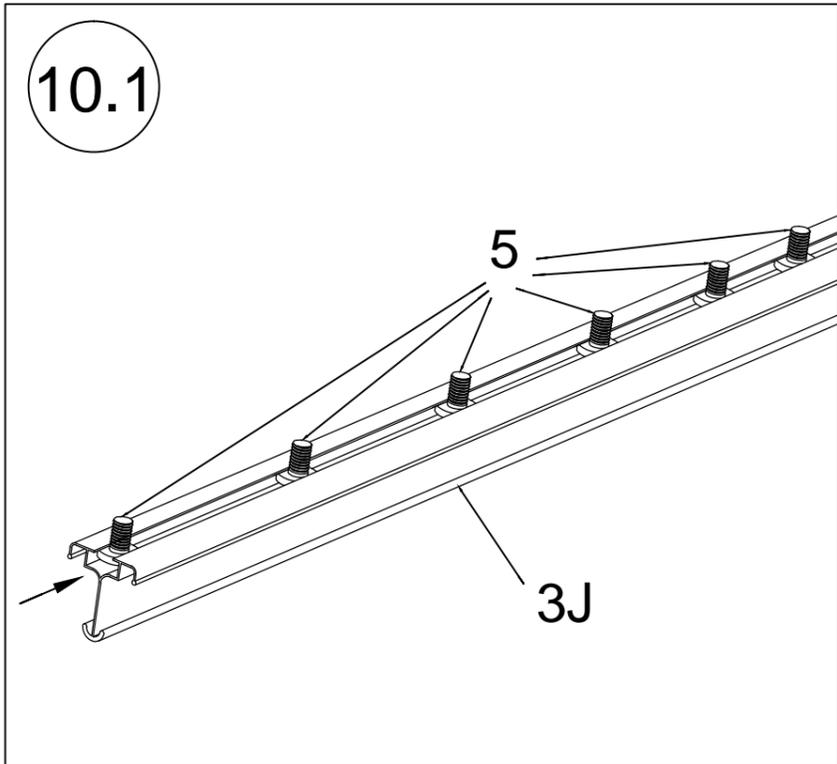


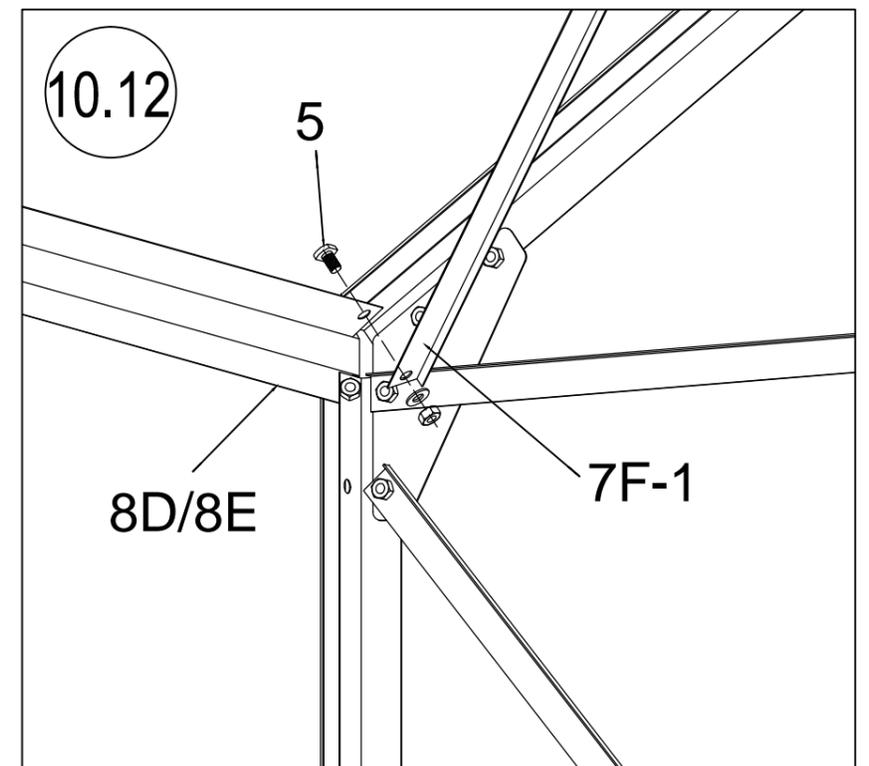
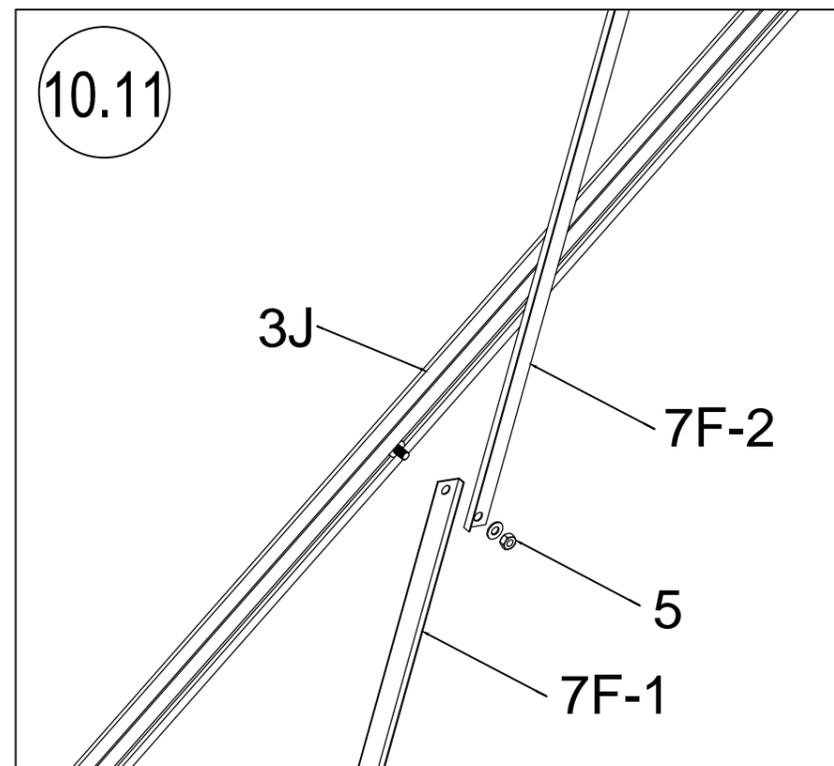
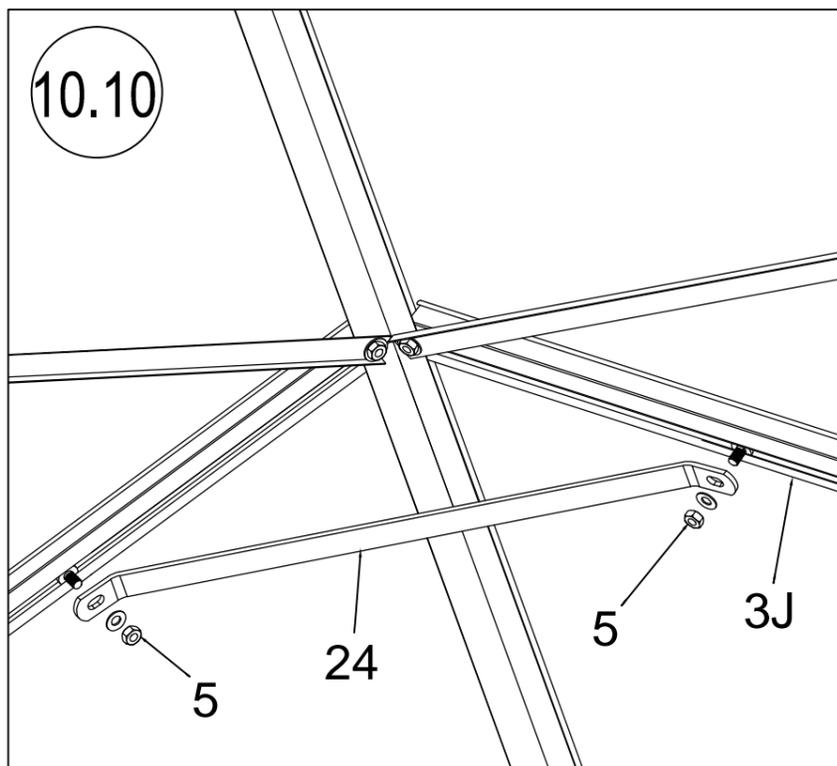
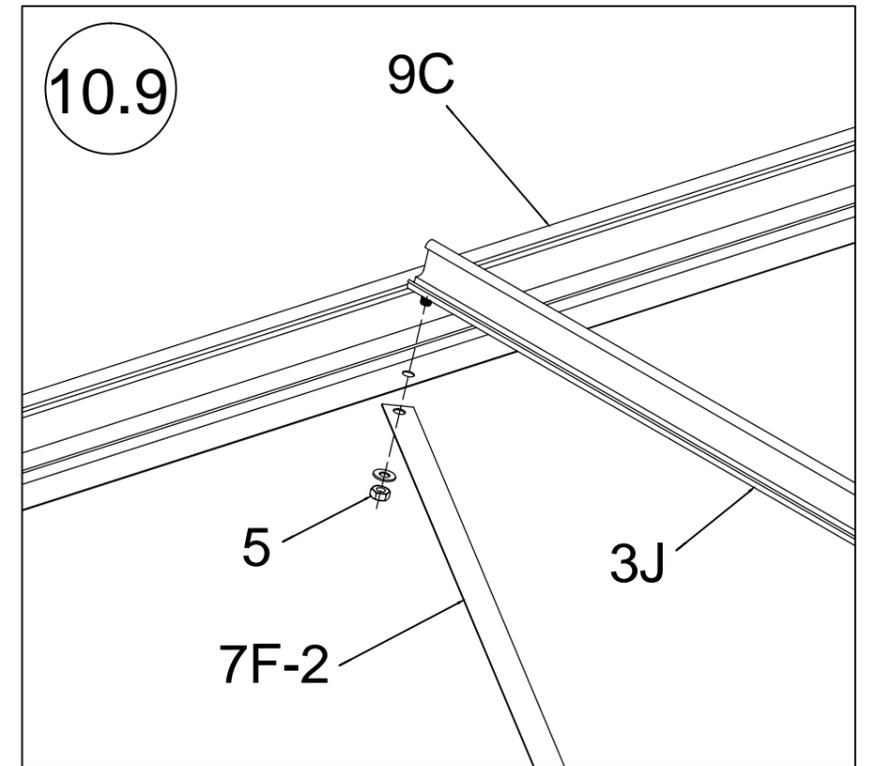
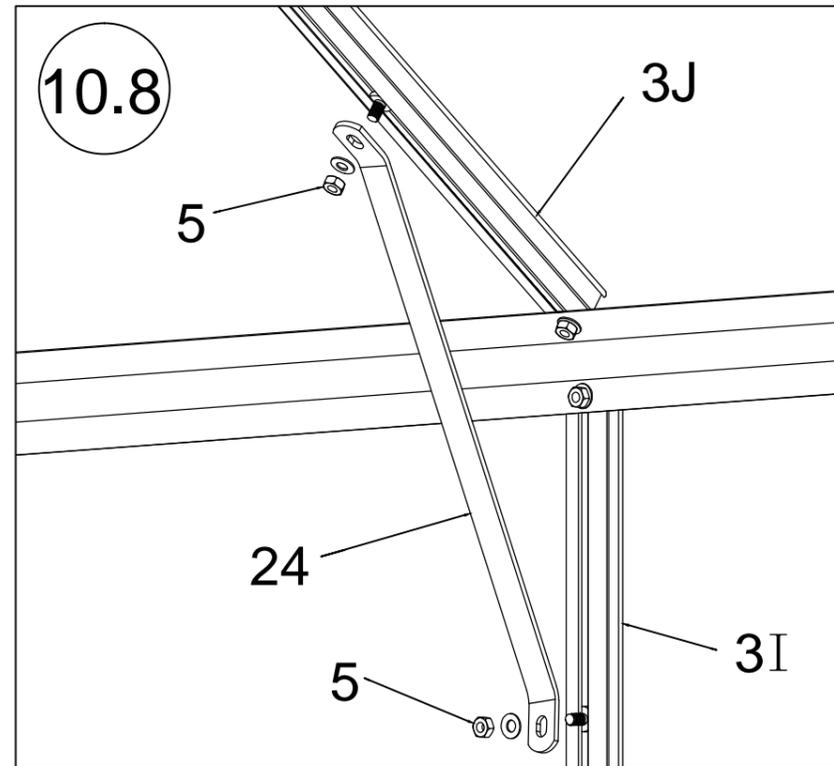
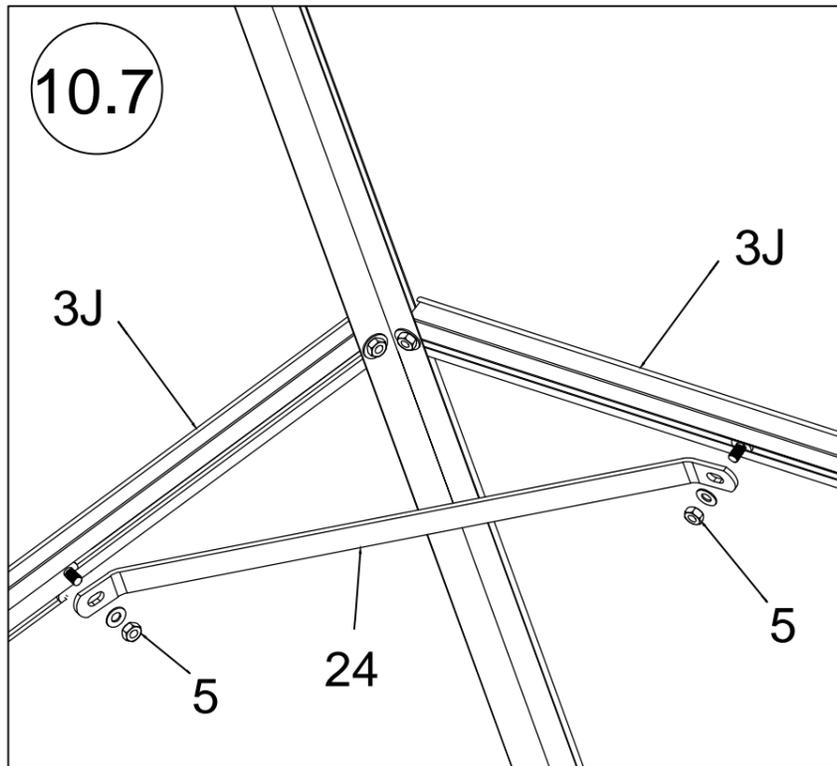


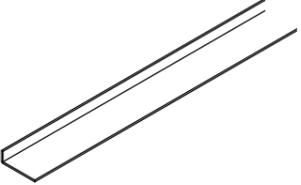
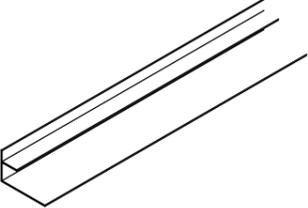
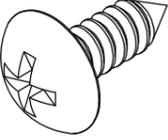
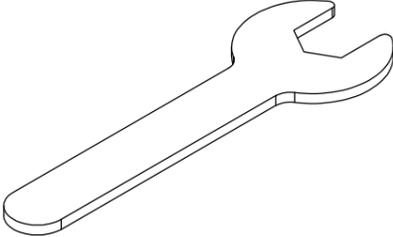
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5		M6*10	102X

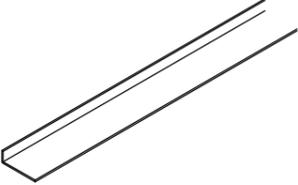
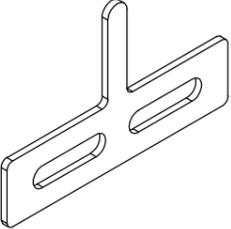
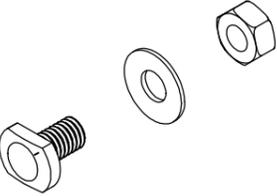
7F-1		955	4X
24			24X
4			2X

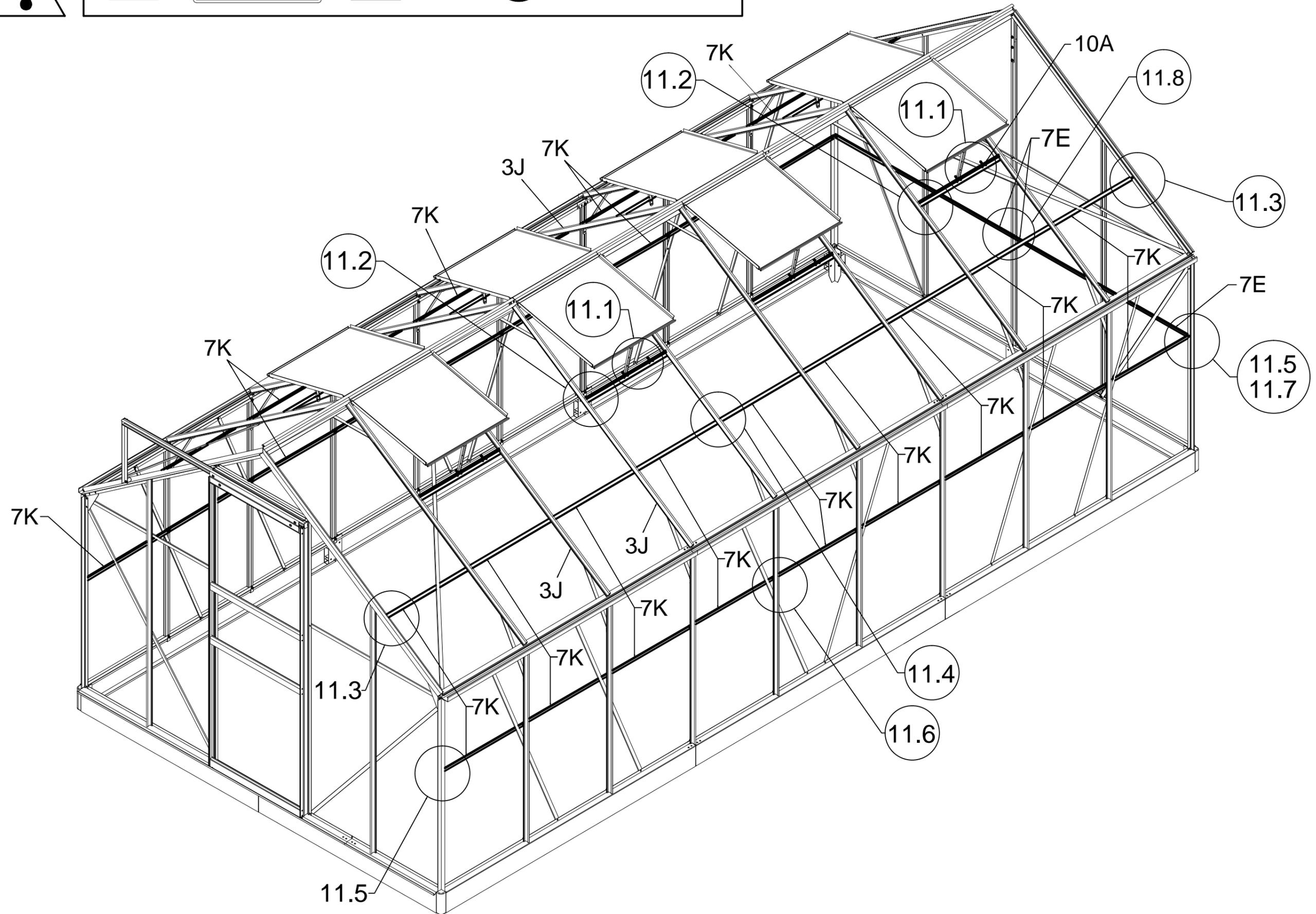


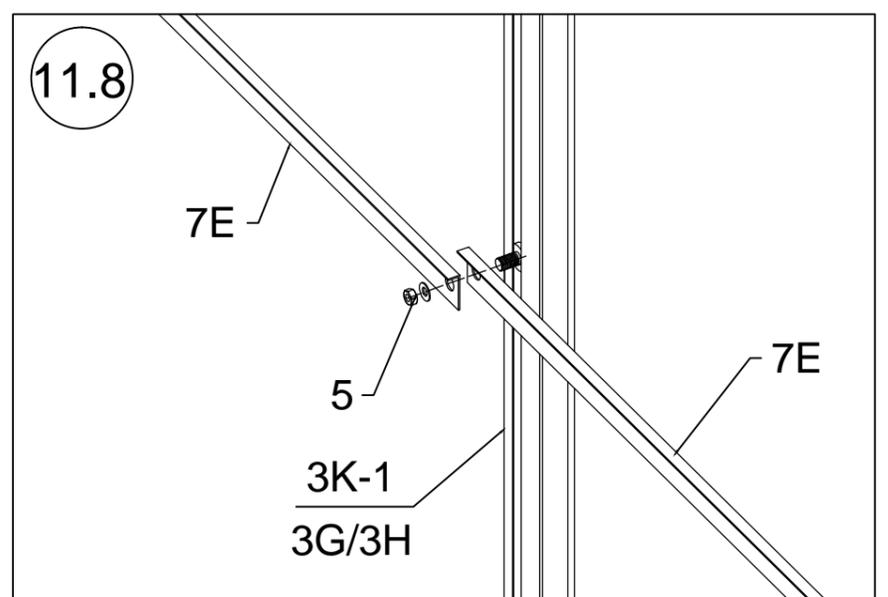
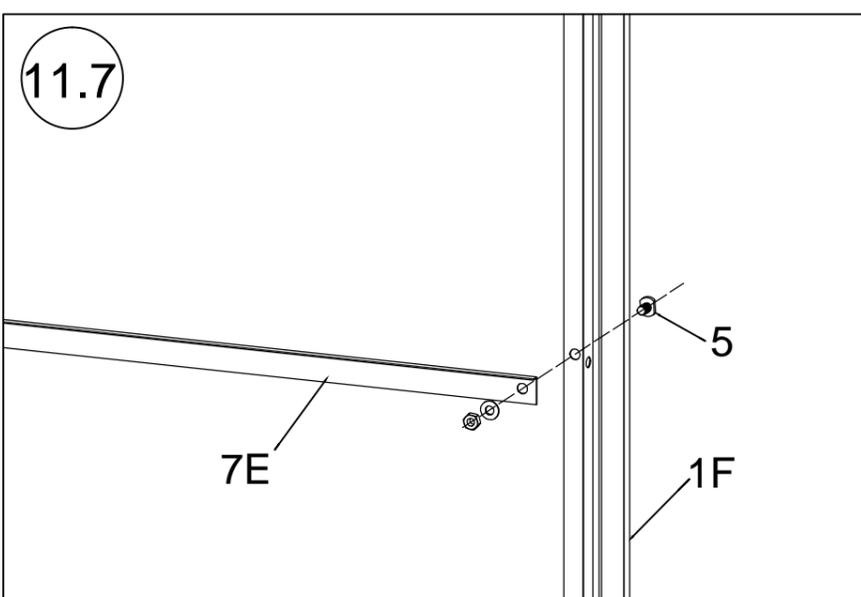
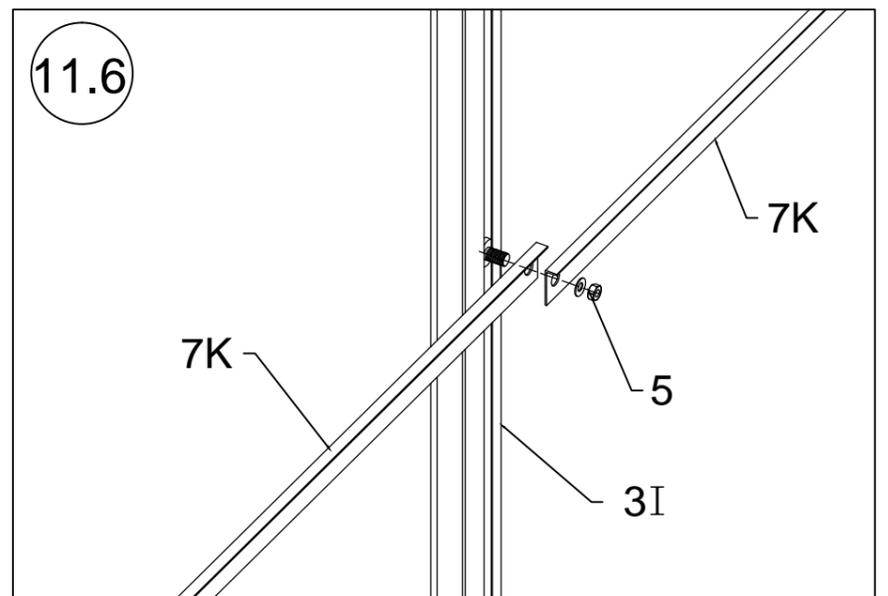
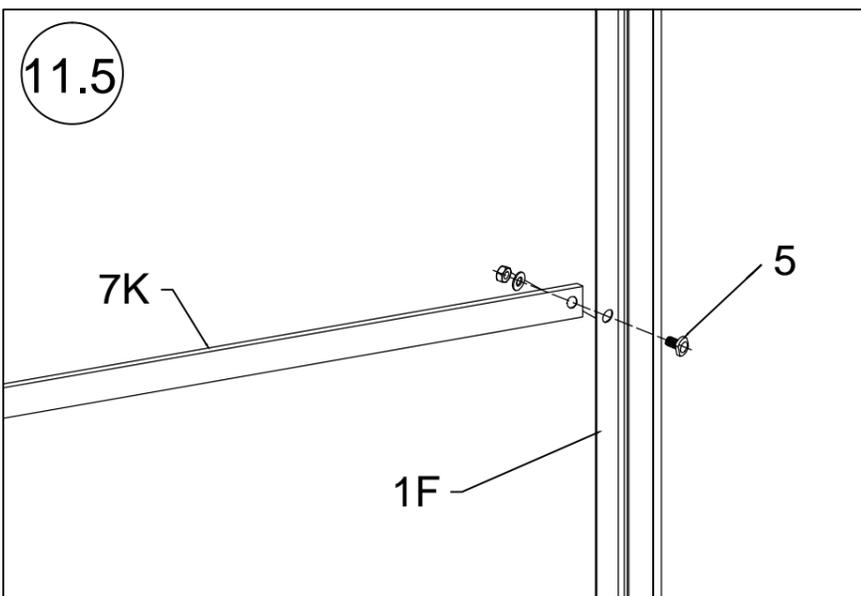
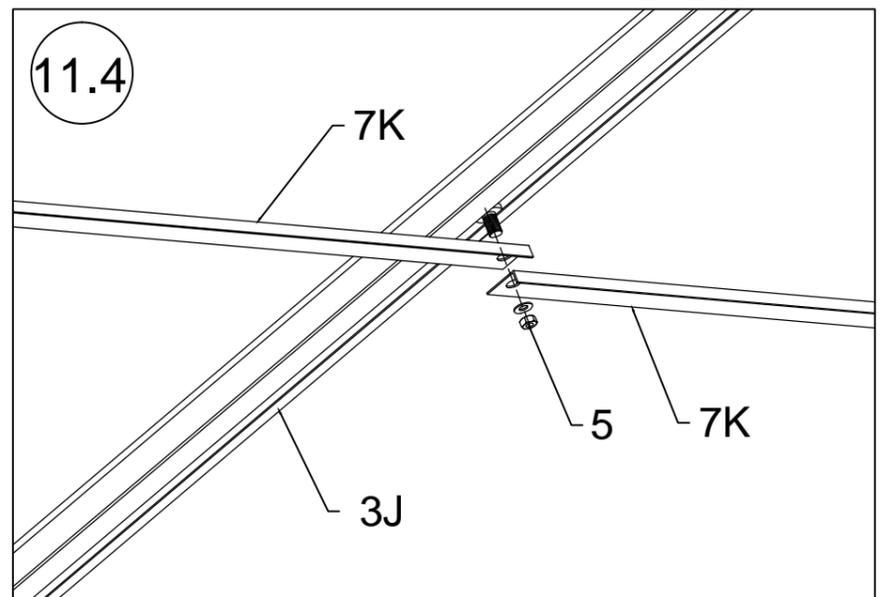
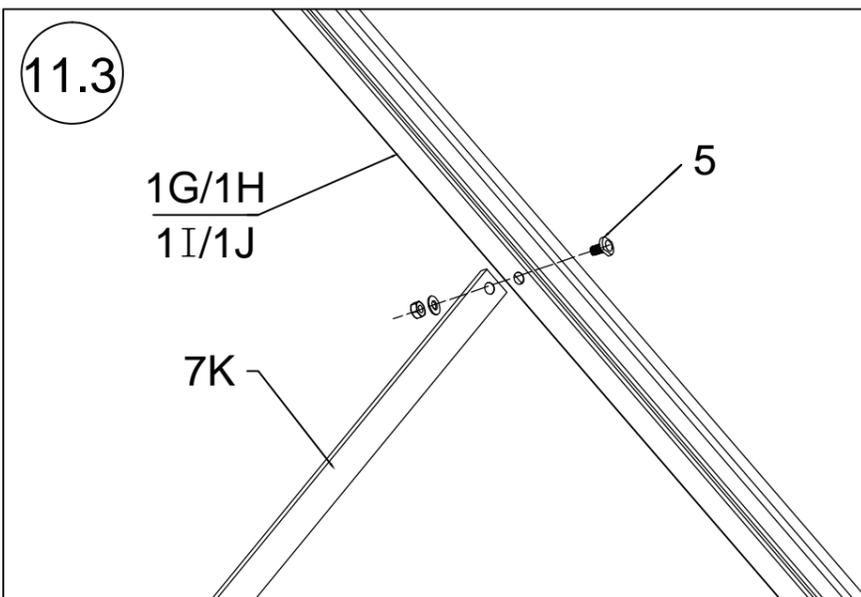
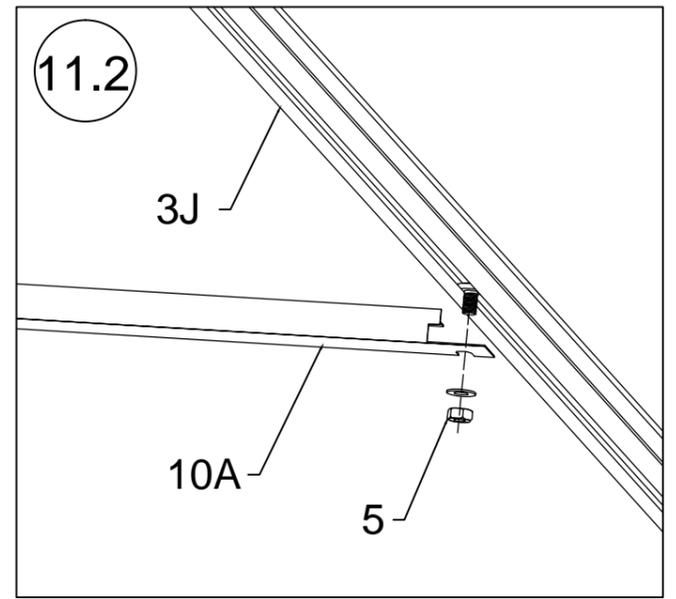
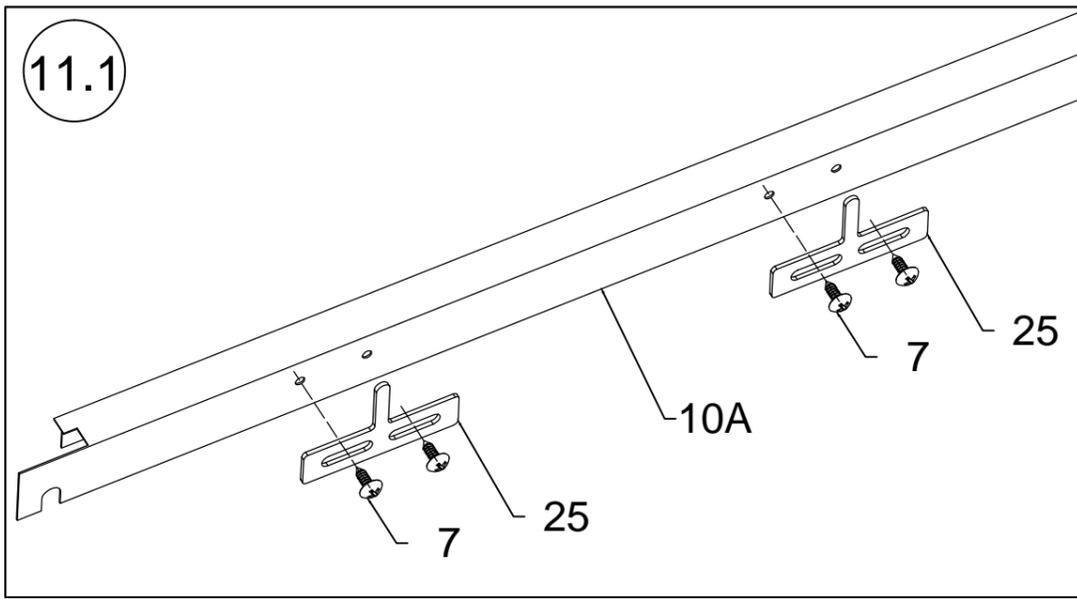


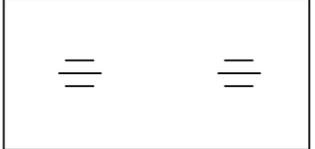
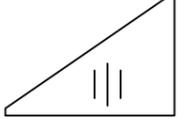
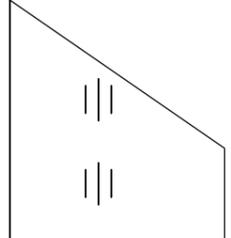
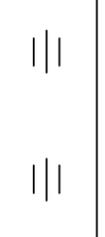
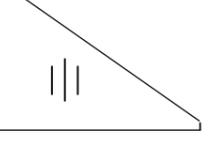
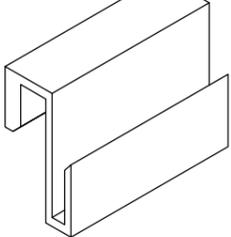
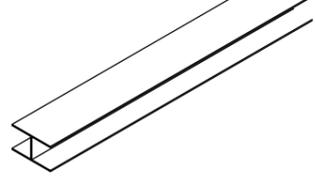


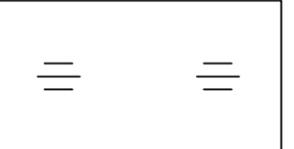
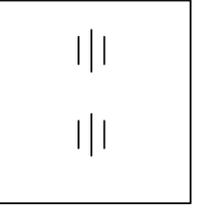
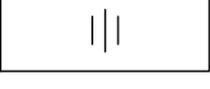
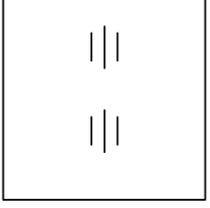
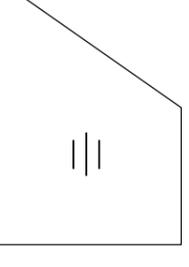
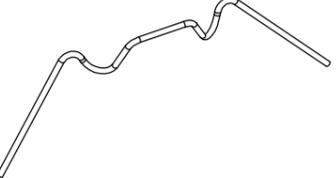
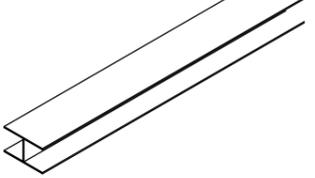
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10A		635	8X
7		M3*10	32X
4			1X

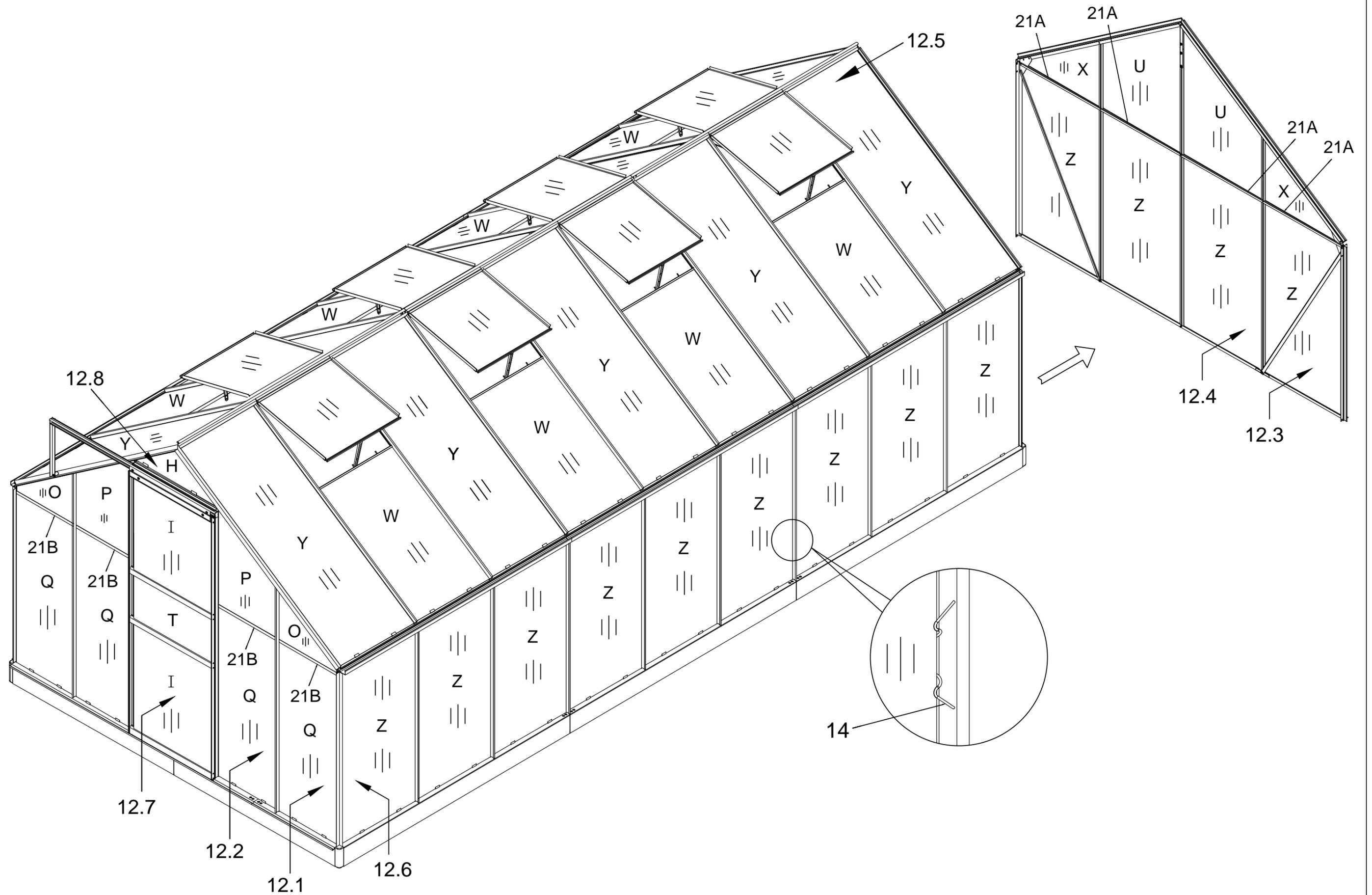
7K		625	36X
25			16X
5		M6*10	10X

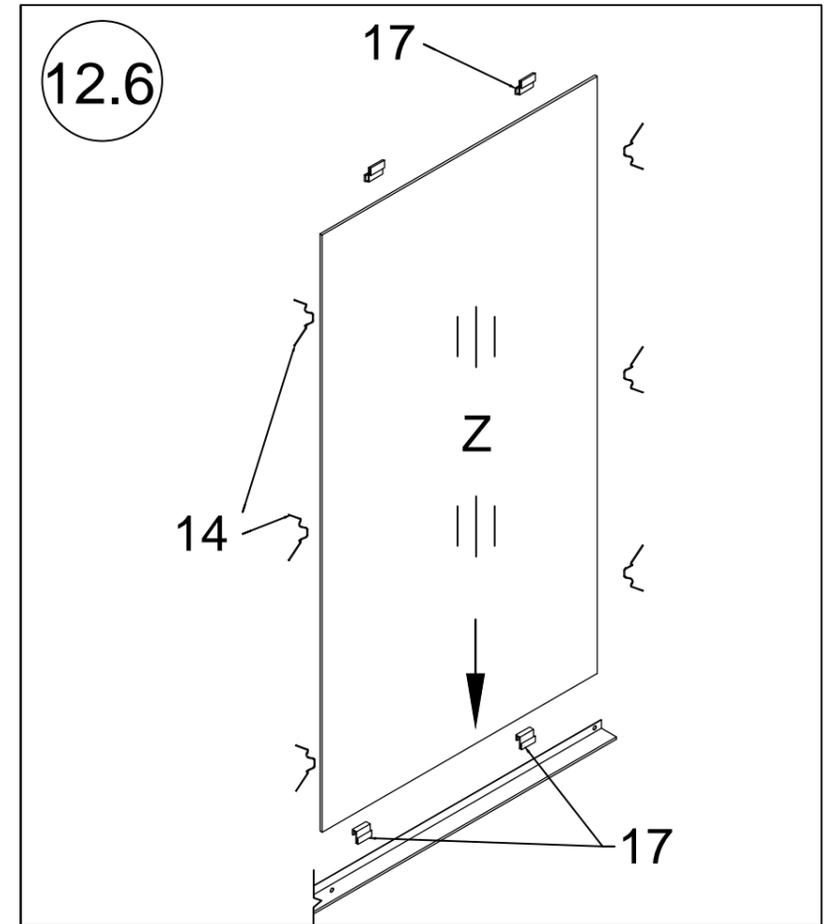
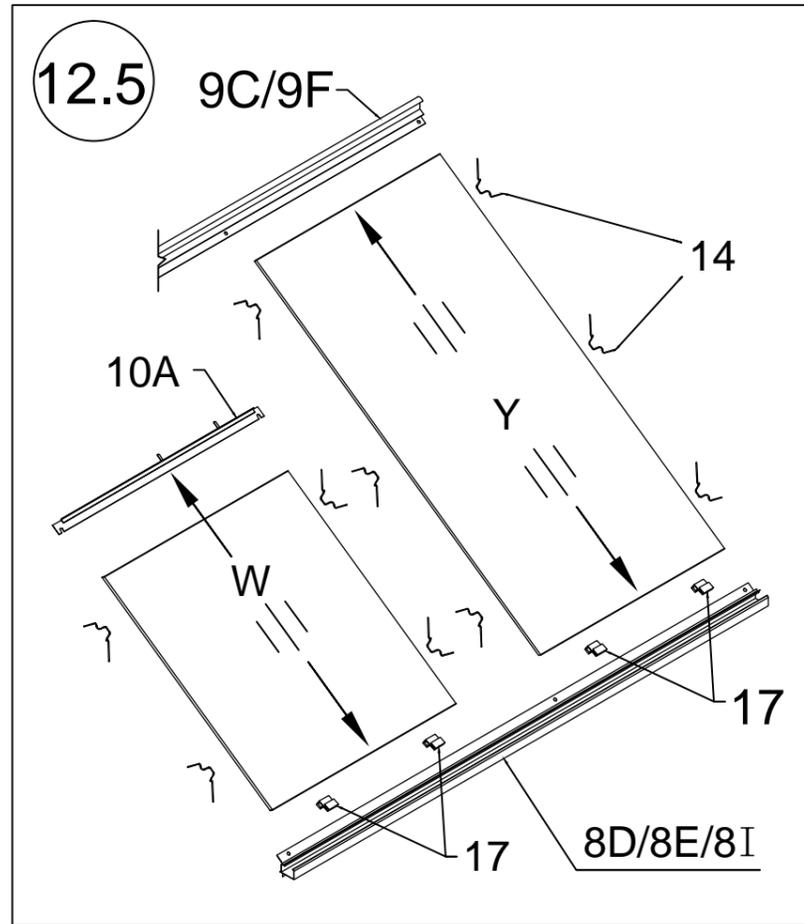
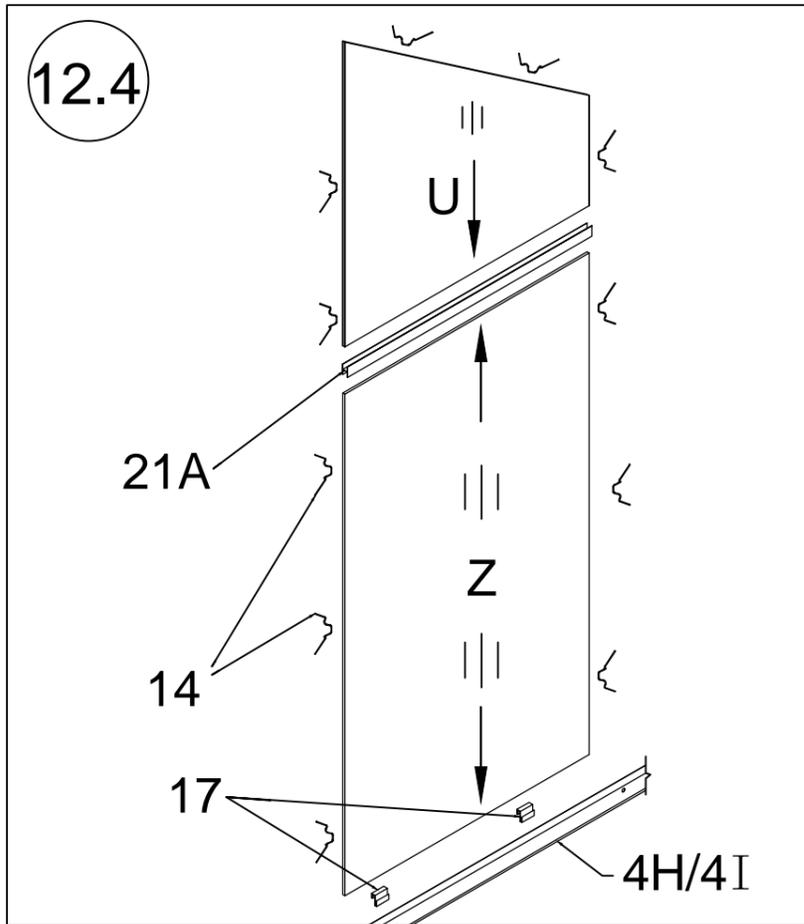
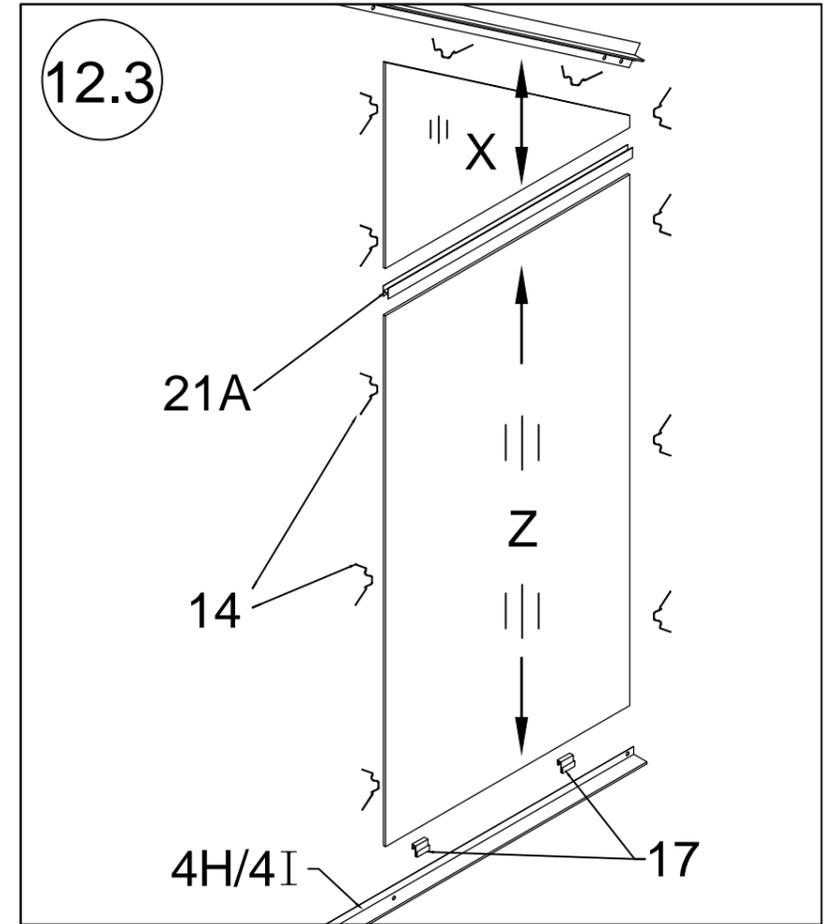
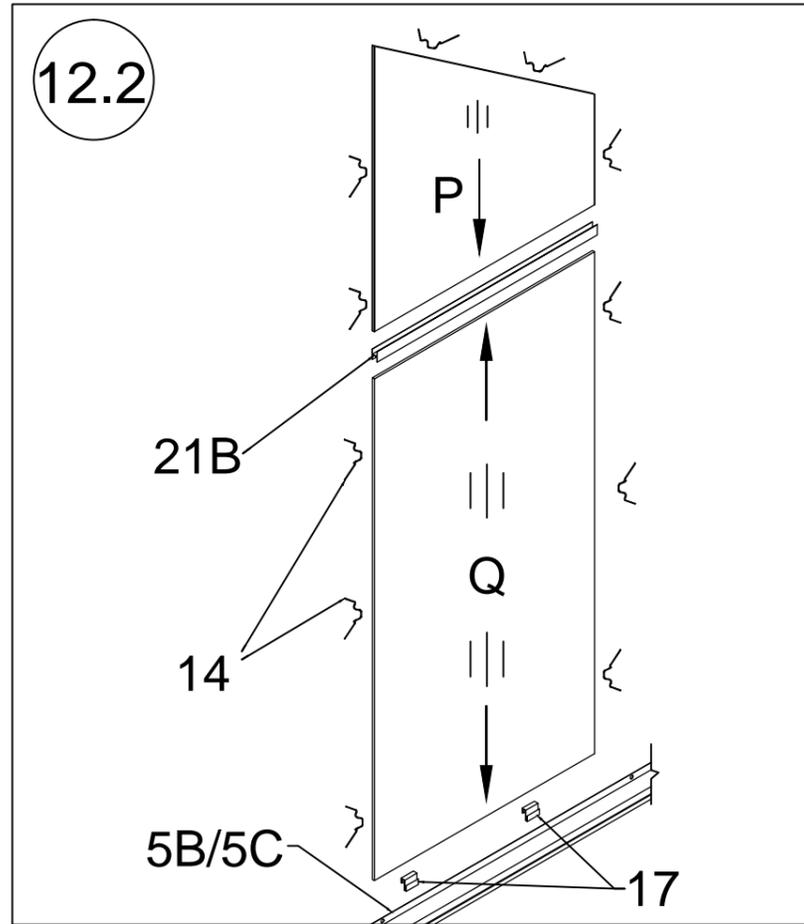
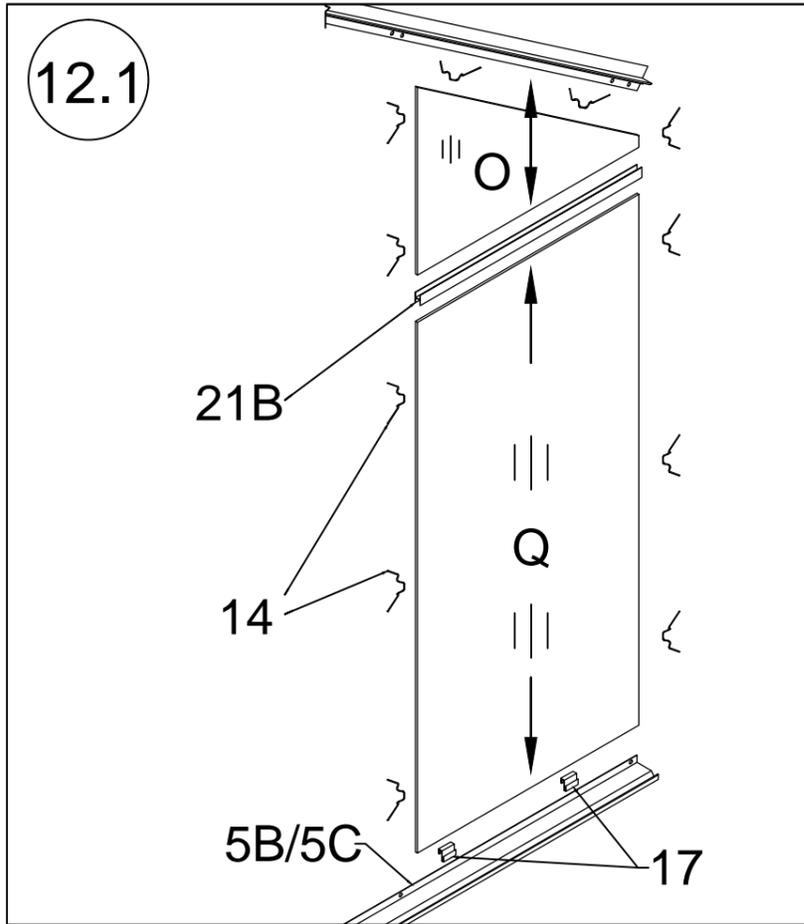


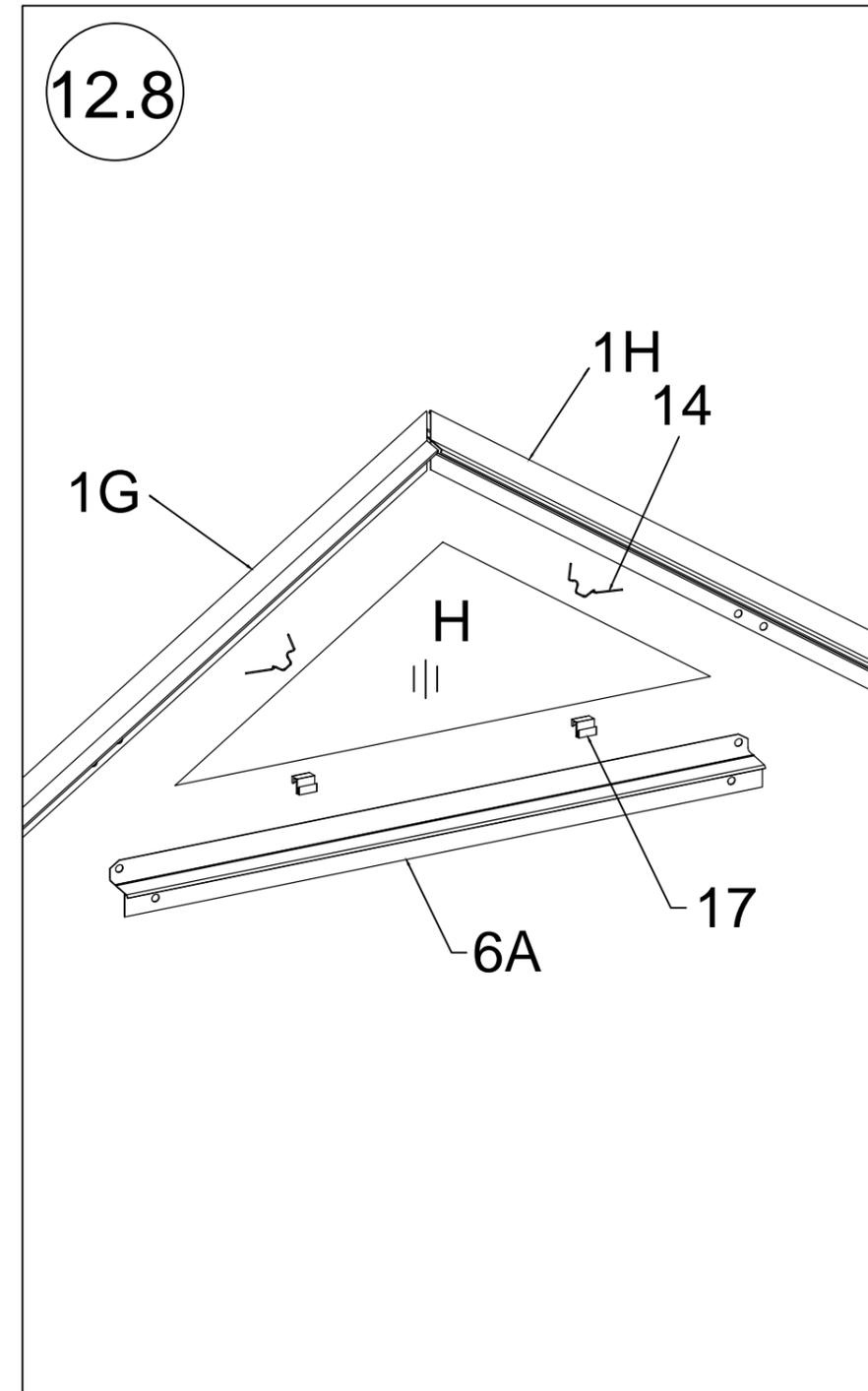
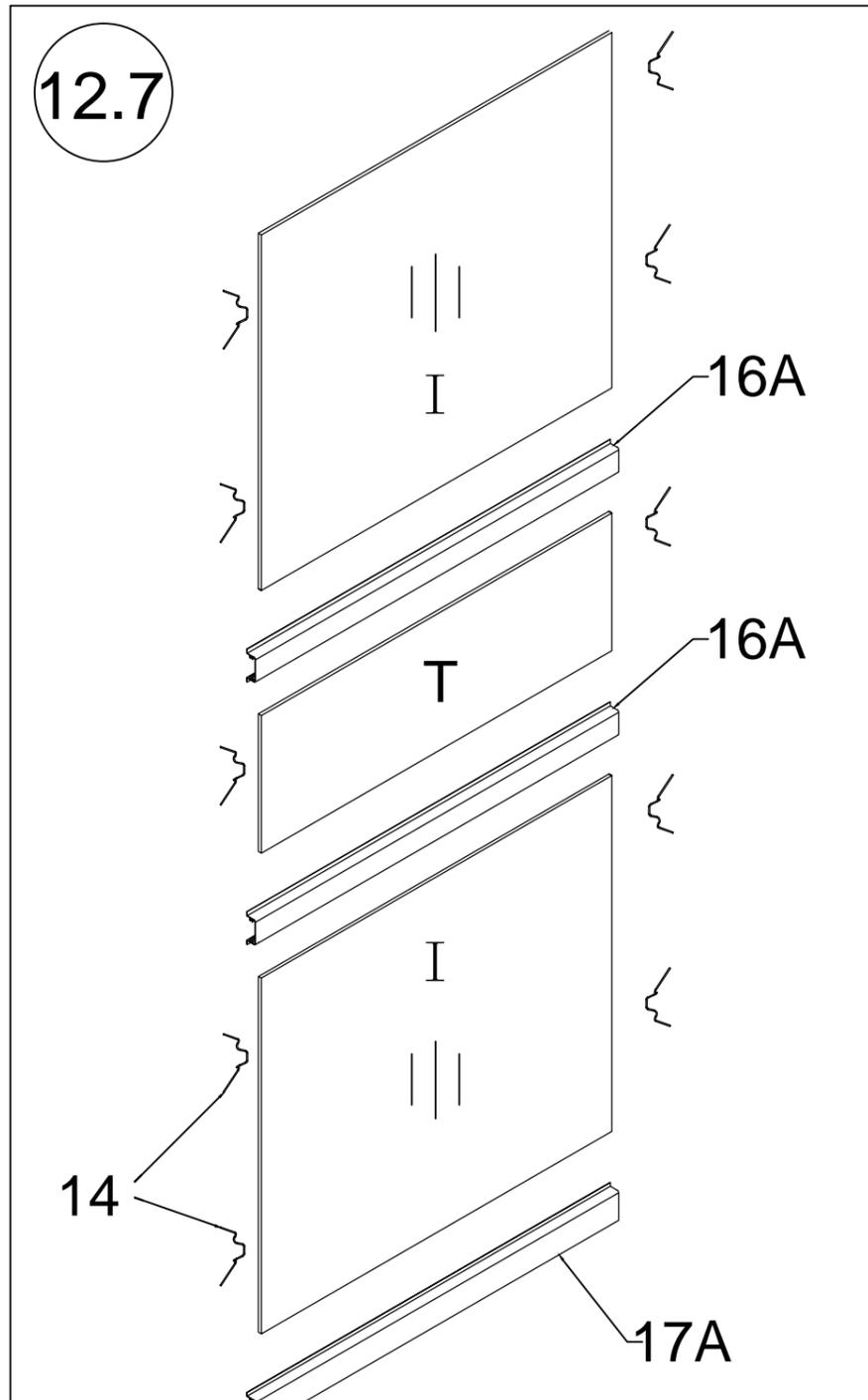


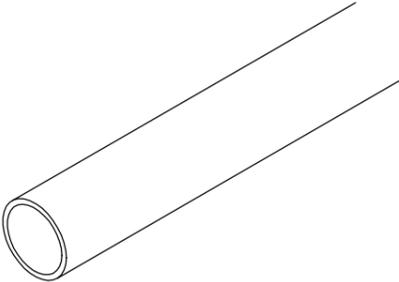
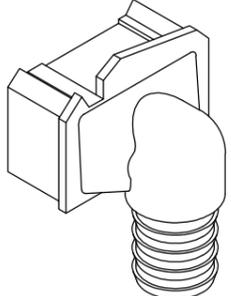
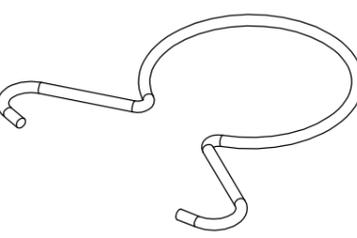
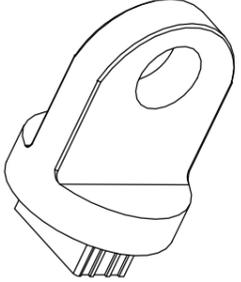
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X		603* 445	2X
U		603* 848	2X
H		620* 230	1X
Q		450* 1135	4X
O		450* 328	2X
17			143
21B		430	4X

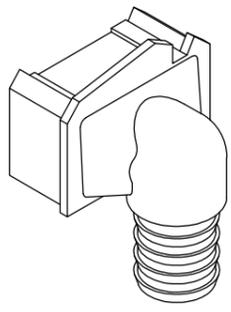
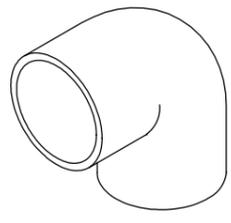
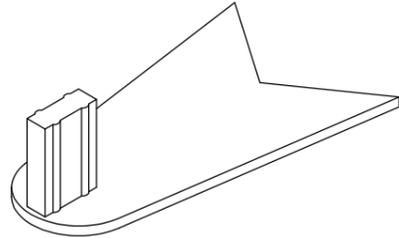
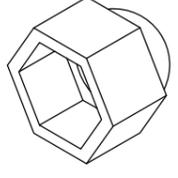
Y		603* 1475	10X
W		603* 935	8X
T		620* 370	1X
I		620* 600	2X
P		450* 643	2X
14			390
21A		603	4X







8		4X
10		2X
16		8X
33		16X

9		2X
15		4X
18		2X
35		421

